



# 2004 Precedent Illustrated Parts List



Precedent and Precedent Villager 4
Gasoline and Electric Vehicles

Manual Number 102397510 Edition Code 1203M0310L











#### **USING THE ILLUSTRATED PARTS LIST**

#### **A** WARNING

• This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

This manual covers all 2005 and 2006 Club Car<sup>®</sup> Precedent<sup>®</sup> Professional and Champion vehicles.

The manual is divided into 17 sections. Sections 1 through 5 pertain to both gasoline and electric vehicles, sections 6 through 12 pertain to gasoline vehicles only, sections 13 through 16 pertain to electric vehicles only, and section 17 pertains to tools that are used on all Club Car products. Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains either the letter G or E, signifying that the page pertains to either the gasoline or electric vehicle only, or to both the gasoline and electric vehicles.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used. Some item numbers have more than one part number because several configurations of a component are represented together on one spread.

Note that a part description may be indented. This indention corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part *is the quantity used per next higher level assembly of which it is a component.* A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

#### **HOW TO ORDER PARTS**

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at www.clubcar.com and clicking on the "Distributor Search" link or by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887.



P. O. Box 204658

Augusta, Georgia 30917-4658 USA

Telephone 706-863-3000

Service Parts Fax 706-855-7413

www.clubcar.com







**NOTE:** This illustrated parts list represents the most current information at the time of publication. Club Car, Inc. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.

Club Car, Inc. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.

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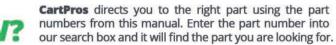
# **BODY AND TRIM**

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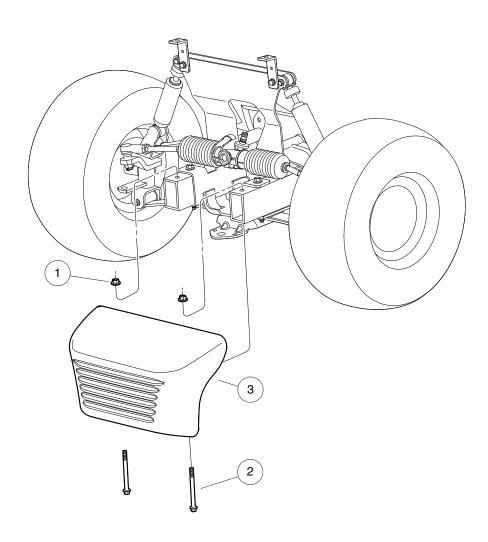




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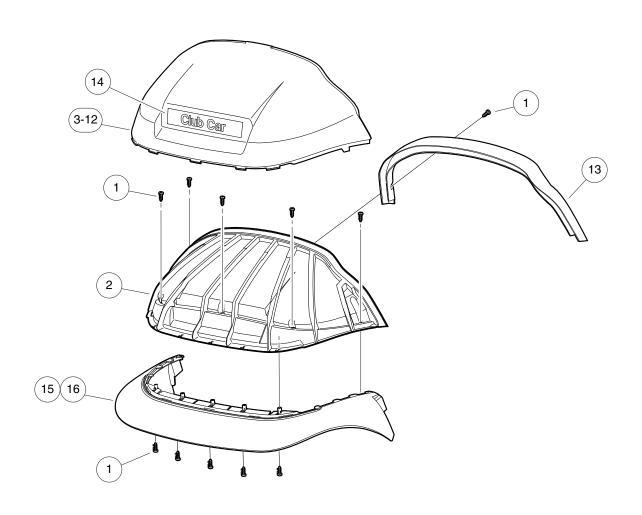


#### **FRONT BUMPER**

			FRONT BUNIPE
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102298401	Nut,m8,all Metal Lock	
2	102534201	Bolt - Fl Hd, M8 X 95	
3	103330601	Asm, Bumper, Front, Precedent	1

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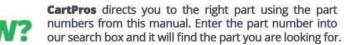




#### **FRONT BODY**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	102296020	Screw, Torx Pan Hd Pt, M6 X 20	14
2	102501501	Brow	1
3	102502401	Panel, Beauty Front, White	1
4	102502402	Panel, Beauty Front, Beige	1
5	102502404	Panel, Beauty Front, Gray	1
6	102502405	Panel, Beauty Front, Red	1
7	102502406	Panel, Beauty Front, Burgundy	1
8	102502407	Panel, Beauty Front, Green	1
9	102502408	Panel, Beauty Front, Blue	1
10	102502409	Panel, Beauty Front, Black	1
11	102502411	Panel, Beauty, Front, Cayenne	1
12	102502413	Panel-beauty Front, Atlantic	A/
13	102502501	Brow Cap	1
14	102502601	Nameplate - Cs	1
15	102534403	Fascia, Grey	
16	102534404	Fascia, Blk	1



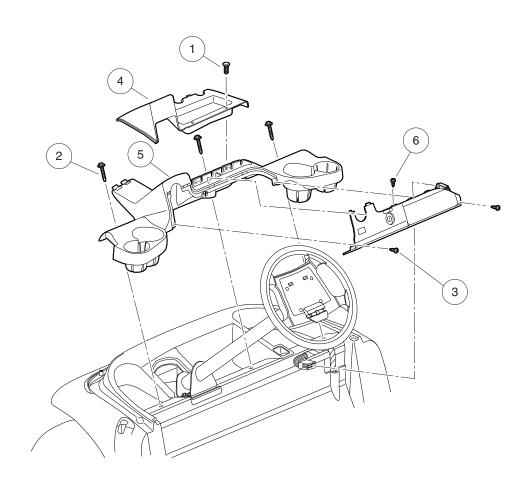




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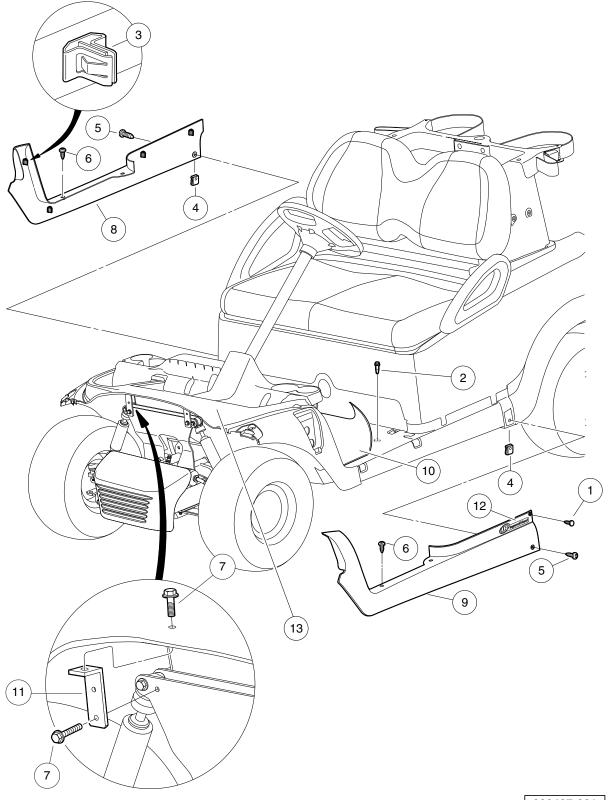


#### **DASH - STYLE A**

PART NO.	DESCRIPTION	QT
	1 2 3 4	
1010434	Barrel - Plastic	2
102292356		
102557201	Screw, #6-20 Type Abx1.00 Pan	1
	1010434 102292356 102296819 102380401 102523101	1 2 3 4  1010434 Barrel - Plastic

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# FLOOR MAT, RETAINER, AND FRONT UNDERBODY - STYLE B

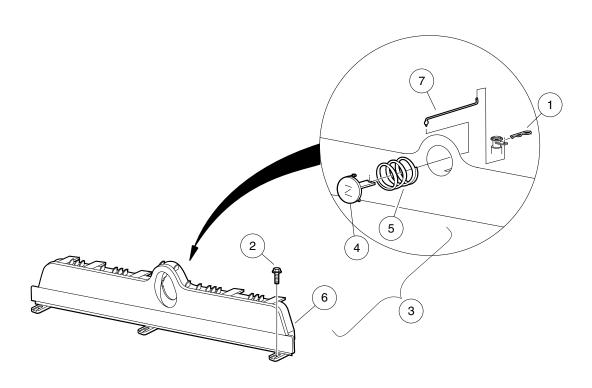
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic	2
2	102292356	Screw-1/4-20x56 Hwh Self Drill	3
3	102292701	Clip-body-trim	8
4	102296601	U-nut, M6-1.0 Prev Torque	2
5	102296920	Screw, M6 Torx Bttn Hd Sems	2
6	102298020	Screw, K80x20, Torx Pn Hd Pt	4
7	102298716	M8-1.25x16 Taptite	4
8	102302504	Retainer Asm-floormat Rh, Blk	1
9	102302604	Retainer Asm-floormat Lh, Blk	1
10	102504802	Floormat, Precedent	1
11	102521901	Bracket-clamshell	2
12	102523901	Decal, IR/Club Car	2
13	****	Asm-front Underbody, Black	1
		**** Special order item available upon request.	
		Note: Underbody-style B should be used with dash-style B only.	



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#### **KICK PLATE – GASOLINE VEHICLE**

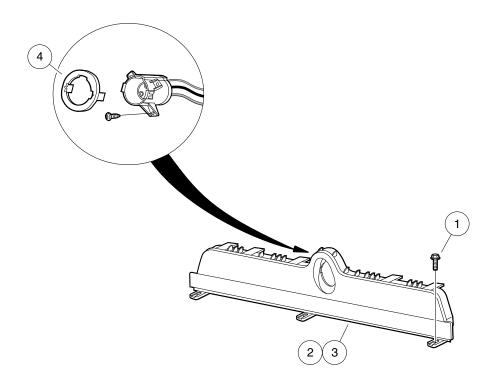
ITEM	PART NO.	DESCRIPTION	Q
		1 2 3 4	
1	1014413	Pin, Hair Spring Cotter	1
2	102298030	Screw, K80x30, Torx Pn Hd Pt	
3	102511702	Asm-gas Kick Plate, Blk (includes items 4 through 6)	
4	101811401	Lever, Choke	
5	101811401	Compression Spring	
		, , , , , , , , , , , , , , , , , , , ,	
6	N/A	Plate - Gas Kick, Blk	
7	102514401	Rod, Choke Button	1



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#### **KICK PLATE – ELECTRIC VEHICLE**

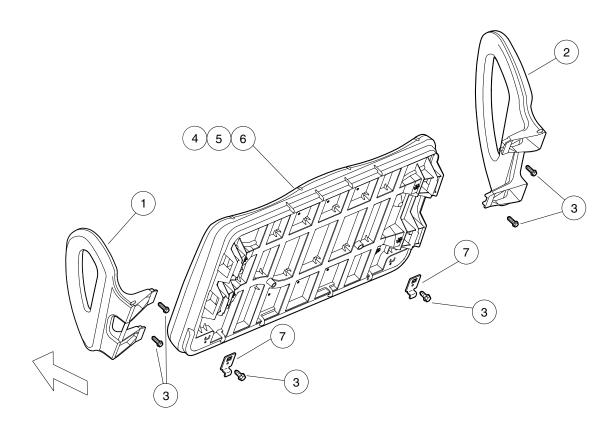
RICK PLATE - ELECTRIC VEHIC			ICLL
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102298030	Screw, K80x30, Torx Pn Hd Pt	. 3
2	102508201	Plate - Electric Kick, Grey	
3	102508202	Plate - Electric Kick Blk	
4	102506202	Socket Trim	
4	102310901	JOCKET IIIII	' '
	1		



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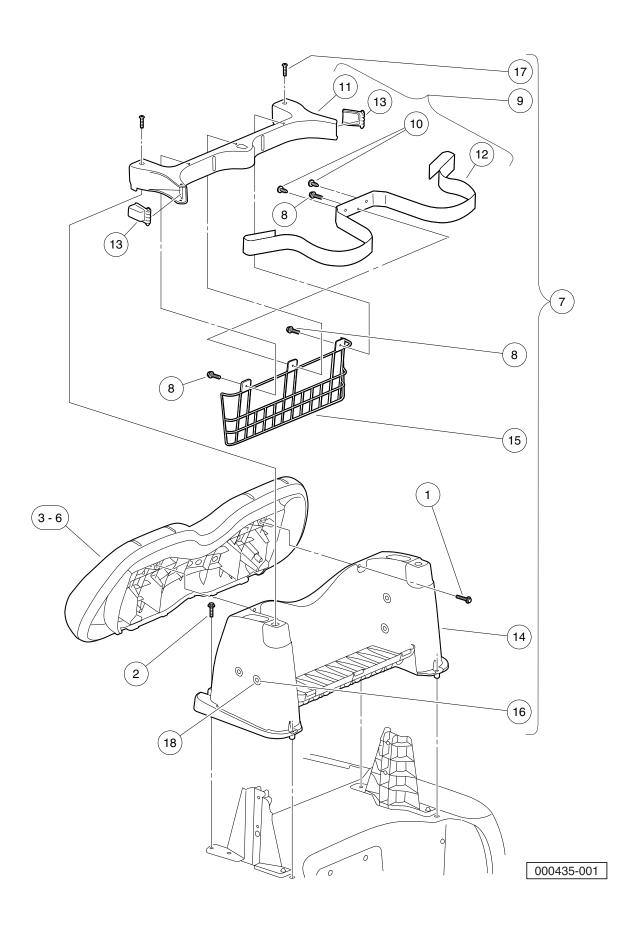
#### **SEAT WITH HIP RESTRAINTS**

TIEM	INAINIS
1       102562701       Hip Restraint, Prec, Lh         2       102562801       Hip Restraint, Prec, Rh         3       102562901       Screw, Seat Bottom Prec         4       103423001       Seat Bottom Asy, Prec-beige         5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	QTY
2       102562801       Hip Restraint, Prec, Rh         3       102562901       Screw, Seat Bottom Prec         4       103423001       Seat Bottom Asy, Prec-beige         5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	
2       102562801       Hip Restraint, Prec, Rh         3       102562901       Screw, Seat Bottom Prec         4       103423001       Seat Bottom Asy, Prec-beige         5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	1
3       102562901       Screw, Seat Bottom Prec         4       103423001       Seat Bottom Asy, Prec-beige         5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	
4       103423001       Seat Bottom Asy, Prec-beige         5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	
5       103423002       Seat Bottom Asy, Prec-white         6       103423004       Seat Bottom Asy, Prec-gray	
6 103423004 Seat Bottom Asy, Prec-gray	
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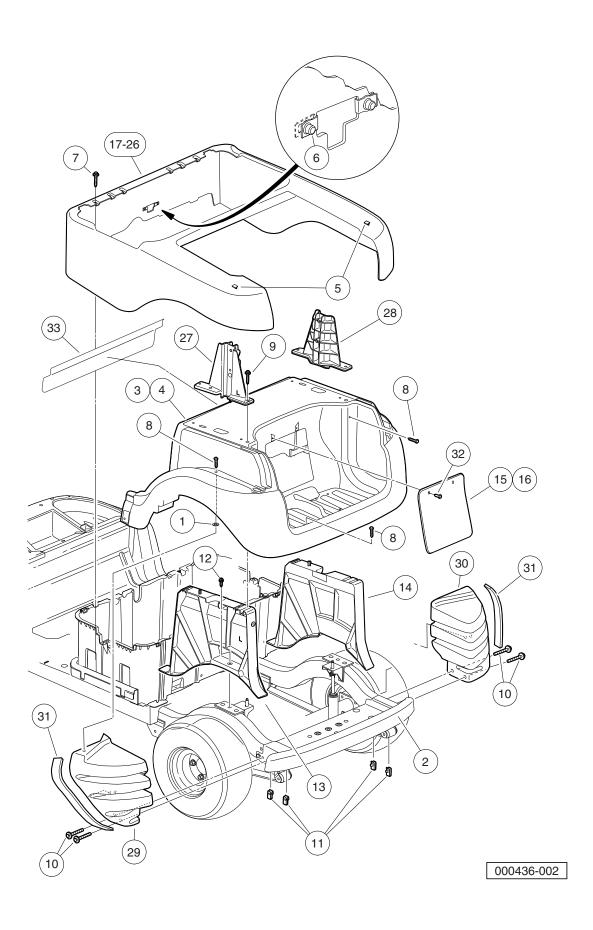


# **BACKREST AND STRUCTURAL ACCESSORY MODULE (SAM)**

1 10229653 2 10229824 3 10250323 4 10250323 5 10250323 7 10250390 8 10229713 9 10250400 10 101043 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	PART NO. DESCRIPTION  1 2 3 4	QTY
2 10229824 3 1025032; 4 1025032; 5 1025032; 6 1025032; 7 1025039; 8 1022971; 9 1025040; 10 10104; 11 1025042; 12 1025043; 13 1025170; 14 N, 15 1025045; 16 1025517; 17 1033276;		
2 10229824 3 1025032; 4 1025032; 5 1025032; 6 1025032; 7 1025039; 8 1022971; 9 1025040; 10 10104; 11 1025042; 12 1025043; 13 1025170; 14 N, 15 1025045; 16 1025517; 17 1033276;		
3 10250322 4 10250322 5 10250322 6 10250322 7 10250390 8 10229712 9 10250400 10 101042 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02296530   Screw - M6 X 1.0 X 30 Sems	2
4 10250322 5 10250322 6 10250322 7 10250390 8 10229712 9 10250400 10 101042 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02298240 Bolt, Flange Head, M8-1.25 X 40	4
5 10250323 6 10250323 7 10250399 8 10229713 9 10250400 10 101043 11 10250420 12 10250430 13 10251700 14 N. 15 10250450 16 10255170 17 10332760	02503221 Service Backrest Asm, Beige	1
6 10250322 7 10250390 8 10229712 9 10250400 10 101042 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02503222 Service Backrest Asm, White	1
7 10250390 8 10229712 9 10250400 10 101043 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02503224 Service Backrest Asm, Gray	1
8 10229712 9 10250400 10 101042 11 10250420 12 10250430 13 10251700 14 N. 15 10250450 16 10255170 17 10332760	02503225 Service Backrest Asm-black	1
9 10250400 10 101043 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02503901 Asm-sam (includes items 8 through 17)	1
10 101043 11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02297125 Screw M6-1.0x25.4 Thd Fm Sems	3
11 10250420 12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	02504001 Asm-bag Hoop (includes items 10 through 13)	1
12 10250430 13 10251700 14 N 15 10250450 16 10255170 17 10332760	1010434 Barrel - Plastic	2
13 10251700 14 N 15 10250450 16 10255170 17 10332760	02504201 Hoop-bag	1
14 N. 15 10250450 16 10255170 17 10332760	02504301 Strap, Bag	1
15 10250450 16 10255170 17 10332760	02517001 Buckle-bag Strap	2
16 10255170 17 10332760	N/A Structural Accessory Module	1
17 10332760	02504501 Panel, SAM	1
	02551701 Insert M6x1.0	4
18 10256870	03327601 Screw, 5/16, Torx, Bosscrew	2
	02568701 Barrel - Plastic 6mm	8

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#### **REAR BODY**

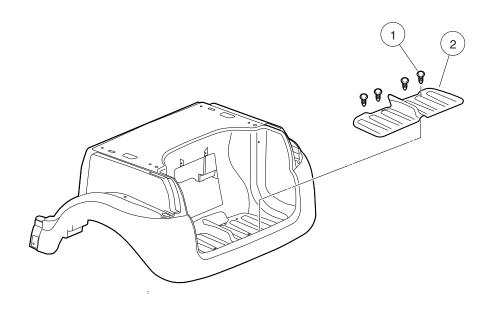
	T	T	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012571	Washer, 5/16 Extra Thick Flat	2
2	102279001	Rear Bumper Beam	1
3	102279103	Underbody - Rear, Grey	1
4	102279104	Underbody - Rear, Blk	1
5	102292701	Clip-body-trim	2
6	102296601	U-nut, M6-1.0 Prev Torque	2
7	102297230	Screw,m6,torx,interlock,thread	4
8	102298030	Screw, K80x30, Torx Pn Hd Pt	6
9	102298240	Bolt, Flange Head, M8-1.25 X 40	2
10	102298580	M8-1.25 X 80 Sems	4
11	102298601	J-clip - M8 X 1.25	4
12	102298716	M8-1.25x16 Taptite	2
13	102500501	Asm, Rear U/b Support, Lh	1
14	102500601	Asm, Rear U/b Support, Rh	1
15	102501401	Panel, Access, Gray	1
16	102501402	Panel, Access, Black	1
17	102502301	Panel, Beauty, Rear, White	1
18	102502302	Panel, Beauty, Rear, Beige	1
19	102502304	Panel, Beauty, Rear, Gray	1
20	102502305	Panel, Beauty, Rear, Red	1
21	102502306	Panel, Beauty, Rear, Burgundy	1
22	102502307	Panel, Beauty, Rear, Green	1
23	102502308	Panel, Beauty, Rear, Blue	1
24	102502309	Panel, Beauty, Rear, Black	1
25	102502311	Panel-beauty Rear, Cayenne	1
26	102502313	Panel-beauty Rear, Atlantic	1
27	102502901	Bracket, Canopy Support Left-Hand	1
28	102503001	Bracket, Canopy Support Right-Hand	1
29	102545601	Liner, Rear Underbody Lh	1
30	102545602	Liner, Rear Underbody Right-Hand	1
31	102562101	Tape, Foam Black 12" *	A/R
32	102967901	Rivet, Removable, Tuflok 1/4"	2
33	N/A	Diverter, Precedent Water	1
		* Note: Sold by the foot, 12 inches required per side	
		1	]



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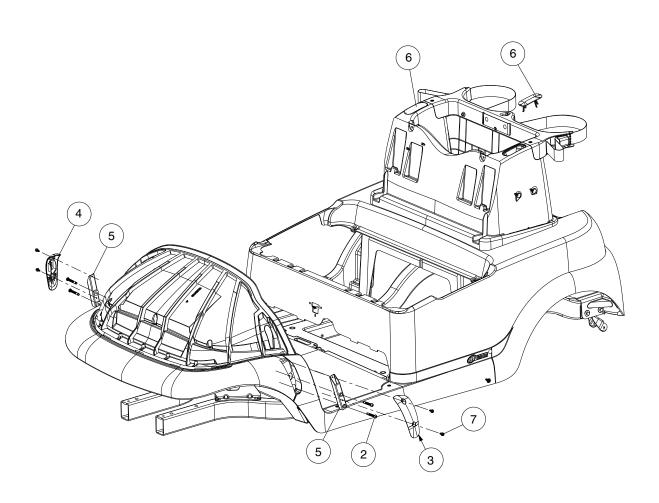
#### **BAGWELL LINER**

		DAGWELL LINER		
ITEM	PART NO.	DESCRIPTION	QTY	
1 2	1010434 102553901	1 2 3 4 Barrel - Plastic Bagwell Liner		



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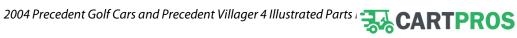




# **UNDERBODY COVERS (VEHICLE WITHOUT CANOPY)**

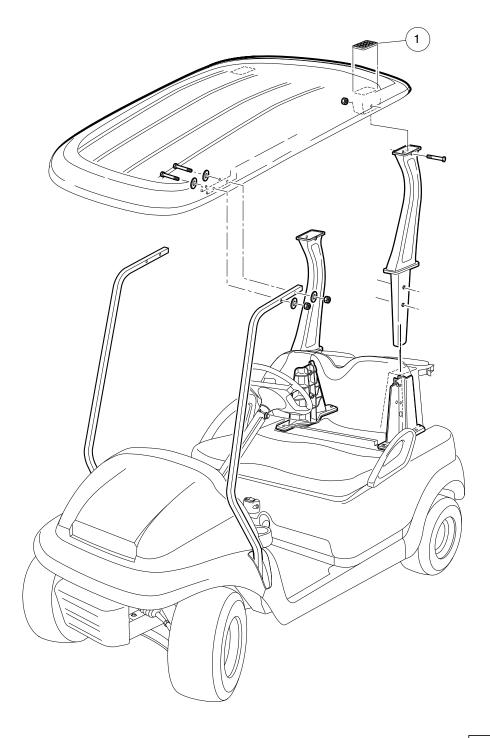
102543901 102299065 N/A	1 2 3 4  Kit, Underbody Cover, Gray (includes items 2 through 7)	
102299065		1 4
		. 1
N/A	M8-1.25 X 65 Tx Bttn Hd Bolt	. 4
	Cover, Lh Non-canopy, Grey	. 1
N/A	Cover, Rh Non-canopy, Grey	. 1
N/A	Support, Strut Cover	
N/A	SAM Cap	
102544201	Screw, M6 Hex	. 4
102543902	Kit, Underbody Cover, Black (includes items 9 through 14)	. 1
102299065	M8-1.25 X 65 Tx Bttn Hd Bolt	. 4
102400202	Cover, Lh Non-canopy, Blk	. 1
102400302		
N/A		
N/A		
102544201		
	102400202 102400302 N/A N/A	102400202       Cover, Lh Non-canopy, Blk         102400302       Cover, Rh Non-canopy, Blk         N/A       Support, Strut Cover         N/A       SAM Cap







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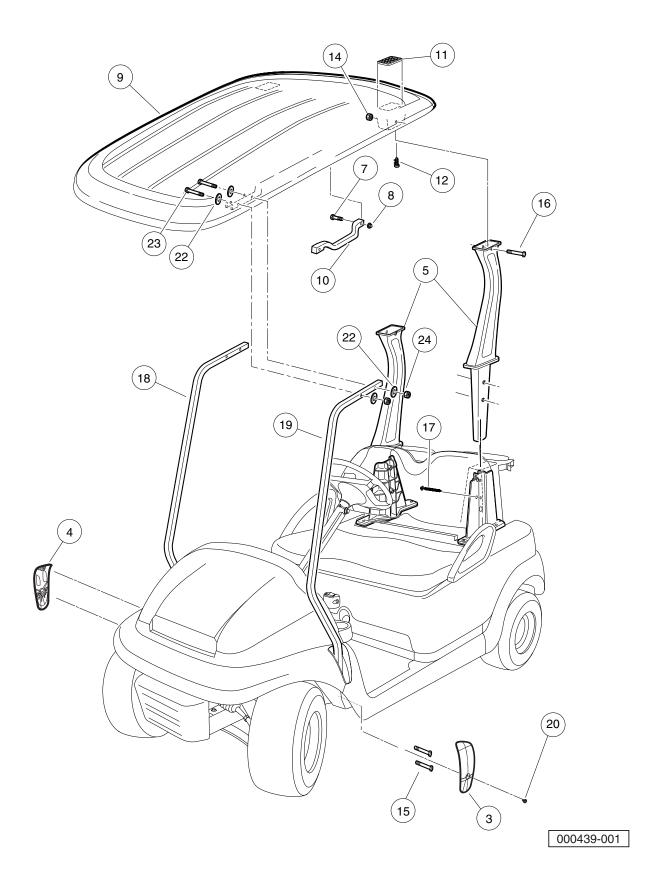




#### **CANOPY SNAP-IN DRAIN COVER**

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	N/A	Drain Cover (Snap-In)	2	
		Note: For use on canopies produced prior to mid-2007.		

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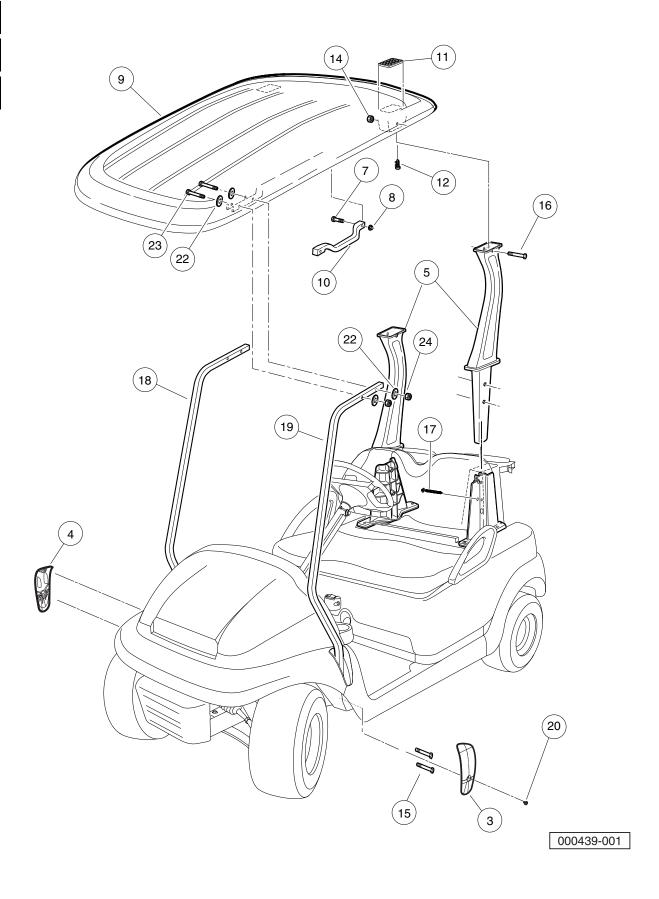




# **CANOPY - BEIGE**

1		1	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102520702	Kit-canopy, Prec-beige (includes items 2 through 13)	1
2	N/A	Beige Canopy Component Kit (includes items 3 through 6)	1
3	102400002	Cover, Lh Canopy Support, Blk	1
4	102400102	Cover, Rh Canopy Support, Blk	1
5	102513501	Asm-rear Canopy Support	2
6	N/A	Asm-canopy, Beige (includes items 7 through 12)	1
7	102296140	Bolt, Flanged Head, M6x1.0x40	4
8	102296401	Nut-m6x1.0 Flng All Mtl Lock	4
9	102508902	Canopy-beige	1
10	102511602	Handle, Canopy (Beige)	2
11	103205101	Cover, Drain, Canopy, Precedent	2
12	103210101	Screw, #8 X.75, Torx, Tapping	2
13	N/A	Kit, Hardware, Canopy Strut (includes items 14 through 24)	1
14	102298401	Nut,m8,all Metal Lock	2
15	102299065	M8-1.25 X 65 Tx Bttn Hd Bolt	4
16	102299360	Screw, M8-1.25 X 60, Sems, Tx	2
17	102299601	Screw, Pt, K80x70 Hex Flg Hd	2
18	102512401	Support, Canopy Front, Right-Hand	1
19	102513301	Support, Canopy Front Left-Hand	1
20	102544201	Screw, M6 Hex	2
21	N/A	Instr, Kit, Canopy (prec)	1
22	103196001	Washer, Conical Spring, Canopy	8
23	103199301	Bolt - M6 X 1 X 45 Hh Grey	4
24	103200301	Nut, M6 x 1.00	4
		Note: Item 21 not shown.	

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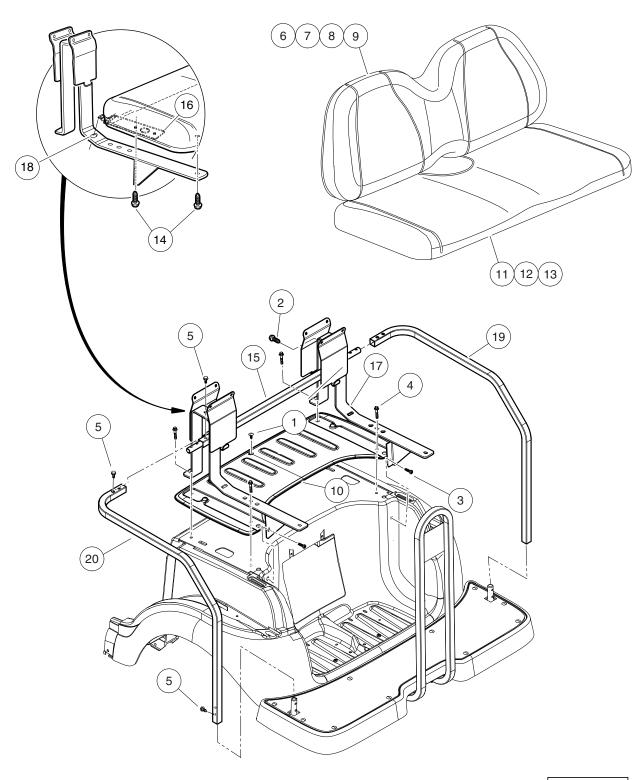




#### **CANOPY – WHITE**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	102520701	Kit-canopy, Prec-white (includes items 2 through 13)	. 1
2	N/A	White Canopy Component Kit (includes items 3 through 6)	. 1
3	102400002	Cover, Lh Canopy Support, Blk	. 1
4	102400102	Cover, Rh Canopy Support, Blk	. 1
5	102513501	Asm-rear Canopy Support	. 2
6	N/A	Asm-canopy, White (includes items 7 through 12)	. 1
7	102296140	Bolt, Flanged Head, M6x1.0x40	. 4
8	102296401	Nut-m6x1.0 Flng All Mtl Lock	. 4
9	102508901	Canopy-white	. 1
10	102511601	Handle, Canopy (White)	. 2
11	103205101	Cover, Drain, Canopy, Precedent	. 2
12	103210101	Screw, #8 X.75, Torx, Tapping	. 2
13	N/A	Kit, Hardware, Canopy Strut (includes items 14 through 24)	
14	102298401	Nut,m8,all Metal Lock	
15	102299065	M8-1.25 X 65 Tx Bttn Hd Bolt	4
16	102299360	Screw, M8-1.25 X 60, Sems, Tx	
17	102299601	Screw, Pt, K80x70 Hex Flg Hd	. 2
18	102512401	Support, Canopy Front, Right-Hand	. 1
19	102513301	Support, Canopy Front Left-Hand	
20	102544201	Screw, M6 Hex	
21	N/A	Instr, Kit, Canopy (prec)	
22	103196001	Washer, Conical Spring, Canopy	
23	103199301	Bolt - M6 X 1 X 45 Hh Grey	
24	103200301	Nut, M6 x 1.00	4
		Note: Item 21 not shown.	











#### **REAR SEAT – PRECEDENT VILLAGER 4**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic	10
2	102296530	Screw - M6 X 1.0 X 30 Sems	4
3	102298030	Screw, K80x30, Torx Pn Hd Pt	2
4	102298240	Bolt, Flange Head, M8-1.25 X 40	A/R
5	102298720	M8-1.25x20 Taptite	10
6	102503221	Service Backrest Asm, Beige	1
7	102503222	Service Backrest Asm, White	1
8	102503224	Service Backrest Asm, Gray	1
9	102503225	Service Backrest Asm-black	1
10	102531501	Cover, 4-pass Ns1 Underbody	1
11	102531701	4-Passenger Rear Seat Bottom, Beige	1
12	102531702	4-Passenger Rear Seat Bottom, White	1
13	102531704	4-Passenger Rear Seat Bottom, Gray	1
14	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l	4
15	102572201	Connector Tube-hand Rail Asm	1
16	102573101	Bracket, 4-pass Lower Seat	2
17	102574801	Support-rh 4 Passenger Seat	1
18	102574901	Support-lh 4 Passenger Seat	1
19	102575101	Restraint- Rh 4-passenger Hip	1
20	102575201	Restraint- Lh 4-passenger Hip	1
		Note: See also four-passenger kit information.	

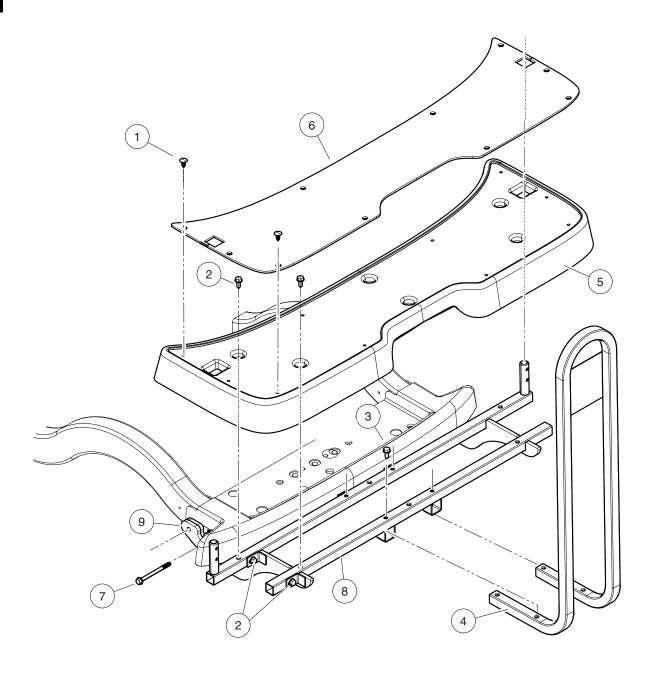




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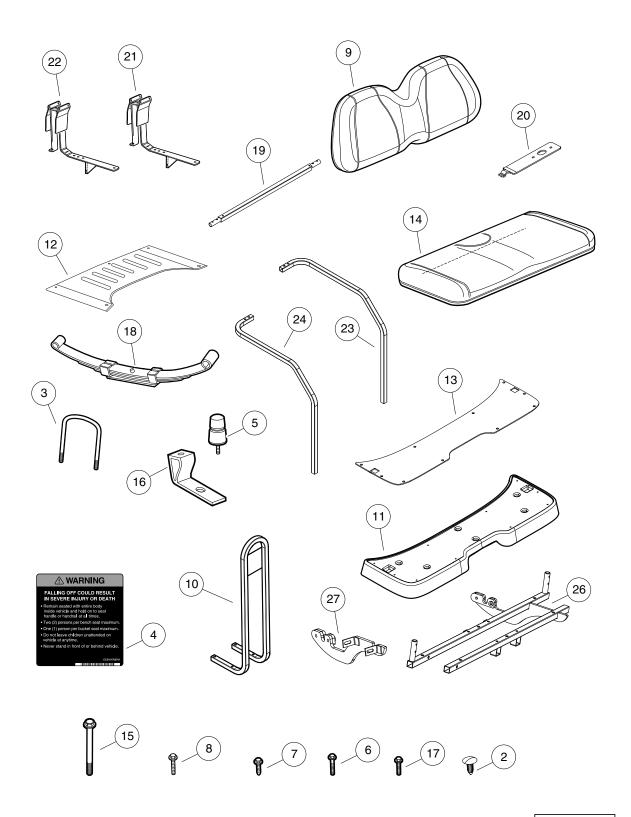
#### **REAR FOOTREST ASSEMBLY – PRECEDENT VILLAGER 4**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	1010434	Barrel - Plastic	. 10
2	102298720	M8-1.25x20 Taptite	
3	102298745	M8-1.25x45 Taptite	. 4
4	102531001	Handrail Weldment, Rear Seat	. 1
5	102531402	Footdeck, 4-Passenger, Black	
6	102531601	Floormat, 4-Passenger, Rear	
7	102534201	Bolt - Fl Hd, M8 X 95	
8	102584701	Weld, 4-pass Footdeck-a	
9	102584801	Weld, 4-pass Footdeck-b	

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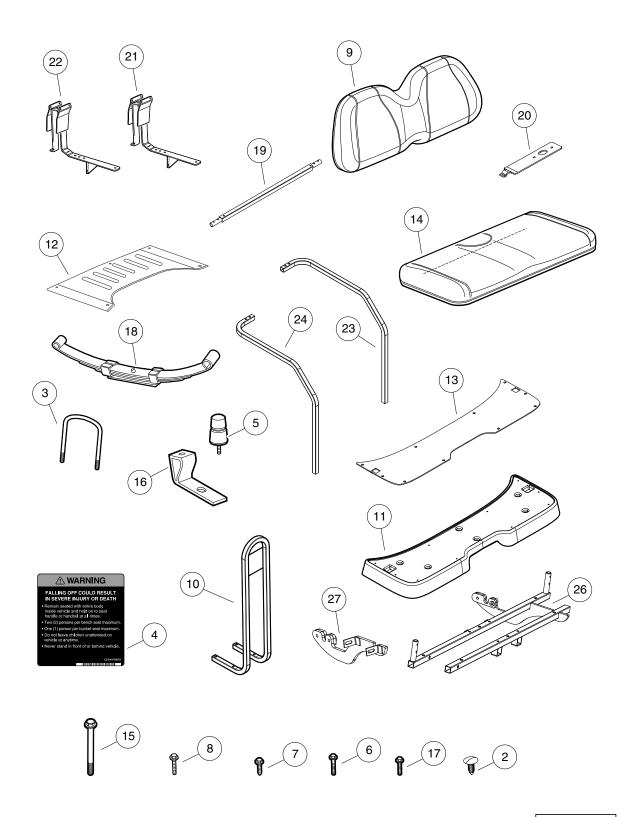
#### **FOUR PASSENGER CONVERSION KIT – BEIGE**

TEM	PART NO.	DESCRIPTION
		1 2 3 4
1	102570901	Kit-4-pass, Prec, Std, Beige (includes items 2 through 27)
2	1010434	Barrel - Plastic
3	1014902	U-Bolt
4	101705701	Decal, Warning
5	1017235	Bumper, Jounce
6	102296530	Screw - M6 X 1.0 X 30 Sems
7	102298720	M8-1.25x20 Taptite
8	102298745	M8-1.25x45 Taptite
9	102503221	Service Backrest Asm, Beige
10	102531001	Handrail Weldment, Rear Seat
11	102531402	Footdeck, 4-Passenger, Black
12	102531501	Cover, 4-pass Ns1 Underbody
13	102531601	Floormat, 4-Passenger, Rear
14	102531701	4-Passenger Rear Seat Bottom, Beige
15	102534201	Bolt - Fl Hd, M8 X 95
16	102534801	Jounce Bumper Bracket
17	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l
18	102544901	Spril, Leaf, Rear
19	102572201	Connector Tube-hand Rail Asm
20	102573101	Bracket, 4-pass Lower Seat
21	102574801	Support-rh 4 Passenger Seat
22	102574901	Support-lh 4 Passenger Seat
23	102575101	Restraint- Rh 4-passenger Hip
24	102575201	Restraint- Lh 4-passenger Hip
25	N/A	Instructions-4 Pass Field
26	102584701	Weld, 4-pass Footdeck-a
27	102584801	Weld, 4-pass Footdeck-b



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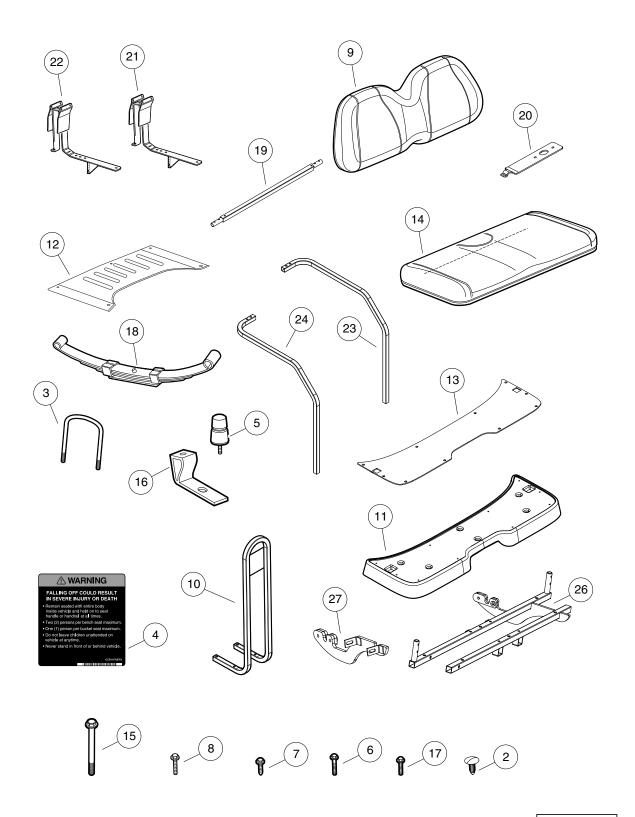


#### **FOUR PASSENGER CONVERSION KIT – WHITE**

TEM	PART NO.	DESCRIPTION
		1 2 3 4
1	102570902	Kit-4-pass, Prec, Std, White (includes items 2 through 27)
2	1010434	Barrel - Plastic
3	1014902	U-Bolt
4	101705701	Decal, Warning
5	1017235	Bumper, Jounce
6	102296530	Screw - M6 X 1.0 X 30 Sems
7	102298720	M8-1.25x20 Taptite
8	102298745	M8-1.25x45 Taptite
9	102503222	Service Backrest Asm, White
10	102531001	Handrail Weldment, Rear Seat
11	102531402	Footdeck, 4-Passenger, Black
12	102531501	Cover, 4-pass Ns1 Underbody
13	102531601	Floormat, 4-Passenger, Rear
14	102531702	4-Passenger Rear Seat Bottom, White
5	102534201	Bolt - Fl Hd, M8 X 95
16	102534801	Jounce Bumper Bracket
17	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l
18	102544901	Spril, Leaf, Rear
9	102572201	Connector Tube-hand Rail Asm
20	102573101	Bracket, 4-pass Lower Seat
21	102574801	Support-rh 4 Passenger Seat
22	102574901	Support-lh 4 Passenger Seat
23	102575101	Restraint- Rh 4-passenger Hip
24	102575201	Restraint- Lh 4-passenger Hip
25	N/A	Instructions-4 Pass Field
26	102584701	Weld, 4-pass Footdeck-a
27	102584801	Weld, 4-pass Footdeck-b

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#### **FOUR PASSENGER CONVERSION KIT – GRAY**





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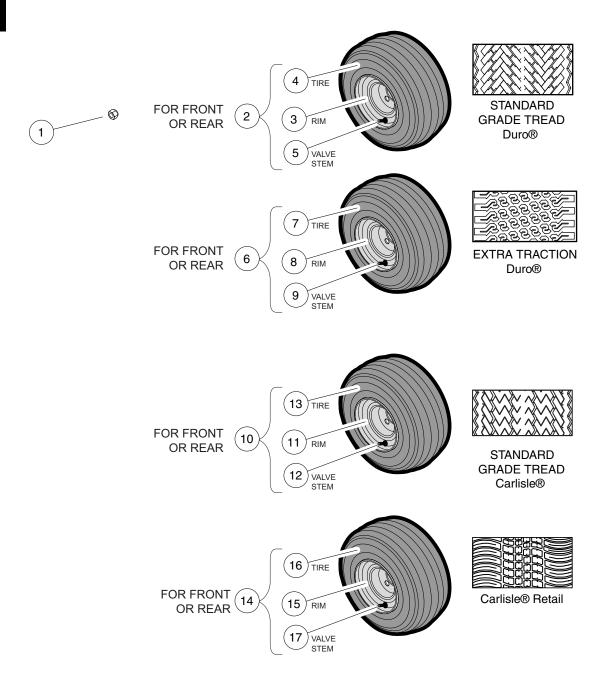
# WHEEL AND TIRES

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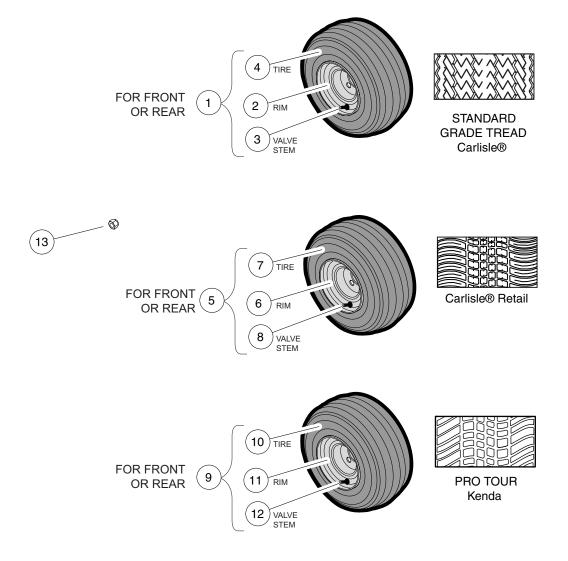
### WHEELS AND TIRES - PROFESSIONAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010984	.500-20 Unf Lug Nut	16
2	102522604	Asm - Duro Std Gray (includes items 3 through 5)	4
3	102557801	Wheel Rim Asm, 8" X 7.000"	1
4	102569304	Duro 18 X 8.5 X 8, 4-Ply	1
5	7310	Valve Stem	1
6	102522605	Asm - Duro Extra Tract Gray (includes items 7 through 9)	4
7	101769302	Tire, Unmounted Xtrac 18 x 8.50-8	1
8	102557801	Wheel Rim Asm, 8" X 7.000"	1
9	7310	Valve Stem	1
10	102522608	Asm-carlisle Std Gray (includes items 11 through 13)	A/
11	102557801	Wheel Rim Asm, 8" X 7.000"	
12	7310	Valve Stem	
13	N/A	Tire, Unmouonted, Carlisle Standard Tread	
14	102522609	Asm-carlisle Retail (includes items 15 through 17)	
15	102522003	Wheel Rim Asm, 8" X 7.000"	
16	102569309	Carlisle 18 X 8.50 R8	
17	7310	Valve Stem	





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#### WHEELS AND TIRES - CHAMPION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102522608	Asm-carlisle Std Gray (includes items 2 through 4)	4
2	102557801	Wheel Rim Asm, 8" X 7.000"	1
3	7310	Valve Stem	1
4	N/A	Tire, Unmouonted, Carlisle Standard Tread	1
5	102522609	Asm-carlisle Retail (includes items 6 through 8)	
6	102557801	Wheel Rim Asm, 8" X 7.000"	
7	102569309	Carlisle 18 X 8.50 R8	
8	7310	Valve Stem	
9	102540601	Tire and Wheel, Aluminum (includes items 10 through 12)	
10	102556701	Tire, Pro Tour, 205-50 X 10	
11	102556801	Wheel, Champions Aluminum'	
12 13	7310 102540701	Valve StemLug Nut, 1/2" Closed End	1 16
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**DECALS** 

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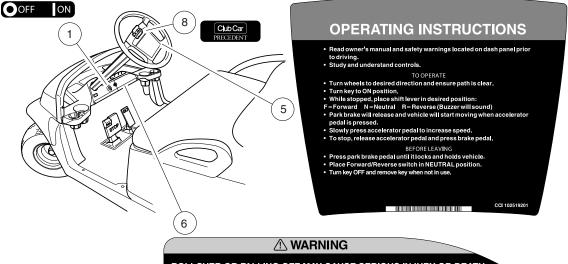
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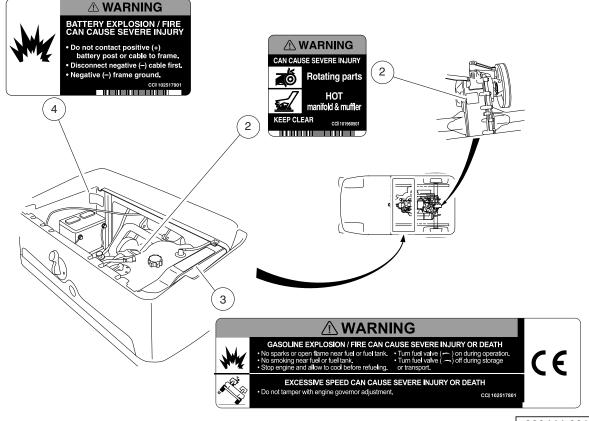
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#### ROLLOVER OR FALLING OFF MAY CAUSE SERIOUS INJURY OR DEATH.

- Before using vehicle, read operating instructions.
- Do not start vehicle until all occupants are seated.
- Keep entire body inside vehicle while moving. Drive slowly in turns and straight up and down slopes.
- Use brakes to reduce speed when coasting downhill.
  Never operate under the influence of alcohol or drugs.
  For use by authorized persons in designated areas only.
- · Remain seated while moving.
- Operate from driver side only.
- Never operate on public roads.Hold on to seat handle while moving.
- Two (2) persons per seat maximum.
- Never stand in front of or behind vehicle.
- . Do not leave children unattended on vehicle.

CCI 102519301









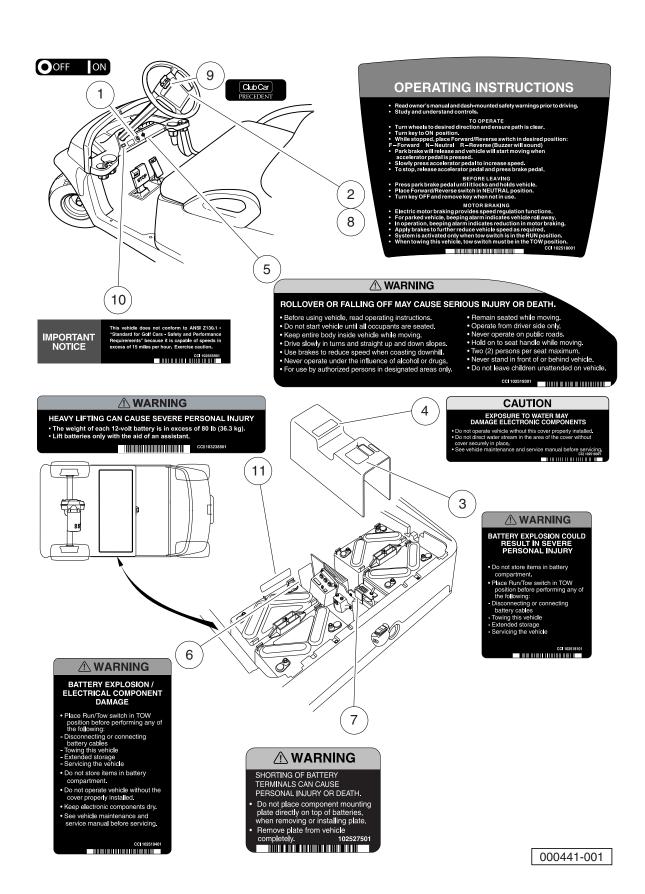
#### **DECALS – GASOLINE VEHICLE**

		DECAES - GASOLINE VEIN	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101825101	Decal, Off/On	1
2	101960501	Decal, Rotating Parts/Hot Manifold	2
3	102517801	Decal, Warning - Gas and Govenor	1
4	102517901	Decal, Warning - Frame Ground	1
5	102517301	Decal, Operating Instr. Gas	1
6	102519201		1
-		Decal, Warning, Rollover	
7	102538101	Decal, Operating Instructions	1
8	102540901	Decal, Club Car Clip	1
		Note: Item 7 not shown.	

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### **DECALS – ELECTRIC VEHICLE**

		DECALS - ELECTRIC VEH	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101825101	Decal, Off/On	1
2	102518001	Decal, Operating Instr, Elec	1
3	102518101	Decal, Run/Tow with Storage Area	1
4	102518301	Decal, Caution, Electrical Component Cover	1
5	102519301	Decal, Warning, Rollover	1
6	102519401	Decal, Run/Tow Safety, IQ	1
7	102527501	Decal-component Mounting Plate	1
8	102538201	Decal, Operating Instructions	1
9	102540901	Decal, Club Car Clip	
10	102555901	Decal, Private Speed, Prec	1
11	103238501	Decal, Warning -battery Weight	1
		, g, - g	
		Note: Item 8 not shown.	



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# FALLING OFF COULD RESULT IN SEVERE INJURY OR DEATH

- Remain seated with entire body inside vehicle and hold on to seat handle or handrail at all times.
- Two (2) persons per bench seat maximum.
- One (1) person per bucket seat maximum.
- Do not leave children unattended on vehicle at anytime.
- Never stand in front of or behind vehicle.

CCI 101705701







#### **DECAL – PRECEDENT VILLAGER 4**

		DECAL - I MECEDENT VILLAG		
ITEM	PART NO.	DESCRIPTION	QTY	3
1	101705701	1 2 3 4 Decal, Warning	4	G
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CartPros directs you to the right part using the part numbers from this manual. Enter the part number into

https://CartPros.com/f.html

## PEDAL GROUP our search box and it will find the part you are looking for. **BRAKES AND ASSEMBLIES**

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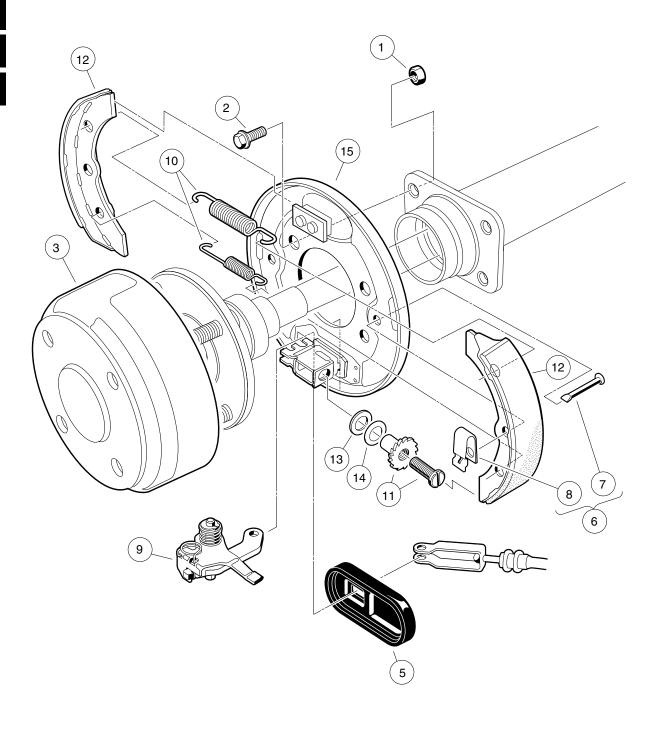
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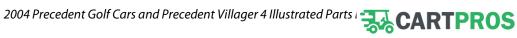




### **REAR BRAKE ASSEMBLY, SELF-ADJUSTING**

1 2		DESCRIPTION
-		1 2 3 4
2	1013924	Nut, 5/16-24 Hex Head Cone
-	1014153	Bolt, Brake Cluster Mounting
3	101791101	Drum without Center Hole, Brake
4	101823301	Cluster Assembly, Right (Passenger) Brake (includes items 5 through 15)
5	1010850	Dust Cover
6	1011466	Kit, Shoe Retainer (includes items 7 and 8)
7	N/A	Pin
8	N/A	Shoe Clamp Spring
9	101815501	Lever Assembly, Self-Adjusting Brake, Right (Passenger)
10	101816301	Package, Brake Spring, Self-Adjusting
11	101816501	Adj Mechanism, S.A. Brakes, Right (Passenger)
12	101823201	Package, Brake Shoe, Self-Adjusting
13	101823801	Plate, Washer, Brake, Self-Adjusting
14	101823901	Washer, Brake, Self-Adjusting
15	101824001	Plate Assembly, Right Brake Backing
16	101823302	Cluster Assembly, Left Brake (includes items 17 through 27)
17	1010850	Dust Cover
18	1011466	Kit, Shoe Retainer (includes items 19 and 20)
19	N/A	Pin
20	N/A	Shoe Clamp Spring
21	101815502	Lever Assembly, Self-Adjusting Brake, Left
22	101816301	Package, Brake Spring, Self-Adjusting
23	101816502	Adjusting Mechanism, Self-Adjusting Brake, Left
24 25	101823201	Package, Brake Shoe, Self-Adjusting
25	101823801	Plate, Washer, Brake, Self-Adjusting
26 27	101823901 101824002	Washer, Brake, Self-Adjusting  Plate Assembly, Left Brake Backing
21	101024002	Note: Driver-side brake cluster not shown. Components have a similar appearance to passenger-side brake cluster components.



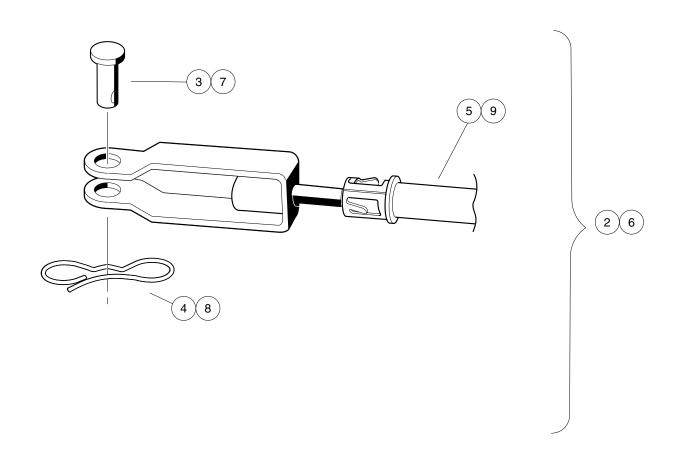




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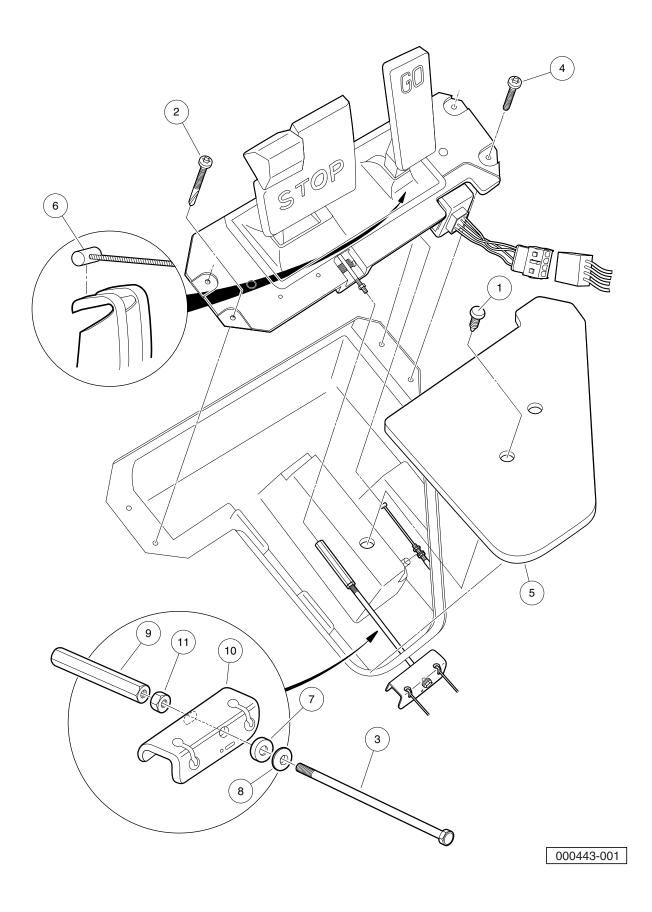




#### **BRAKE CABLES**

		DRAKE CADLE		
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	103528801	Kit, Brake Cable, Prec Upgrade (includes items 2 through 11)	1	
2	103528701	Kit, Brake Cable, Prec, Rh (includes items 3 through 5)		
3	1010829	Pin, Clevis, 5/16 X 3/4		
4	102292801	Pin, Bow Tie Locking072		
5	103528501	Cable, Brake, Prec, Right		
6	103528702	Kit, Brake Cable, Prec, Lh (includes items 7 through 9)		
7	1010829	Pin, Clevis, 5/16 X 3/4		
8	102292801	Pin, Bow Tie Locking072		
9	103528601	Cable, Brake, Prec, Left		
10	103535001	Bracket, Equalizer, Prec Awd		
11	N/A	Instr, Prec Brake Cable Kit		
• •	14/71	Histi, Free Brake Cubic Net		









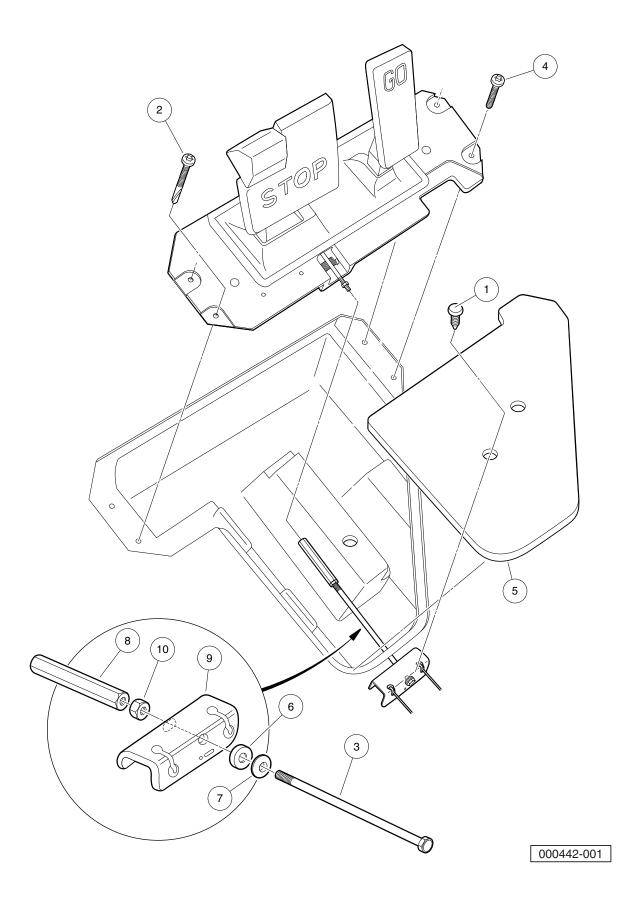


#### PEDAL GROUP CONNECTIONS – GASOLINE VEHICLE

	PART NO.	DESCRIPTION	(
		1 2 3 4	
1	1010434	Barrel - Plastic	
	102292201	Screw-1/4-20x1.25 Torx Pn Hdsd	
3	102297901	Bolt, 5/16-18 X 7.375, Hex	
ļ	102298030	Screw, K80x30, Torx Pn Hd Pt	
	102500801	Plate - Floor Cover	
	102513102	Cable, Acc, Snap-in	
,	102551901	Washer, 5/16, Self Comp, Cup	
3	102552001	Washer, 5/16, Self Comp, Cone	
)	102594301	Nut, 5/16-18, Hex Adjusting -l	
0	103535001	Bracket, Equalizer, Prec Awd	
1	1242	Nut, 5/16-18 Hex	
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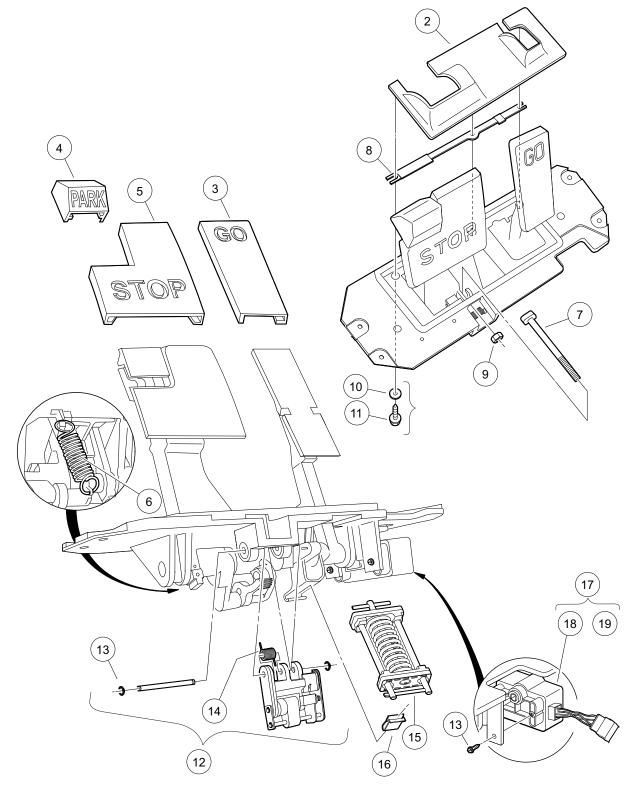


### PEDAL GROUP CONNECTIONS - ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic	1
2	102292201	Screw-1/4-20x1.25 Torx Pn Hdsd	2
3	102297901	Bolt, 5/16-18 X 7.375, Hex	1
4	102298030	Screw, K80x30, Torx Pn Hd Pt	2
5	102500801	Plate - Floor Cover	1
6	102551901	Washer, 5/16, Self Comp, Cup	1
7	102552001	Washer, 5/16, Self Comp, Cone	1
8	102594301	Nut, 5/16-18, Hex Adjusting -l	1
9	103535001	Bracket, Equalizer, Prec Awd	1
10	1242	Nut, 5/16-18 Hex	1











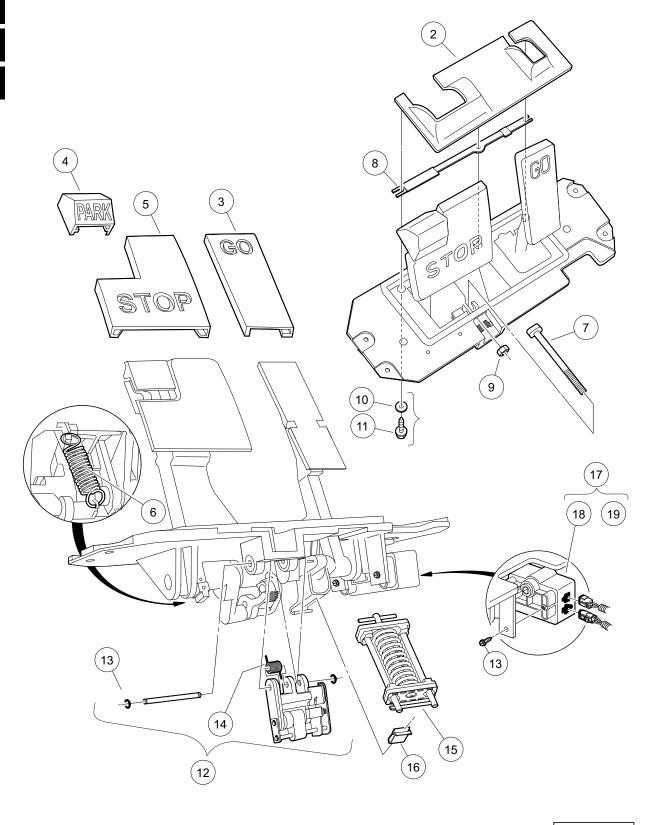


## PEDAL GROUP COMPONENTS - GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Asm, Pedal Box Gas (includes items 2 through 17)	1
2	102558801	Shield, Debris	1
3	102558901	Pad, Pedal, Accelerator	1
4	102559001	Pad, Pedal, Park	1
5	102559101	Pad, Pedal, Brake	1
6	102559301	Spring, Brake, Return	1
7	102559401	Rod, Brake	1
8	102559601	Shield, Debris, Aux	1
9	102559701	Nut, Brake Rod	1
10	102563001	Washer, Std Fender, #10	3
11	102563101	Screw, Type A, #10	5
12	102587401	Assembly Pawl Lock Headed Pins (includes items 13 and 14)	1
13	102587501	Clip, Push, Pawl	2
14	103344301	Spring, Pawl Return	1
15	102588701	Kit, Pedal Spring	1
16	102588901	Clip, U	1
17	103327701	Kit, Gcor (includes items 18 and 19)	1
18	N/A	GCOR, Prec	1
19	N/A	Instr, Kit Gcor/mcor	1













## PEDAL GROUP COMPONENTS - ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	N/A	Asm, Pedal Box Elec (includes items 2 through 17)	1
2	102558801	Shield, Debris	1
3	102558901	Pad, Pedal, Accelerator	1
4	102559001	Pad, Pedal, Park	1
5	102559101	Pad, Pedal, Brake	1
6	102559301	Spring, Brake, Return	1
7	102559401	Rod, Brake	1
8	102559601	Shield, Debris, Aux	1
9	102559701	Nut, Brake Rod	1
10	102563001	Washer, Std Fender, #10	3
11	102563101	Screw, Type A, #10	5
12	102587401	Assembly Pawl Lock Headed Pins (includes items 13 and 14)	1
13	102587501	Clip, Push, Pawl	2
14	103344301	Spring, Pawl Return	1
15	102588701	Kit, Pedal Spring	1
16	102588901	Clip, U	1
17	103327901	Kit, Mcor (includes items 18 and 19)	1
18	N/A	Mcor, Prec	1
19	N/A	Instr, Kit Gcor/mcor	1





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# our search box and it will find the part you are looking for. STEERING, FRONT AND REAR SUSPENSION

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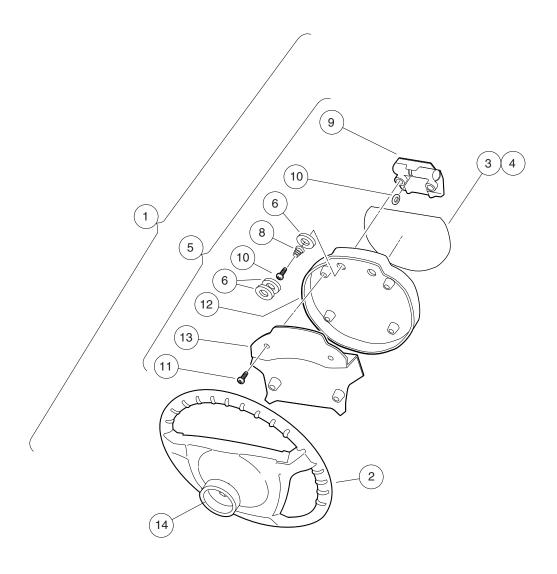




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## **STEERING WHEEL - CHAMPION**

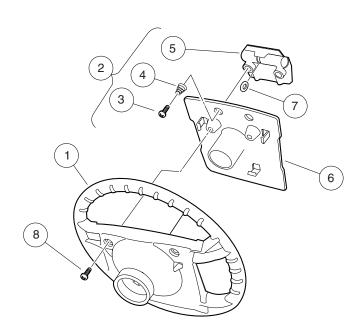
ITEM	PART NO.	DESCRIPTION	(
		1 2 3 4	
1	AM1229401	Kit, Comfort Grip Conv, Hex (includes items 2 through 14)	
2	N/A	Steering Wheel, Comfort Grip, Hex	
3	102538101	Decal, Operating Instructions	
4	102538201	Decal, Operating Instructions	
5	102540801	Scorecard Plate Assembly (includes items 6 through 13)	
6	1011697	Washer, 5/16 Flat	
7	1012565	Screw, #12 Phillips Round Head	
8	1012566	Tapered Compression Spring	
9	1016154	Clip, Scorecard	
10	1016214	Pencil Grip	
11	102296020	Screw, Torx Pan Hd Pt, M6 X 20	
12	N/A	Scorecard Plate, Comfort Grip	
13 14	N/A 102571301	Scorecard Back Plate	



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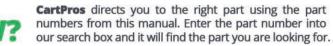






## **STEERING WHEEL - PROFESSIONAL**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	101615602	Wheel Assy, Tri-Lobe Steering	1
2	1016219	Plate, Scorecard (includes items 3 through 7)	
3	1012565	Screw, #12 Phillips Round Head	
4	1012566	Tapered Compression Spring	
5	1016154	Clip, Scorecard	
6	N/A	Plate, Score Card	
7	1016214	Pencil Grip	
8	1016663	Screw, #12-14 X 0.625	

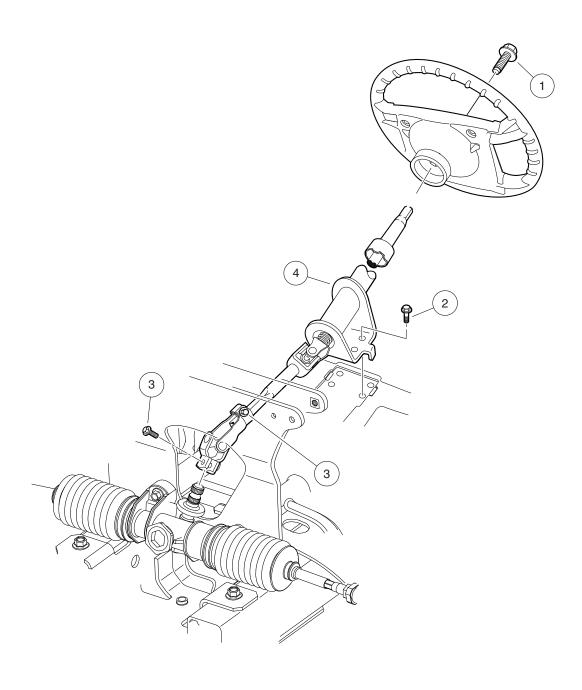




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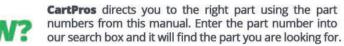






## **STEERING COLUMN**

1 2 3 4 1 102290120 Bolt, M10 X 20 Hex Washer Hd		51ELMING COLO		
1       102290120       Bolt, M10 X 20 Hex Washer Hd         2       102298116       Bolt - Flanged Hd, M8 X 16.0         3       102298130       Bolt, Flange Head, M8 X 30.0	ITEM	PART NO.	DESCRIPTION	QTY
2       102298116       Bolt - Flanged Hd, M8 X 16.0         3       102298130       Bolt, Flange Head, M8 X 30.0			1 2 3 4	
2       102298116       Bolt - Flanged Hd, M8 X 16.0         3       102298130       Bolt, Flange Head, M8 X 30.0	1	102290120	Bolt. M10 X 20 Hex Washer Hd	1
3 102298130 Bolt, Flange Head, M8 X 30.0				4
4 103209501 Assy, Steering Column, Ld				2
	4	103209501	Assy, Steering Column, Ld	1

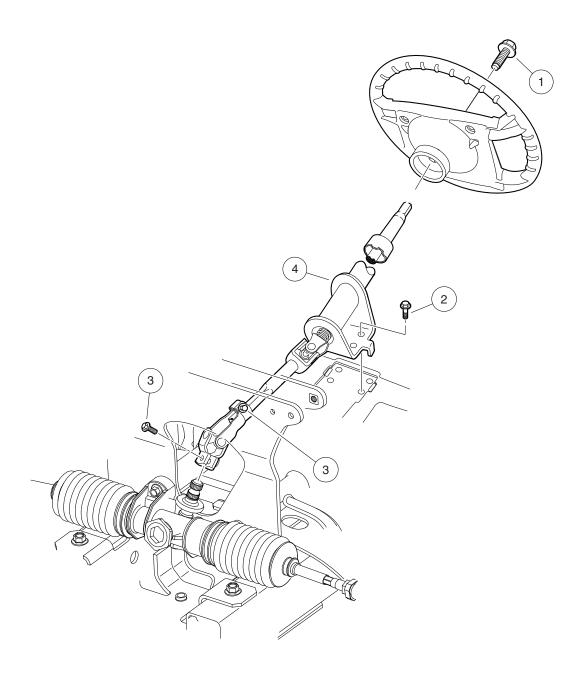




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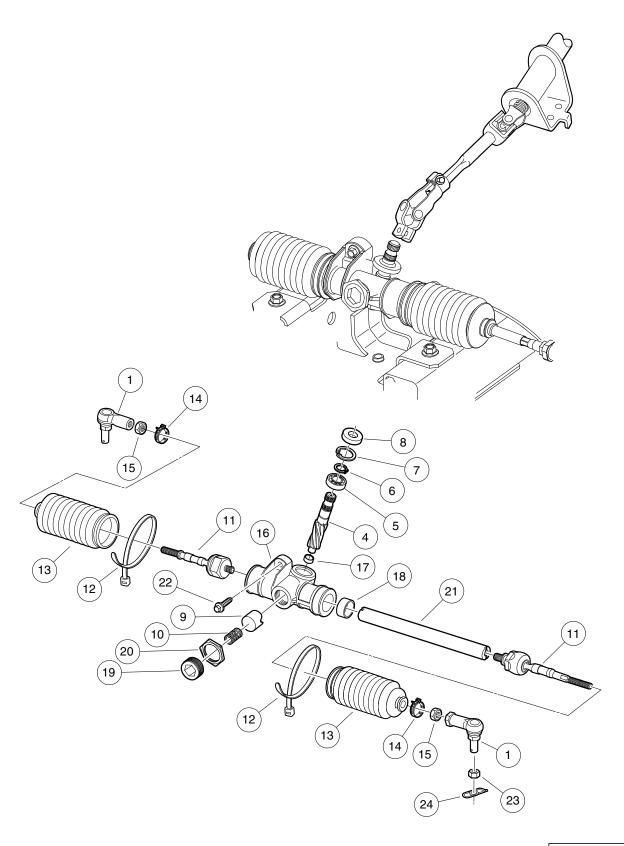
## **STEERING COLUMN – ELECTRIC VEHICLES**

SILLMING COLUMN - LLLCTMC VLINC			IIICLL,	
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	102290120	Bolt, M10 X 20 Hex Washer Hd	1	
2	102298116	Bolt - Flanged Hd, M8 X 16.0		
3	102298130	Bolt, Flange Head, M8 X 30.0		
4	102507101	Steering Column Assembly	1	



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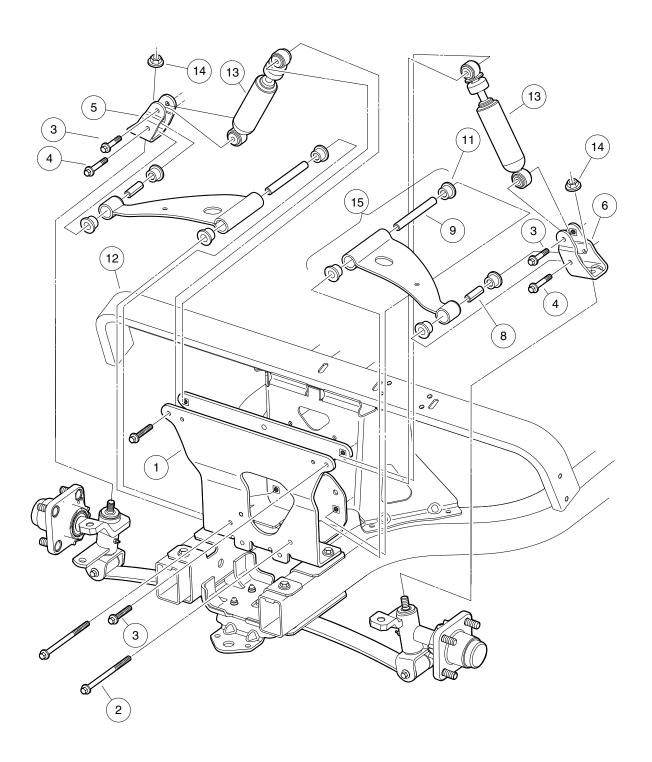
## **STEERING GEAR ASSEMBLY**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	102022601	End, Tie Rod M12 X 1.25	2
2	102288601	Steering Gear Box Assembly (includes items 3 through 21)	1
3	102564901	Asm, Pinion, Steer Gear, Prec (includes items 4 through 6)	1
4	N/A	Pinion, Steering	1
5	N/A	Bearing, Ball	1
6	N/A	Ring, Retaining	1
7	102565101	Ring, C-type, Stop, Prec	1
8	102565201	Seal, Dust, Steering, Pinion	1
9	102565301	Yoke, Support	1
10	N/A	Spring, Yoke, Prec	1
11	102565701	Assy, Ball Joint, Inner, Prec	2
12	102565801	Wrap, Tie, Steel, Prec	2
13	102565901	Bellows, Steering	2
14	102566001	Clip, Steering, Prec	2
15	102566101	Nut,m12-1.25,jam,steer,prec	2
16	N/A	Housing, Pinion (includes items 17 and 18)	1
17	N/A	Bearing, Needle	1
18	N/A	Bushing, Rack	1
19	N/A	Plug, Yoke	1
20	N/A	Nut, Lock, Rack Screw	1
21	N/A	Rack, Steering	1
22	102289001	Screw, M8X1.25X30, Hex	3
23	102289201	Nut - Hex Locking, M12 X 1.25	2
24	102289301	Rue Ring - 1/2"	2



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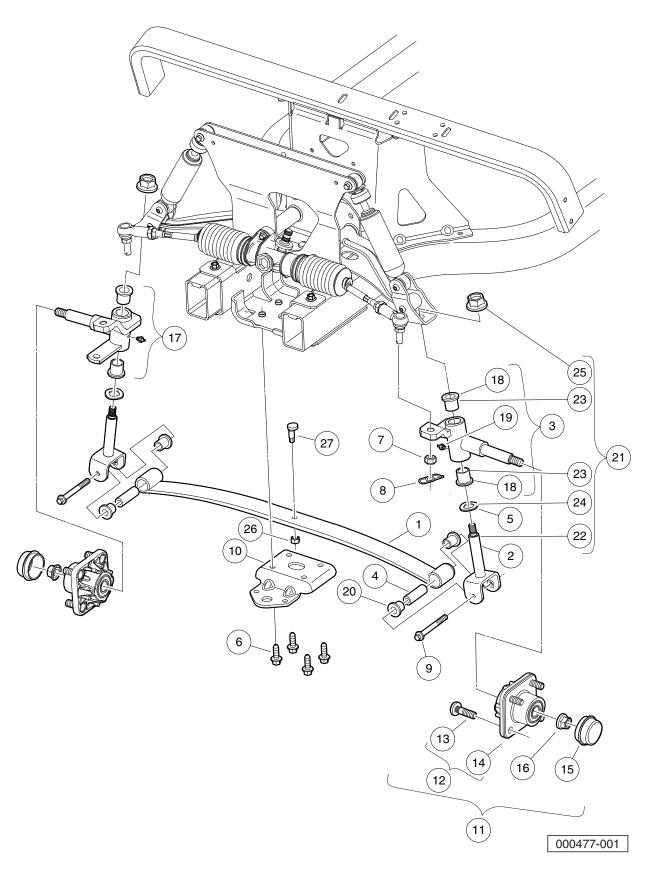


## FRONT SUSPENSION, UPPER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102287101	Assembly - Front Structure	1
2	102288901	Bolt-hex Fl, M8 X 1.25 X 135	2
3	102289401	Screw- Hex Cap, M8 X 1.25 X 45	4
4	102289501	Screw- Hex Cap, M8 X 1.25 X 70	2
5	102289601	Upper Clevis Assembly - Rh	1
6	102289701	Upper Clevis Assembly - Lh	1
7	102289901	Kit, Susp, Bushing Joints (includes items 8 through 11)	1
8	102287601	Sleeve - Rolled, Outer	2
9	102287701	Sleeve - Rolled, Inner	2
10	102288101	Sleeve - Rolled, Spring	2
11	102956201	Bushing, Urethane, Short, Prec	12
12	102505701	Assembly, Dash Support	1
13	102588601	Shock Absorber Front Prv Spd	2
14	102878201	Nut, Lock,m12,washer,conical	
15	103388501	Asm, 3 Piece A-arm, Bushings	









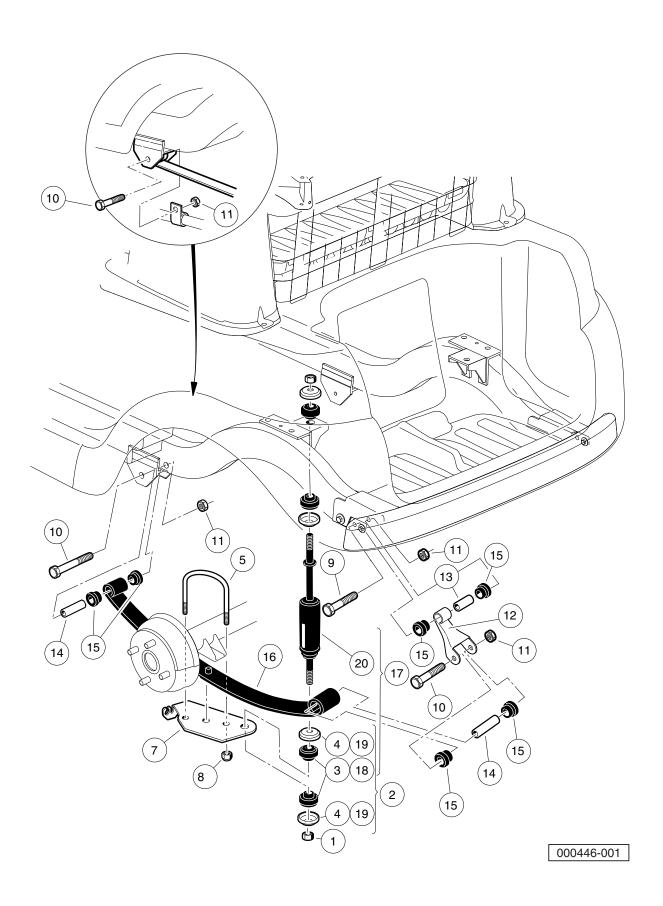


# FRONT SUSPENSION, LOWER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012030	Spring, Front Leaf	1
2	102287201	Assembly - King Pin	2
3	102287901	Knuckle Spindle Asm - Lh	1
4	102288101	Sleeve - Rolled, Spring	2
5	102288401	Wave Washer - Kingpin	2
6	102289101	Screw-m10x1.5, Trilob, Hex Fl	4
7	102289201	Nut - Hex Locking, M12 X 1.25	2
8	102289301	Rue Ring - 1/2"	2
9	102289501	Screw- Hex Cap, M8 X 1.25 X 70	2
10	102289801	Clamp - Leaf Spring	1
11	102357701	Replacement Kit, Front Hub (includes items 12 through 16)	1
12	N/A	Front Hub Assembly, Ball Bearing (includes items 13 and 14)	1
13	102353401	Lug Stud, 1/2-20 UNF, 4037 Stl	4
14	N/A	Hub, Front	1
15	102353201	Cap, Front Hub	1
16	102353301	Hex Nut, Locking Flange, M14x2	1
17	102878101	Assy, Knuckle, Right Side (includes items 18 and 19)	1
18	N/A	Bushings, Knuckle Spindle Asym	2
19	N/A	Fitting, Grease, Knuckle Spindle Asym	1
20	102956201	Bushing, Urethane, Short, Prec	4
21	102973801	Kit, Susp, Kingpin Joints (includes items 22 through 25)	1
22	102287201	Assembly - King Pin	2
23	N/A	Bushing - Flanged	4
24	102288401	Wave Washer - Kingpin	2
25	102878201	Nut, Lock,m12,washer,conical	2
26	706	Nut, Hex 3/8-16	1
27	8745	Screw, Eccentric Adjustment	1
		Note: Note: Item 15 not used in all applications.	



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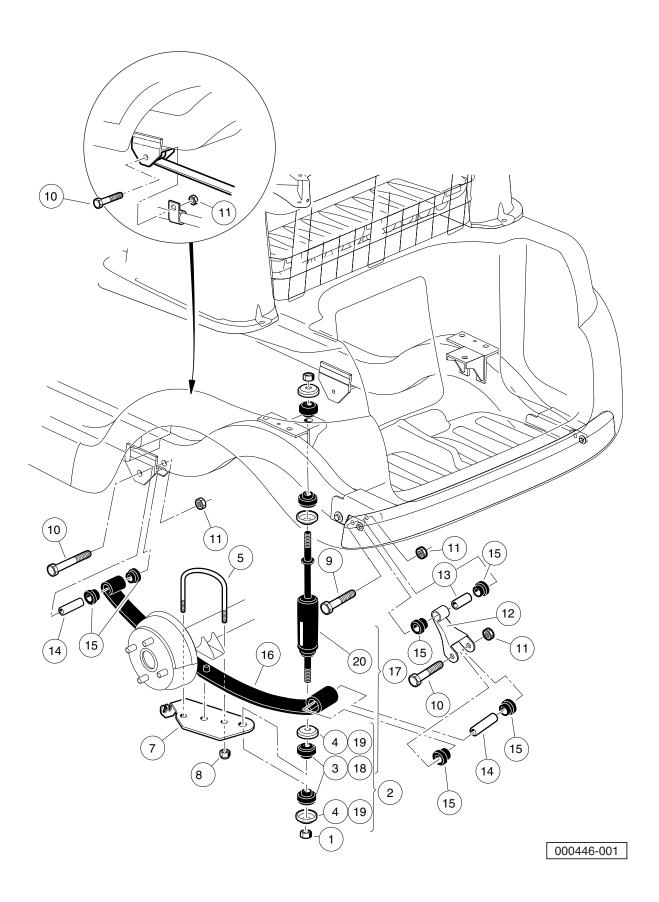


## **REAR SUSPENSION – GASOLINE VEHICLE**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010145	Nut, 3/8-24 Hex	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4)	2
3	N/A	Cushion, Shock Absorber	2
4	N/A	Retainer, Shock Absorber Cushion	2
5	1012180	U-Bolt	2
6	1012181	Bracket, Shock Mounting, Right (Passenger)	1
7	1012182	Bracket, Shock Mounting, Left (Driver)	1
8	1014555	Locknut, 7/16-14 Nylon Insert	4
9	102298170	Bolt - Flange Hd, M8 X 70.0	2
10	102298185	Bolt - Flange Hd, M8 X 85.0	4
11	102298401	Nut,m8,all Metal Lock	6
12	102506201	Shackle - Rear	2
13	102506301	Sleeve - Shackle Upper	2
14	102506401	Sleeve - Spring Eye Mounts	4
15	102506601	Bushing - Urethane	12
16	102513001	Rear Leaf Spring, Gas	2
17	N/A	Kit, Shock Absorber, Private Speed (includes items 18 through 20)	1
18	N/A	Cushion, Shock Absorber	8
19	N/A	Retainer, Shock Absorber Cushion	8
20	102588501	Shock Absorber Rear Prv Spd	2



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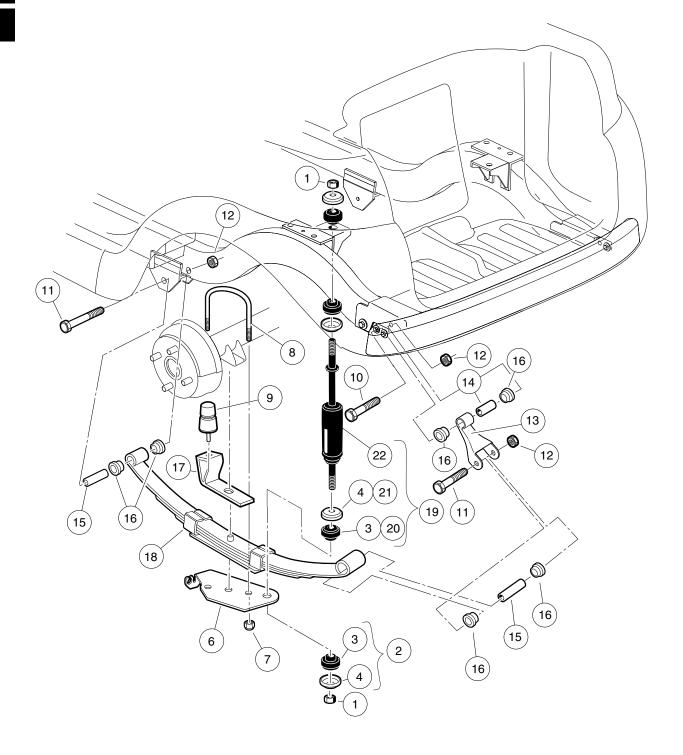


## **REAR SUSPENSION – ELECTRIC VEHICLE**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010145	Nut, 3/8-24 Hex	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4)	2
3	N/A	Cushion, Shock Absorber	2
4	N/A	Retainer, Shock Absorber Cushion	2
5	1012180	U-Bolt	2
6	1012181	Bracket, Shock Mounting, Right (Passenger)	1
7	1012182	Bracket, Shock Mounting, Left (Driver)	1
8	1014555	Locknut, 7/16-14 Nylon Insert	4
9	102298170	Bolt - Flange Hd, M8 X 70.0	2
10	102298185	Bolt - Flange Hd, M8 X 85.0	4
11	102298401	Nut,m8,all Metal Lock	6
12	102506201	Shackle - Rear	2
13	102506301	Sleeve - Shackle Upper	2
14	102506401	Sleeve - Spring Eye Mounts	4
15	102506601	Bushing - Urethane	12
16	102509301	Rear Leaf Spring, Elec	2
17	N/A	Kit, Shock Absorber, Private Speed (includes items 18 through 20)	1
18	N/A	Cushion, Shock Absorber	8
19	N/A	Retainer, Shock Absorber Cushion	8
20	102588501	Shock Absorber Rear Prv Spd	2



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## **REAR SUSPENSION – PRECEDENT VILLAGER 4**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010145	Nut, 3/8-24 Hex	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4)	2
3	N/A	Cushion, Shock Absorber	2
4	N/A	Retainer, Shock Absorber Cushion	2
5	1012181	Bracket, Shock Mounting, Right (Passenger)	1
6	1012182	Bracket, Shock Mounting, Left (Driver)	1
7	1014555	Locknut, 7/16-14 Nylon Insert	4
8	1014902	U-Bolt	2
9	1017235	Bumper, Jounce	2
10	102298170	Bolt - Flange Hd, M8 X 70.0	2
11	102298185	Bolt - Flange Hd, M8 X 85.0	4
12	102298401	Nut,m8,all Metal Lock	6
13	102506201	Shackle - Rear	2
14	102506301	Sleeve - Shackle Upper	2
15	102506401	Sleeve - Spring Eye Mounts	4
16	102506601	Bushing - Urethane	12
17	102534801	Jounce Bumper Bracket	2
18	102544901	Spril, Leaf, Rear	2
19	N/A	Kit, Shock Absorber, Private Speed (includes items 20 through 22)	A/R
20	N/A	Cushion, Shock Absorber	8
21	N/A	Retainer, Shock Absorber Cushion	8
22	102588501	Shock Absorber Rear Prv Spd	2





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# our search box and it will find the part you are looking for. ELECTRICAL SYSTEM - GASOLINE VEHICLE

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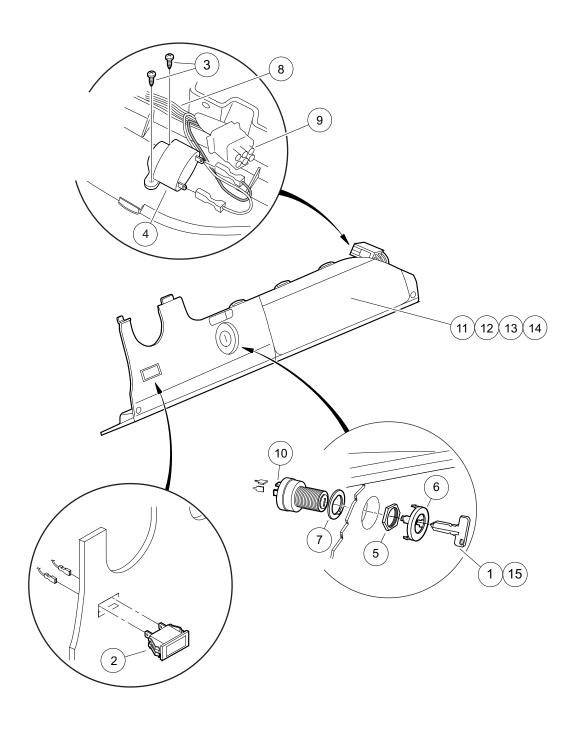
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# **ELECTRICAL COMPONENTS, FRONT BODY – GASOLINE VEHICLE**

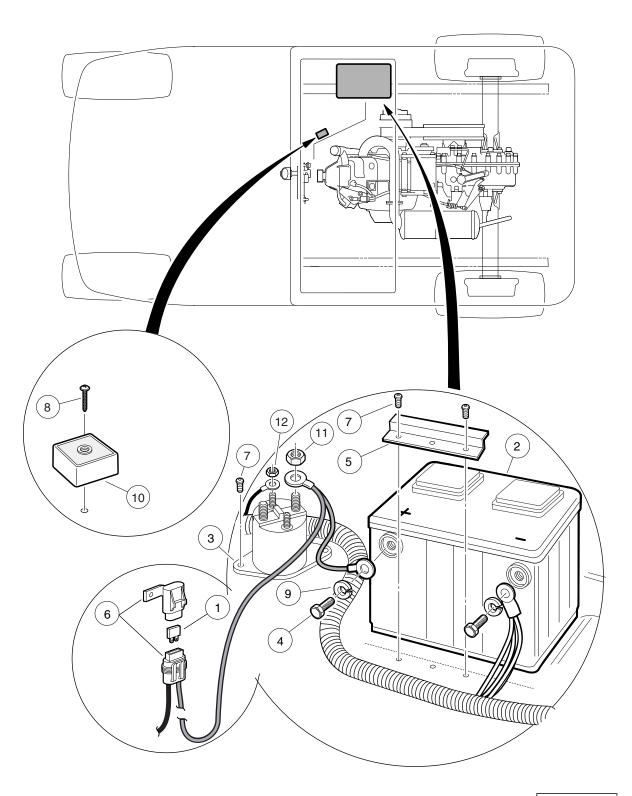
ITEM	PART NO.	DESCRIPTION	Qī
		1 2 3 4	
1	1012505	Keys (set of 2)	
2	1016630	Light, Oil	
3	1016849	Screw, #4-24 X 0.33 Pan-Head Machine	2
4	1016851	Buzzer, Reverse (9-48 VDC)	
5	101830701	Nut, Key Switch	
6	101834502	Cap, Black Key Switch	
7	101851101	Washer, Key Switch	
8	102515001	Ip Control Harness, Gas (includes item 9)	
9	N/A	Connector, Plug 9-pin	
10	102515101	Key Switch, Gas, Prec	
11	102522901	Instrument Panel (standard)	
12	102536601	Instrument Panel (with Hole for Headlight Switch)	
13	102536602	Instrument Panel (with Hole for Fuel Gauge)	
14	N/A	Instrument Panel (with Hole for Headlight Switch and Fuel Gauge)	
15	AM10079	Bulk Std Keys (50) *	
		* Note: Must order in multiples of 50.	





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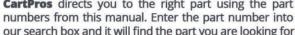




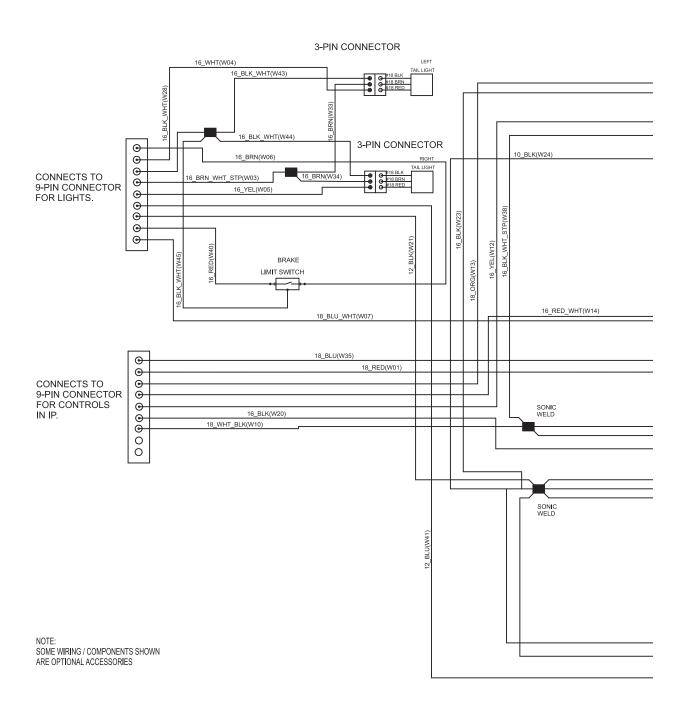
## **BATTERY – GASOLINE VEHICLE**

	DATTERT - GASOLINE VEHICLE						
ITEM	PART NO.	DESCRIPTION	QTY				
		1 2 3 4					
1	1012295	Fuse, 10-Amp	1				
2	1012328	Battery, 12-Volt	1				
3	1013609	Solenoid, 12-Volt	1				
4	1014375	Screw, 3/8-16 X 0.50 Stainless Steel Hex-Head	2				
5	101898001	Clamp, Battery	1				
6	N/A	Cover, Fuse, Sealed, Metri	1				
7	102296020	Screw, Torx Pan Hd Pt, M6 X 20	4				
8	102296040	Screw, Torx Pan Hd Pt, M6 X 40	1				
9	102355301	Lockwasher, 3/8 Stainless Stl	2				
10	102803301	Asm, Voltage Regulator, Prec.	1				
11	1242	Nut, 5/16-18 Hex	2				
12	7893	Nut, #10-32 Hex	2				



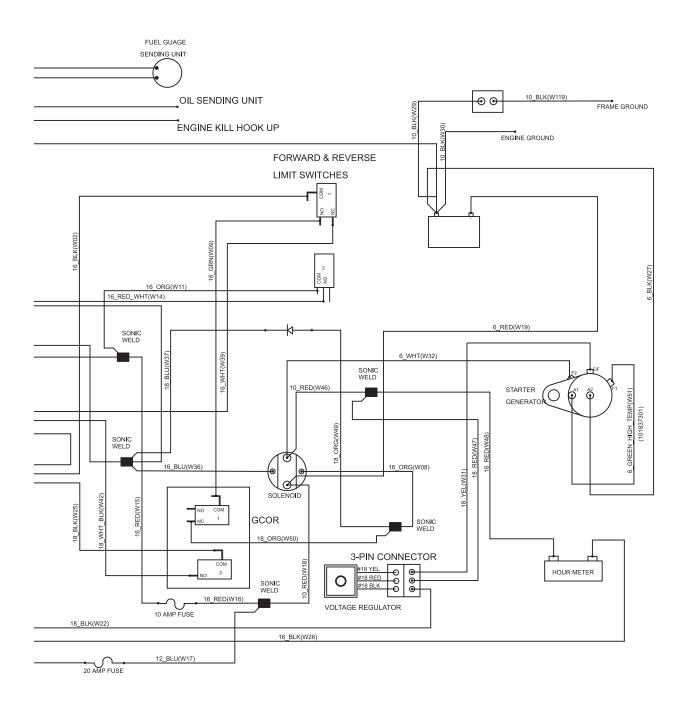


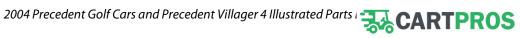
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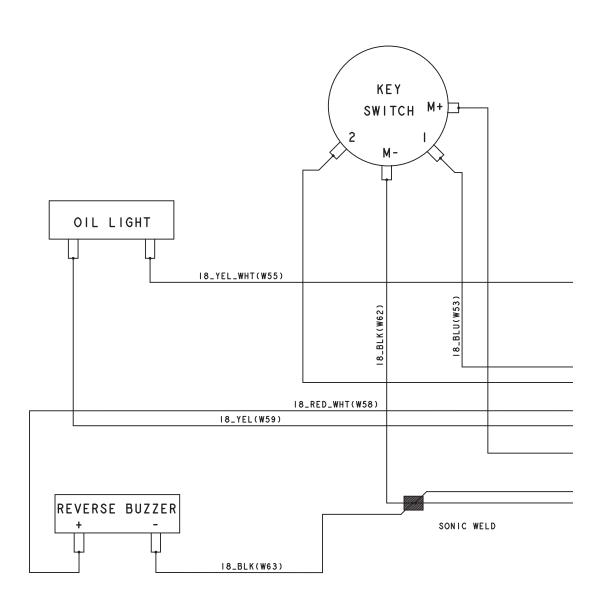
#### **WIRING – GASOLINE VEHICLE**

		WIKING - GASOLINE VER	WIKING - GASOLINE VEHICLE				
ITEM	PART NO.	DESCRIPTION	QTY	6			
1	102586201	1 2 3 4 Main Harness, Gas	1	G			



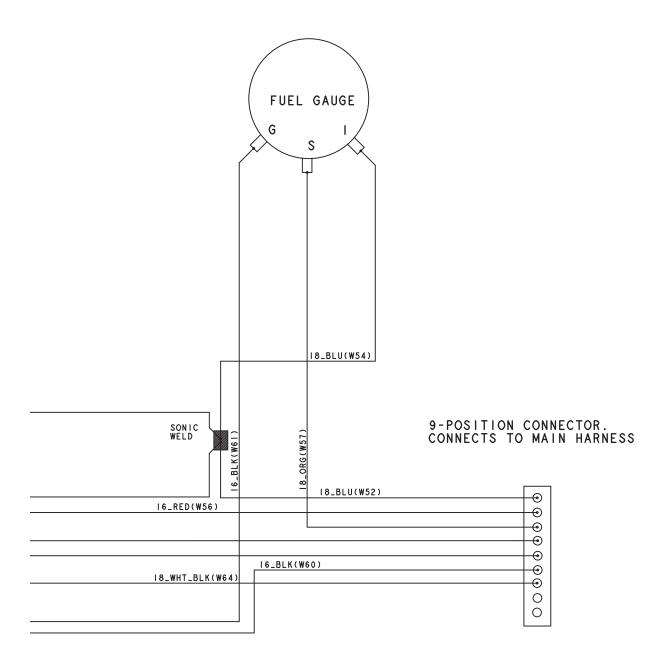
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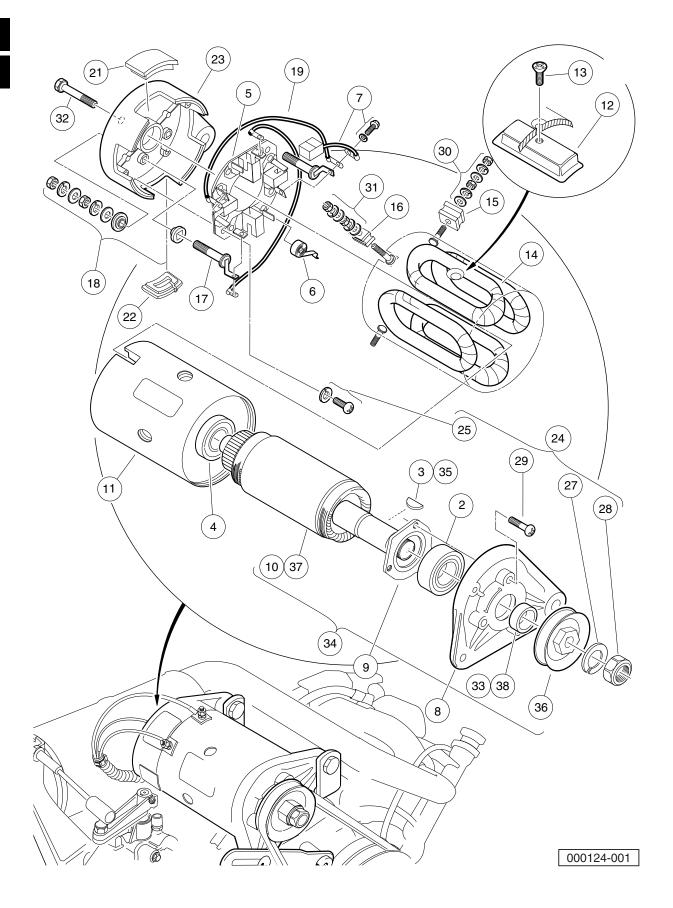






#### **INSTRUMENT PANEL WIRE HARNESS**

		INSTRUMENT PANEL W	
ITEM	PART NO.	DESCRIPTION	QTY
1 2	102515001 N/A	1 2 3 4  Ip Control Harness, Gas (includes item 2)  Connector, Plug 9-pin	







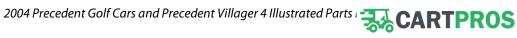




# **MODEL G425419 – GASOLINE VEHICLES**

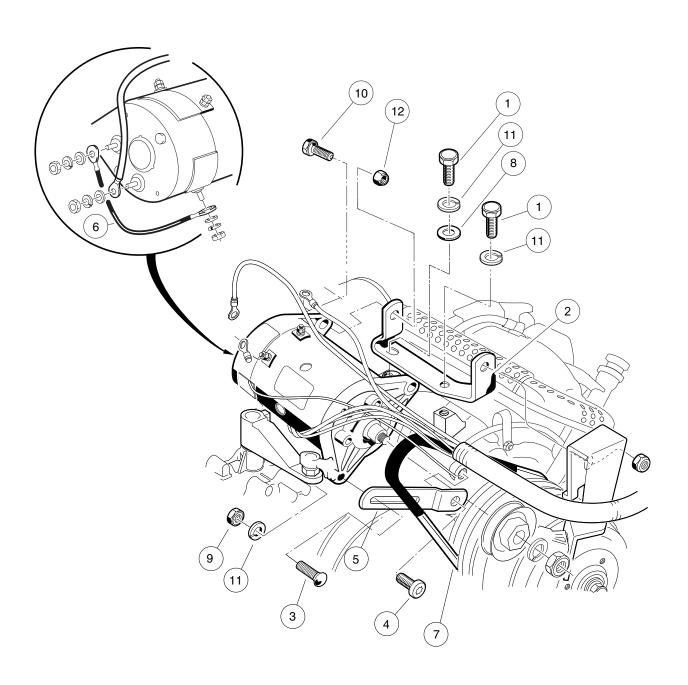
2 3 4 5 6 7 8 9 10 11 12 13	101833701 1013001 1013003 1013005 101301102 101878101 101869302 101874901 101875001 N/A 101875201	1 2 3 4 Starter/Generator (cw) (includes items 2 through 33) Bearing, Output Shaft Ball Key, Starter/Generator Bearing, Ball Brush Holder Assembly (cw) (includes item 6) Brush Spring Set Brush and Screw Set (cw) Front Bracket Retainer Armature	1 1 1 1 4 1
2 3 4 5 6 7 8 9 10 11 12 13	1013001 1013003 1013005 101301102 101878101 101869302 101874901 101875001 N/A 101875201	Bearing, Output Shaft Ball	1 1 1 1 4
3 4 5 6 7 1 8 9 10 11 12 13	1013003 1013005 101301102 101878101 101869302 101874901 101875001 N/A 101875201	Key, Starter/Generator  Bearing, Ball  Brush Holder Assembly (cw) (includes item 6)  Brush Spring Set  Brush and Screw Set (cw)  Front Bracket  Retainer	1 1 1 4
4 5 6 7 8 9 10 11 12 13	1013005 101301102 101878101 101869302 101874901 101875001 N/A 101875201	Bearing, Ball	1 1 4
5 6 7 8 9 10 11 11 11 11 11 11 11 11 11 11 11 11	101301102 101878101 101869302 101874901 101875001 N/A 101875201	Brush Holder Assembly (cw) (includes item 6)	1
6 1 7 8 1 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	101878101 101869302 101874901 101875001 N/A 101875201	Brush Spring Set  Brush and Screw Set (cw)  Front Bracket  Retainer	1
7 1 1 8 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	101869302 101874901 101875001 N/A 101875201	Brush and Screw Set (cw)  Front Bracket	1
8 1 9 1 10 11 1 12 1 13 1	101874901 101875001 N/A 101875201	Front Bracket	
9 10 11 11 11 12 11 13 11	101875001 N/A 101875201	Retainer	1
10 11 12 13	N/A 101875201		
11 1 12 1 13 1	101875201	Armature	1
12 1 13 1			1
13 1		Field Coil Housing	1
	101875301	Pole Set	1
14 1	101875401	Screw Set	1
	101875501	Field Stator Coil Assembly	1
15 1	101875601	F Insulator Set	2
16 1	101875701	DF Insulator	1
17 1	101875802	A Connector (cw)	1
18 1	101876001	Screw and Mold Assembly	2
19 1	101876202	Brush Connector Assembly (cw)	2
20 1	101876301	Cover Set (includes items 21 and 22)	1
21	N/A	Brush Inspection Port Cover	3
22	N/A	Brush Port Cover w/Drain	1
23	101876402	Rear Bracket (cw)	1
24	101876501	Nut and Screw Set (includes items 25 through 29)	1
25 1	101896501	Brush Holder Asm Screw	2
26	N/A	Washer, M5 Flat	1
27	N/A	Washer, M14 Lock	1
28	N/A	Nut, Hex, M14 x 2	1
29	N/A	Screw, M5 x 0.8 x 18mm	3
30 1	101877601	Nut and Washer Set	2
31 1	101877701	Nut and Washer Set	1
32	101879001	Through Bolt Set	2
33	101939901	Spacer	1
34 1	101875102	Armature Asm Conversion Kit (includes items 35 through 38)	1
35	1013003	Key, Starter/Generator	1
36	1014289	Pulley, Starter/Generator	1
37	N/A	Armature	1
38 1	101939901	Spacer	1
		Note: Item 36 will ONLY fit Model G425419 Starter/Generator.	







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#### **STARTER/GENERATOR MOUNTING - FE290**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012830	Screw, M8-125 X 22 Hex-Head	2
2	101524001	Bracket, Starter/Generator Mounting (FE290)	1
3	1015932	Bolt, Carriage, 5/16-18	1
4	1016074	Screw, M8-1.25 X 18mm Torx	1
5	1016883	Bracket, Starter/Generator Adjustment	1
6	101837301	Wire Assy, #6 Green	1
7	101916701	V-Belt	1
8	1241	Washer, 5/16 Type A Flat	1
9	1242	Nut, 5/16-18 Hex	1
10	1624	Screw, 3/8-16 X 1.50 Hex-Head Cap	2
11	7174	Lockwasher, 5/16 Split	3
12	8754	Locknut, 3/8-16 Hex	2
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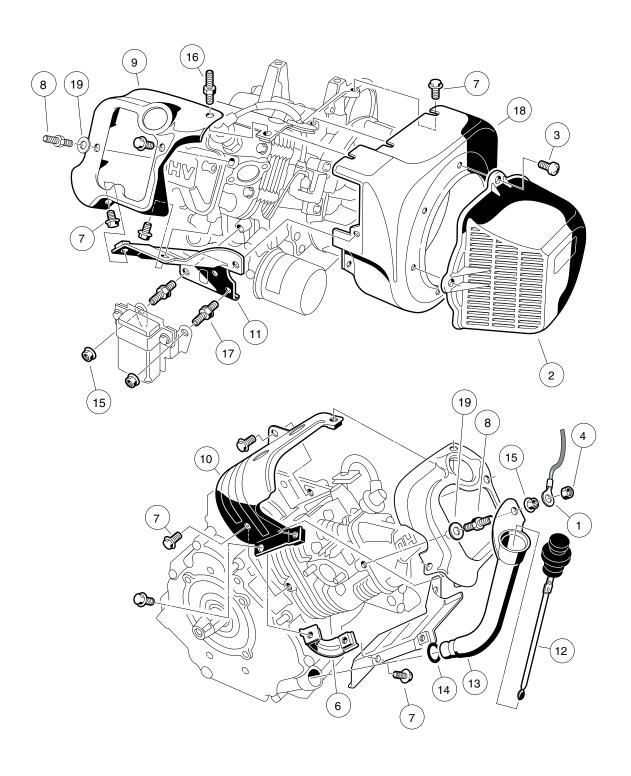
# **FE290 ENGINE**

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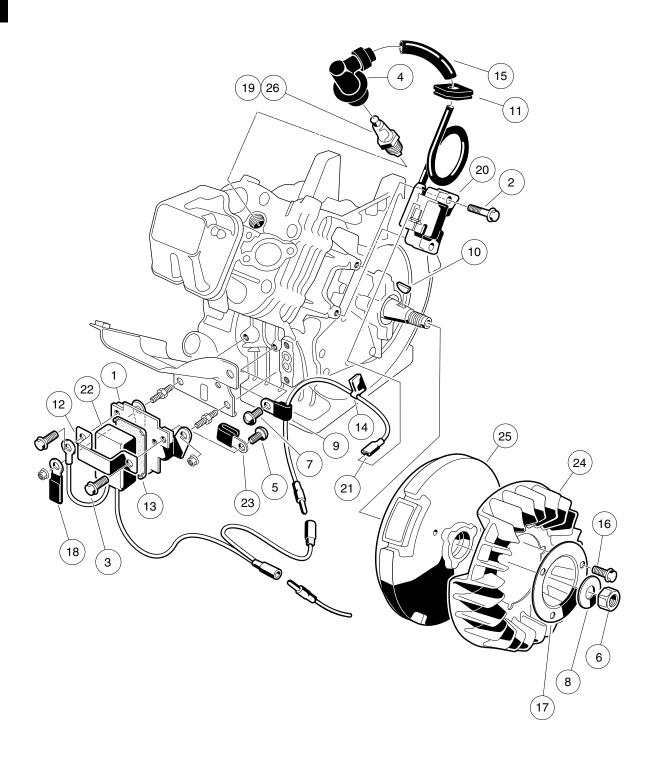




#### **FE290 ENGINE – SHROUDS AND BRACKETS**

1 2 3 4 Wire Assembly, #10, Uninsulated	
2       1015649       Shroud, Fan         3       1015969       Screw, M6-1.00 X 10mm Pan Hd         4       101887601       Locknut, M6-1.00 Nylon Insert         5       101953901       Engine, FE290 (cw) * (includes items 6 through 19)         6       1016443       Bracket         7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	
3       1015969       Screw, M6-1.00 X 10mm Pan Hd         4       101887601       Locknut, M6-1.00 Nylon Insert         5       101953901       Engine, FE290 (cw) * (includes items 6 through 19)         6       1016443       Bracket         7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
4       101887601       Locknut, M6-1.00 Nylon Insert         5       101953901       Engine, FE290 (cw) * (includes items 6 through 19)         6       1016443       Bracket         7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
5       101953901       Engine, FE290 (cw) * (includes items 6 through 19)         6       1016443       Bracket         7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	
6       1016443       Bracket         7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
7       1016456       Bolt, Flange Head, M6 x 1 x 12 mm         8       1016507       Bolt, Two-Ended         9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
8       1016507       Bolt, Two-Ended	1
9       1016524       Shroud, Engine, FE290D         10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
10       1016525       Shroud, Engine, FE290D         11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
11       1016526       Shroud, Engine, FE290D         12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	1
12       1016531       Dipstick         13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	
13       1016536       Tube, Oil Filler, FE290D         14       1016539       O-Ring         15       1016547       Nut         16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	
15       1016547       Nut	
15       1016547       Nut	
16       1017221       Screw, M6-1.00 Stud         17       101909701       Stud, M6-1.00, Two-Ended         18       101915601       Housing, FE290 Fan         19       N/A       Washer, 6 mm Flat	
17	
18 101915601 Housing, FE290 Fan	
19 N/A Washer, 6 mm Flat	







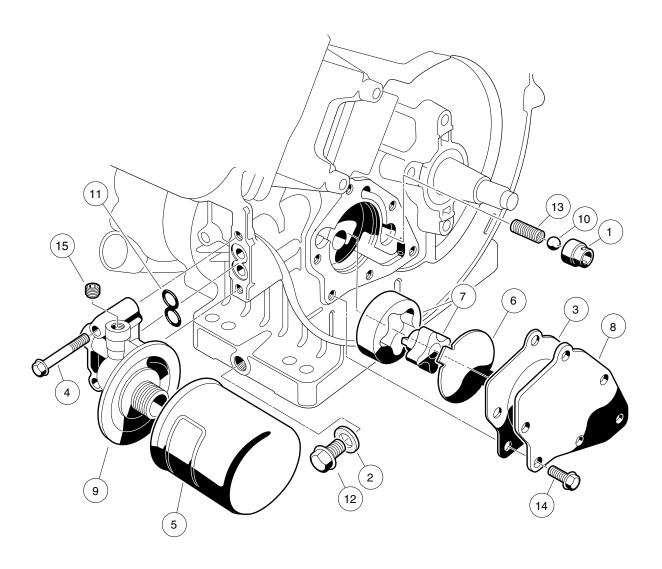




#### FE290 ENGINE - IGNITION COMPONENTS AND FLYWHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016445	Bracket, RPM Limiter	1
2	1016455	Bolt, Flange Head	2
3	1016456	Bolt, Flange Head, M6 x 1 x 12 mm	2
4	1016493	Cap, Spark Plug	1
5	1016497	Screw, Pan WP Cross	1
6	1016505	Nut, Hex, Fine	1
7	1016544	Screw	1
8	1016548	Washer, M16 Flat	1
9	1016561	Clamp	1
10	1016562	Key	1
11	1016578	Grommet	1
12	1016579	Band, RPM Limiter Mount	1
13	1016586	Damper, RPM Limiter	1
14	1016587	Clamp	1
15	1016588	Tube, 7mm X 10mm X 70mm	1
16	1017448	Bolt, Flanged	3
17	1017455	Plate, Flywheel Fan	1
18	1017468	Clamp	1
19	101881101	Spark Plug, OHV (Autolite)	1
20	101909201	Coil, Ignition	1
21	101909301	Lead Wire Assy	1
22	101909401	Limiter, RPM	1
23	N/A	Clamp, Steel	1
24	101915801	Fan, FE290 (cw)	1
25	101929301	Flywheel, Complete	1
26	AM10724	Spark Plug, OHV (NGK)	1









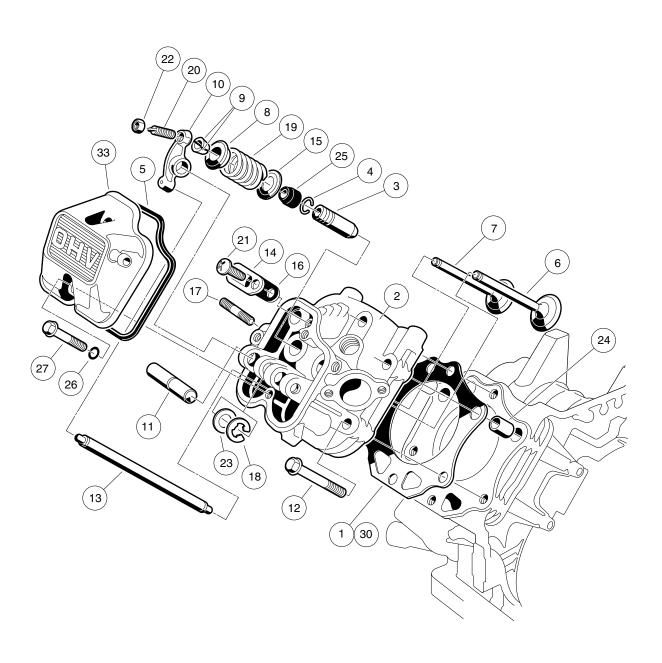


# **FE290 ENGINE - OIL CIRCULATION**

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4	-	<u> </u>
1	1016429	Seat, Value Oil Press Relief	1	
2	1016432	Gasket, Drain Plug	1	
3	1016435	Gasket, Oil Pump	1	
4	1016457	Bolt, Flange Head	2	
5	1016467	Filter, Oil	1	
6	1016473	Plate, Oil Pump	1	
7	101648203	Oil Pump And Rotor	1	
8	1016484	Cover, Pump	1	
9	1016502	Bracket, Oil Filter Mount	1	
10	1016537	Ball, Steel, Press, Relief	1	
11	1016570	O-Ring	1	
12	1016576	Plug, Drain	1	
13	1016581	Spring	1	
14	1017456	Bolt, Flanged	6	
15	1017507	Plug	2	







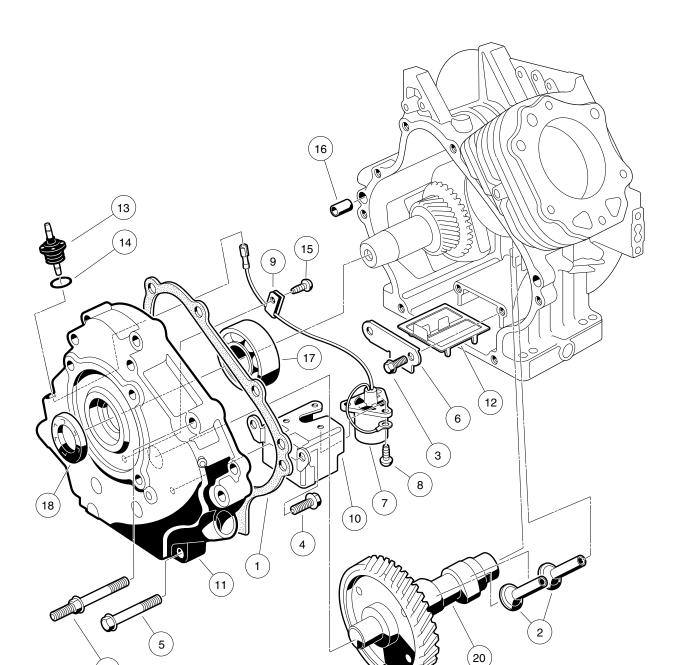






#### **FE290 ENGINE – CYLINDER HEAD**

1 2 3 4  Gasket, Head, FE290
Head Assembly, FE290 Cylinder (includes items 3 and 4) Guide, Valve Snap Ring Gasket, Rocker Case Valve, Intake Valve, Exhaust Retainer, Valve Spring Collet Arm, Rocker Shaft, Rocker Bolt, Flange Head, M8 x 1.25 x 45 mm Rod, Push Plate Seat, Spring
Guide, Valve Snap Ring Gasket, Rocker Case Valve, Intake Valve, Exhaust Retainer, Valve Spring Collet Arm, Rocker Shaft, Rocker Bolt, Flange Head, M8 x 1.25 x 45 mm Rod, Push Plate Seat, Spring
Snap Ring
Gasket, Rocker Case  Valve, Intake  Valve, Exhaust  Retainer, Valve Spring  Collet  Arm, Rocker  Shaft, Rocker  Bolt, Flange Head, M8 x 1.25 x 45 mm  Rod, Push  Plate  Seat, Spring
Valve, Intake
Valve, Exhaust
Retainer, Valve Spring  Collet
Collet
Arm, Rocker
Shaft, Rocker
Bolt, Flange Head, M8 x 1.25 x 45 mm
Rod, Push
Plate Seat, Spring
Seat, Spring
Valve
Stud, Two-Ended, M8-1.25
Circlip, Type-E
Spring, Engine Valve
Screw
Screw
Nut
Washer, 12.1x19x1.8
Pin
Seal, Oil
O-Ring
Bolt, 6x35
Kit, Gasket, FE290 (includes items 29 through 32)
Gasket, Exhaust
Gasket, Head, FE290
Gasket, Engine to Insulator
Gasket, Crankcase Cover
Case, Rocker -w/o Logo Fe290



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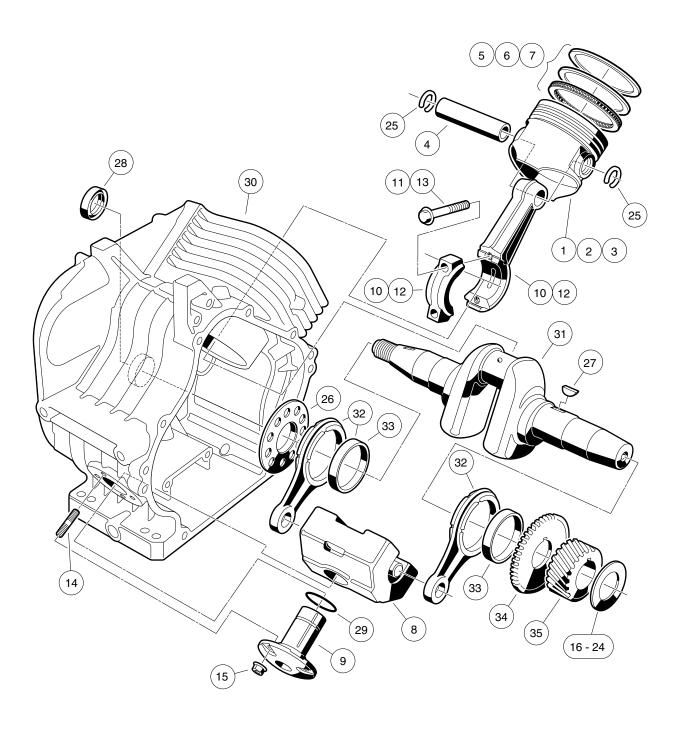




# FE290 ENGINE - CRANKCASE, CAMSHAFT, AND OIL SENSOR

TEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016446	Gasket, Crankcase Cover	1
2	1016453	Tappet	2
3	1016454	Bolt, Flange Head, M5 x 0.8 x 8 mm	2
4	1016456	Bolt, Flange Head, M6 x 1 x 12 mm	2
5	1016458	Bolt, Flange Head, M8 x 1.25 x 45 mm	6
6	1016472	Plate, Oil Filter Screen	1
7	1016494	Sensor, Oil Level	1
8	1016496	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm	3
9	1016506	Clamp	1
10	1016510	Bracket, Switch, Oil Level	1
11	1016520	Cover, Crankcase	1
12	1016521	Screen, Oil Filter	1
13	1016535	Connector, Cord	1
14	1016538	O-Ring	1
15	1016544	Screw	1
16	1016564	Pin	2
17	1016565	Bearing, Ball	1
18	1016567	Seal, Crankshaft	1
19	1016584	Bolt, Two-Ended, M8 x 1.25 x 69 mm	2
20	101915401	Camshaft Complete, FE290	1







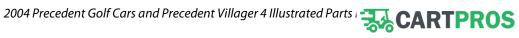




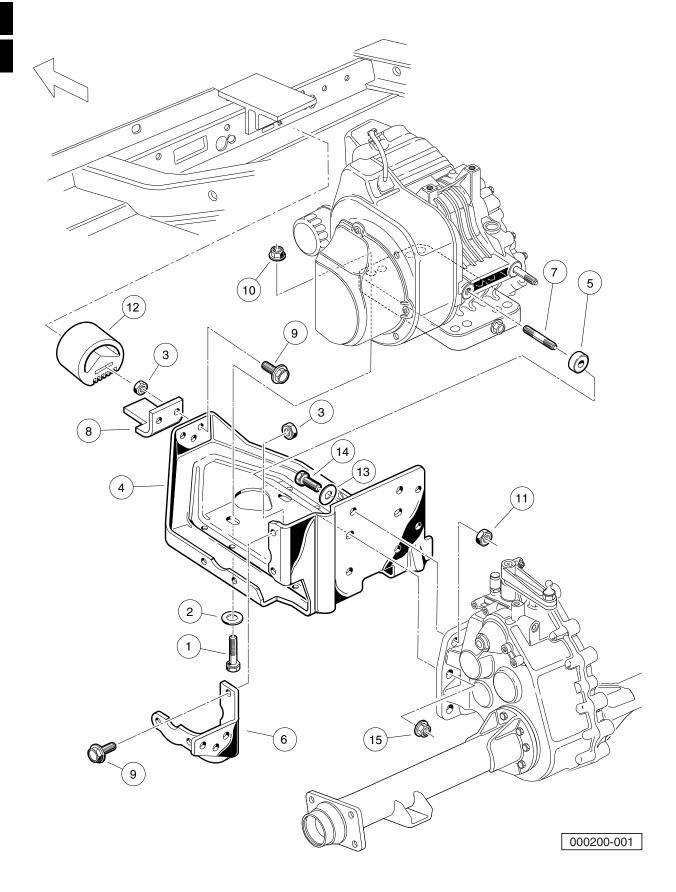
#### FE290 ENGINE - CRANKCASE AND CRANKSHAFT

	PART NO.	DESCRIPTION	(
		1 2 3 4	
1	101645901	Piston	
2	101645902	Piston, Engine 0.25 mm Over	
3	101645903	Piston, Engine 0.50 mm Over	
4	1016460	Pin, Piston	
5	101646101	Ring Set, Piston	
6	101646102	Ring Set, Piston 0.25 mm Over	
7	101646103	Ring Set, Piston 0.50 mm Over	
8	1016469	Weight, Counterbalance	
9	1016470	Shaft, Guide, Counterbalance	
10	101647501	Rod Assembly (includes item 11)	
11	1016509	Bolt	
12	101647502	Rod Assembly, Connecting 0.50 mm Under (includes item 13)	
13	1016509	Bolt	
14	1016541	Stud, 6x14	
15	1016547	Nut	
16	101655001	Shim, Crankshaft T=1.13	/
17	101655002	Shim, Crankshaft T=1.18	/
18	101655003	Shim, Crankshaft T=1.23	/
19	101655004	Shim, Crankshaft T=1.28	/
20	101655005	Shim, Crankshaft T=1.33	/
21	101655006	Shim, Crankshaft T=1.38	
22	101655007	Shim, Crankshaft T=1.43	
23	101655008	Shim, Crankshaft T=1.48	
24	101655009	Shim, Crankshaft T=1.53	
25	1016558	Ring, Snap	
26	1016559	Spacer	
27	1016562	Key	
28	1016568	Seal, Oil	
29	1016571	O-Ring	
30	101915501	Crankcase Complete, FE290 (cw)	
31	101922301	Crankshaft, FE290 Left-Hand Thread (includes items 32 through 35)	
32	1016516	Rod (includes item 33)	
33	1016580	Bearing, Plane	
34	1016532	Gear, Spur	
	1016533	Gear, Helical	





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#### **FE290 ENGINE MOUNTING**

		I LZ JO LINGINE MICONI	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010577	Bolt, Hex-Head, 5/16-18 X 1.50	4
2	1012571	Washer, 5/16 Extra Thick Flat	4
3	1013924	Nut, 5/16-24 Hex Head Cone	6
4	101827101	Plate, Engine Mounting	1
5	101832101	Spacer, Powdered Metal	2
6	101832701	Stiffener (Flywheel Side)	1
7	101833201	Stud, M8-1.25 X 60mm Two-Ended	2
8	101834601	Snubber Bracket	1
9	101884801	Screw, 5/16-24 X 0.875 Grade-8	6
10	101963401	Locknut, 5/16-18 Hex Flange	4
11	102065901	Locknut, 3/8-16 Flanged Dimple	4
12	102540301	Inner Frame Snubber	1
13	334	Washer, 3/8 Type A Flat	4
14	705	Screw, Cap-hex Hd 3/8-16x1.25	4
15	96704416	Nut Flg, M8 X 1.25 Serrated	2





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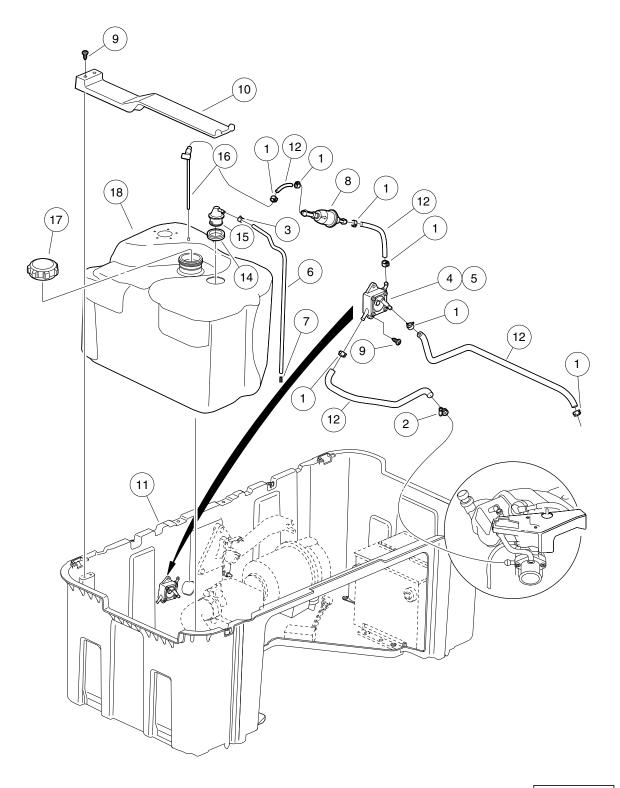
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# FUEL, INTAKE, AND GOVERNOR SYSTEMS

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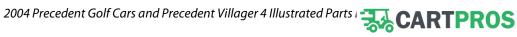






#### **FUEL SYSTEM**

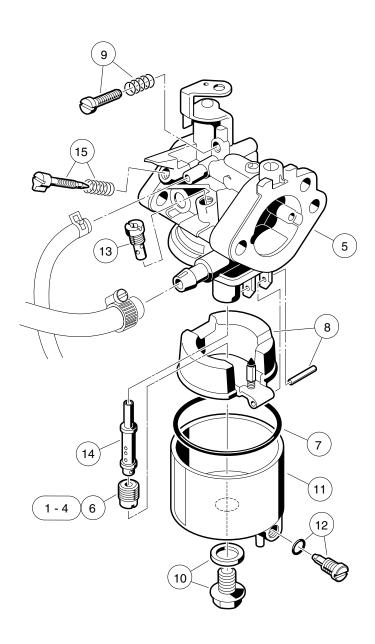
1       1012649       Clamp, 0.460 Red Hose			IOLL SIS	
1       1012649       Clamp, 0.460 Red Hose         2       1013687       Clamp, 3/8" Hose (screw type)         3       1013746       Clamp, 0.301 ID Hose         4       1014523       Pump, Impulse Fuel         5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	ITEM	PART NO.	DESCRIPTION	QTY
2       1013687       Clamp, 3/8" Hose (screw type)         3       1013746       Clamp, 0.301 ID Hose         4       1014523       Pump, Impulse Fuel         5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline			1 2 3 4	
3       1013746       Clamp, 0.301 ID Hose         4       1014523       Pump, Impulse Fuel         5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	1	1012649	Clamp, 0.460 Red Hose	7
3       1013746       Clamp, 0.301 ID Hose         4       1014523       Pump, Impulse Fuel         5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	2	1013687	Clamp, 3/8" Hose (screw type)	1
4       1014523       Pump, Impulse Fuel         5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	3	1013746	· · · · · · · · · · · · · · · · · · ·	
5       1014524       Kit, Impulse Pump Rebuild         6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	4	1014523		
6       1015137       Fuel Line (available by the foot)         7       101824401       Vent Barb         8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	5	1014524		
7       101824401       Vent Barb	6	1015137		A/R
8       102003201       Filter, Fuel, 30 Micron         9       102296020       Screw, Torx Pan Hd Pt, M6 X 20         10       102514201       Hold-down - Fuel Tank         11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	7	101824401		1
10       102514201       Hold-down - Fuel Tank	8	102003201		
10       102514201       Hold-down - Fuel Tank	9	102296020	Screw, Torx Pan Hd Pt, M6 X 20	2
11       102514701       Bucket - Gas Vehicle         12       102865101       Fuel Line         13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	10	102514201		
12       102865101       Fuel Line       Fuel Line	11	102514701		
13       102952202       Asm, Tank, Fuel (includes items 14 through 18)         14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	12	102865101		A/R
14       1015139       Insulation Grommet         15       1015143       Vent, Fuel Tank         16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline	13			
15       1015143       Vent, Fuel Tank	14			
16       102513701       Valve - Fuel Pickup Tube         17       102751601       Cap, Fuel Tank, Gasoline				
17 102751601 Cap, Fuel Tank, Gasoline				
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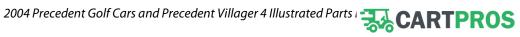


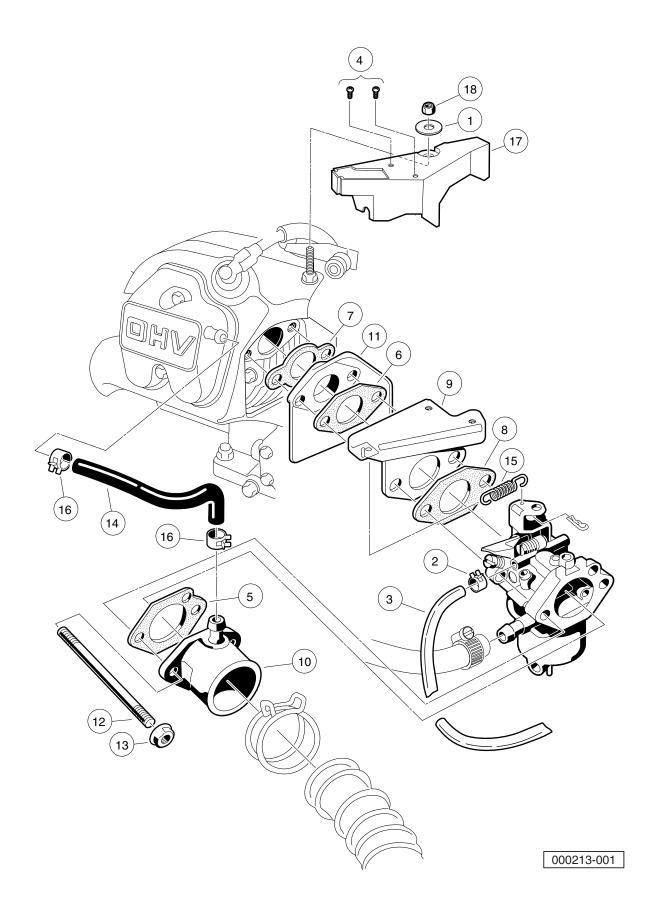


### **CARBURETOR ASSEMBLY – FE290**

ITEM	PART NO.	DESCRIPTION	Q
		1 2 3 4	
1	101642572	Jet, Altitude, # 72	. A
2	101642575	Jet, Altitude, # 75	. A
3	101642578	Jet, Altitude, # 78	. A
4	101642580	Jet, Altitude, # 80	. A
5	101905601	Carburetor Assembly, FE290D (includes items 6 through 15)	. 1
6	101642582	Jet, Altitude, # 82	.   1
7	1016437	Gasket, Carburetor Bowl OHV	. 1
8	1016486	Float Assembly	. 1
9	1016501	Screw Assembly	
10	1016585	Bolt	
11	1017461	Chamber Assembly, Float (includes item 12)	. 1
12	1016499	Screw Assembly	
13	101973101	Jet, #40 Pilot	
14	101973201	Nozzle, Main	
15	N/A	Assembly, Pilot Air Screw	











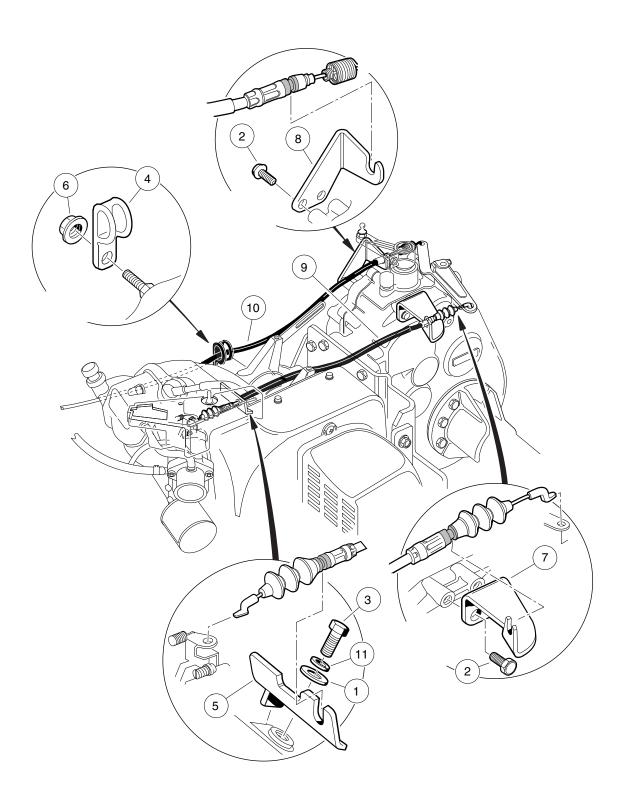
#### **CARBURETOR INSTALLATION – FE290**

CANDONE TON INSTALLATION - 1 L2					
ITEM	PART NO.	DESCRIPTION	QTY		
		1 2 3 4			
1	1011697	Washer, 5/16 Flat	1		
2	1013746	Clamp, 0.301 ID Hose	1		
3	1015137	Fuel Line (available by the foot)	A/R		
4	1016103	Screw, Pan Hd Tx, Taptite 6-32	2		
5	1016438	Gasket, Carb To Intake Manifold	1		
6	1016439	Gasket, Insulator	1		
7	1016440	Gasket, Engine to Insulator	1		
8	1016441	Gasket, Sprg Brkt To Carb OHV	1		
9	1016444	Bracket, Throttle Spring Return	1		
10	1016480	Pipe, Intake Manifold	1		
11	101648102	Insulator, Carburetor	1		
12	101649002	Stud, M6-1.00 Two-Ended	l l		
13	1016547	Nut			
14	1016572	Tube, Crankcase Vent	1		
15	1016582	Spring, Throttle Return			
16	1017466	Clamp			
17	101820201	Shield, Governor			
18	101887601	Locknut, M6-1.00 Nylon Insert	1		





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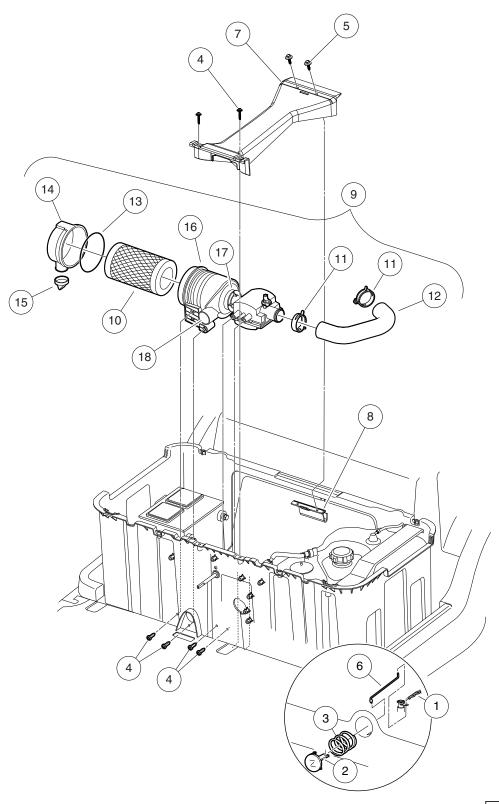




#### **GOVERNOR AND ACCELERATOR CABLES**

GOVERNOR AND ACCELERATOR CADLE					
ITEM	PART NO.	DESCRIPTION	QT		
		1 2 3 4			
1	1011697	Washer, 5/16 Flat	1		
2	1012285	Screw, 1/4 X 0.625 Hex-Head	4		
3	1012830	Screw, M8-125 X 22 Hex-Head	1		
4	1013700	Clamp	2		
5	101584502	Bracket, Governor Cable Snap-In			
6	1016546	Nut	2		
7	101832202	Bracket, Rear Governor Cable Snap-In	1		
8	101832302	Bracket, Rear Accelerator Cable Snap-In	1		
9	102336001	Cable, Governor, Snap-In	1		
10	102513102	Cable, Acc, Snap-in	1		
11	7174	Lockwasher, 5/16 Split			











#### **CHOKE AND AIR BOX ASSEMBLY**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	1014413	Pin, Hair Spring Cotter	1
2	101811401	Lever, Choke	1
3	101856201	Compression Spring	1
4	102296020	Screw, Torx Pan Hd Pt, M6 X 20	6
5	102297125	Screw M6-1.0x25.4 Thd Fm Sems	2
6	102514401	Rod, Choke Button	1
7	102521301	Brace, Gas Fuel Bucket	1
8	102521401	Support, Gas Bucket Brace	1
9	102588301	Air Intake Assy (includes items 10 through 16)	1
10	102558201	Air Filter, Precedent	1
11	102558301	Clamp, Air Intake, Prec	2
12	102558401	Hose, Air Intake, Prec	1
13	102558501	Gasket, Air Intake, Prec	1
14	102558601	Cover Asm, Air Intake, Prec	1
15	102558701	Evac Valve, Air Intake, Prec	1
16	N/A	Assembly, Body Intake (includes items 17 and 18)	1
17	N/A	Filter Element, Air Intake	
18	N/A	Insert, Air Intake Body	





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## **EXHAUST SYSTEM**

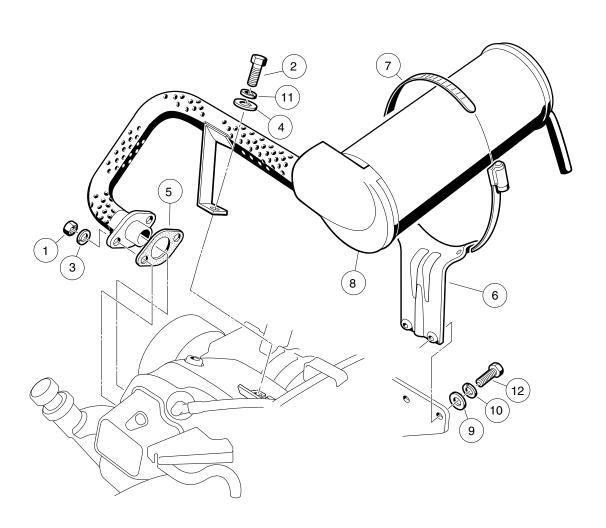
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## **EXHAUST SYSTEM - FE290**

		EXIIAOSI SISILINI-I L	
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012528	Nut, M8-1.25 Hex	2
2	1012830	Screw, M8-125 X 22 Hex-Head	1
3	1013734	Lockwasher, 8mm Split	2
4	1015075	Washer, 5/16 Flat Type A	1
5	1015330	Gasket, Exhaust	1
6	1015814	Bracket, Muffler Mounting	1
7	1017689	Clamp, 5" Muffler Hose	1
8	102522301	Exhaust System	1
9	332	Washer, 1/4 Type A Narrow Flat	2
10	451	Lockwasher, 1/4 Helical Split	2
11	7174	Lockwasher, 5/16 Split	1
12	N/A	Bolt, 1/2-13 X 3.75 Hex Head	2





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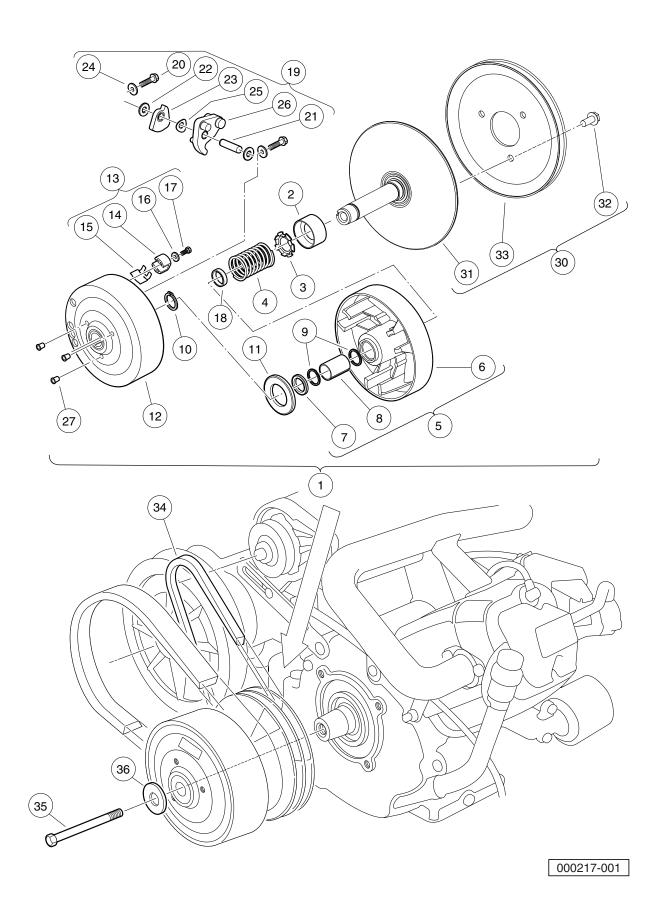




## **TORQUE CONVERTER**

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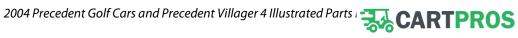






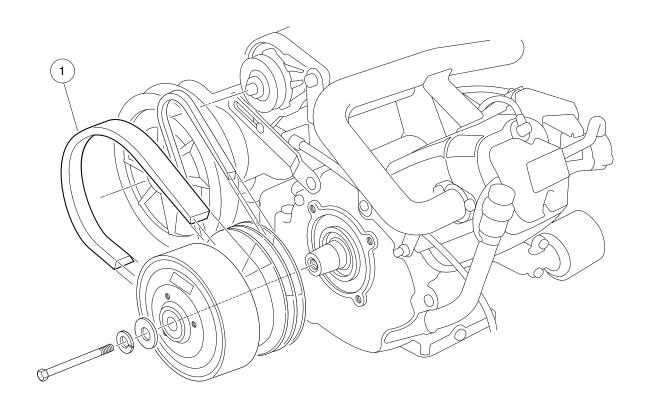
## **DRIVE CLUTCH**

ITEM	PART NO.	DESCRIPTION	C
		1 2 3 4	
1	101833902	Clutch, Drive (includes items 2 through 28)	
2	1014049	Bearing, Idler	
3	1014050	Retainer, Spring	
4	1014051	Spring, Drive Clutch	
5	1014052	Movable-Face Assembly (includes items 6 through 8)	
6	N/A	Drive Clutch Movable Face	
7	1014055	Retainer	
8	N/A	Bushing, Split, Drive Clutch	
9	1014056	Ring, Spiral Backup	
10	1014057	Ring, 0.810" Internal Retaining	
11	1014058	Washer, Thrust	
12	1014059	Drive Hub Assy, Drive Clutch	
13	1014453	Kit, Drive Clutch Button (includes items 14 through 17)	
14	1014062	Driver, Drive Clutch	
15	1014287	Spring, Drive Button	
16	183	Washer, #10 Type A Flat	
17	8450	Screw, #10-24 X 0.50 Hex-Head	
18	1016289	Spacer, Fixed Face Shaft	
19	1016801	Kit, Drive Clutch Weight (includes items 20 through 26)	
20	1014063	Screw, 1/4-20 X 1.00 Hex Head	
21	N/A	Pin, 0.3752 X 1.50 Dowel	
22	1014065	Washer, 0.38" ID Delrin Flat	
23	N/A	Clutch Weight, Secondary	
24	N/A	Washer	
25	1016201	Washer, Wave	
26	N/A	Weight, Primary	
27	N/A	Plug, Drive Clutch	
28	101929802	Kit, Fxd Face Dr Asm Fe290/350 (includes items 29 and 30)	
29	N/A	Desiccant Bag (Not Shown)	
30	N/A	Assembly, Fixed-Face Drive (includes items 31 through 33)	
31	N/A	Fixed Face Assembly, Drive Clutch	
32	1014288	Screw, 5/16-18 X 0.75 Thread-Forming	
33	N/A	Pulley, Clutch	
34	101916701	V-Belt	
35	103345701	Screw 3/8-24x5.5 Hex Loc Ptch	
36	808	Washer, 3/8 Type B Flat	
		Note: Item 29 not shown.	





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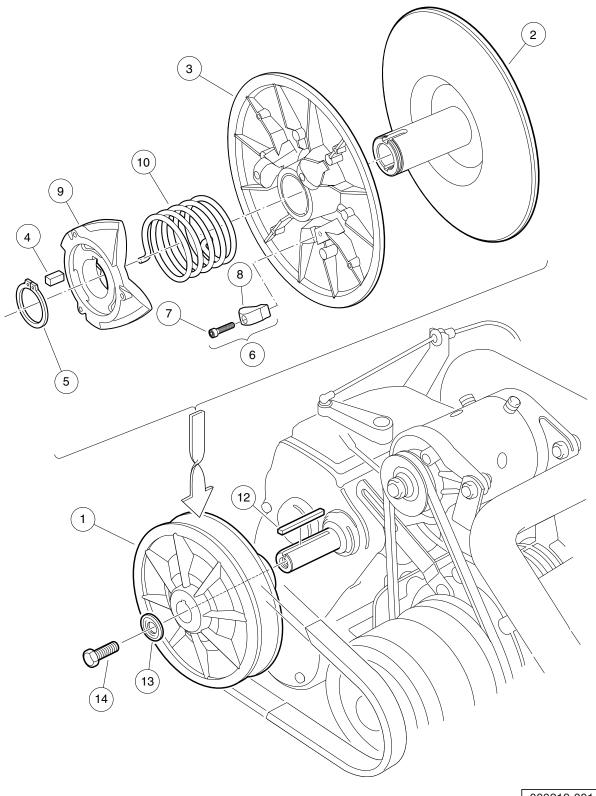




## **DRIVE BELT**

			DRIVE DE	DRIVE BELI			
ITEM	PART NO.	DESCRIPTION		<b>10</b>			
1	1016203	1 2 3 4 Belt, Drive		1 <b>G</b>			





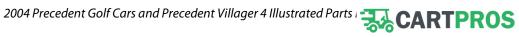






## **DRIVEN CLUTCH**

	Diliveria Ceolei				
ITEM	PART NO.	DESCRIPTION		QTY	
		1 2 3 4			
1	101834001	Assembly, Driven Clutch (includes items 2 through 10)		1	
2	1014070	Fixed Face Assy, Driven Clutch		1	
3	1014072	Movable-Face Assembly with Bushing		1	
4	1014078	Key, Driven Clutch		1	
5	1014080	Ring, Retaining		1	
6	1014454	Kit, Driven Clutch Button (includes items 7 and 8)		1	
7	1012836	Screw, #8-32 X 3/4 Socket-Head Cap		3	
8	N/A	Button, Drive		3	
9	1017686	Cam, Driven Clutch		1	
10	101836201	Spring, Driven Clutch, Reversed		1	
11	AM10419	Kit, Clutch Repair (includes items 12 through 14)		1	
12	101833401	Key, 3/16 Sq X 1.50"		1	
13	N/A	Washer, Driven Clutch		1	
14	102242101	Screw, 5/16-18 X 3/4 Hex-Head with Patch		1	





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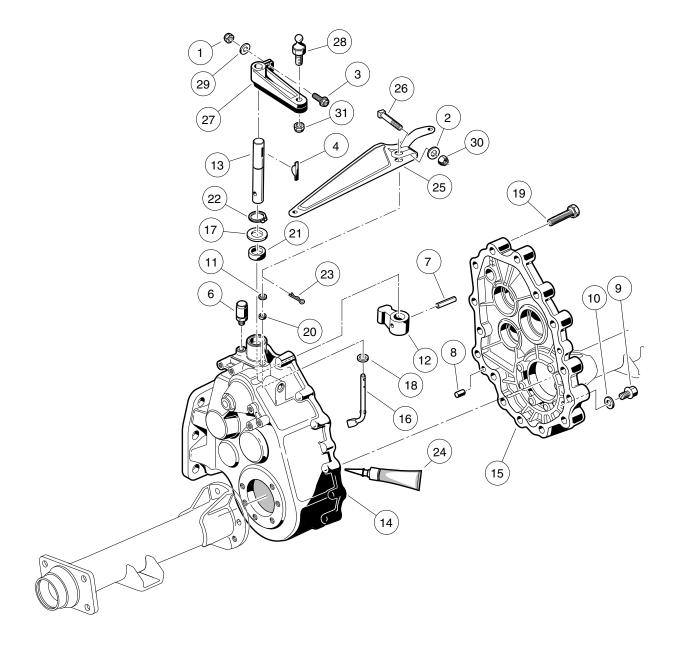


## **UNITIZED TRANSAXLE**

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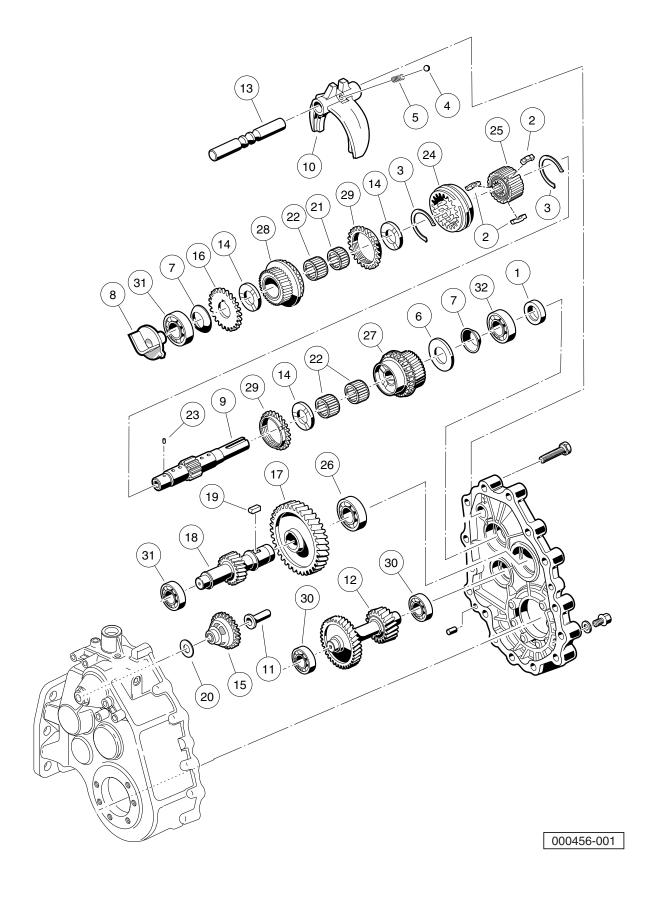




## **UNITIZED TRANSAXLE – GEAR CASES AND BRACKETS**

1013061 1014007 1017082 1017231 1833601 1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201	1 2 3 4  Locknut, #10-32 Nylon Insert
1014007 1017082 1017231 1833601 1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201 1890501	Washer, 1/4 Flat Screw, #10-32 X 0.75, Hex-Head Machine Key, Woodruff Transaxle, 11.77 Ratio (includes items 6 through 24) Breather Roll Pin Pin, Dowel Fill Plug Gasket, Drain Plug Washer, M6 Flat Lever, Change
1017082 1017231 1833601 1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201	Screw, #10-32 X 0.75, Hex-Head Machine
1017231 1833601 1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201	Key, Woodruff
1833601 1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201 1890501	Transaxle, 11.77 Ratio (includes items 6 through 24)  Breather  Roll Pin  Pin, Dowel  Fill Plug  Gasket, Drain Plug  Washer, M6 Flat  Lever, Change
1012711 1012752 1012896 1013760 1016432 1016513 1890101 1890201 1890501	Breather
1012752 1012896 1013760 1016432 1016513 1890101 1890201 1890501	Roll Pin Pin, Dowel Fill Plug Gasket, Drain Plug Washer, M6 Flat Lever, Change
1012896 1013760 1016432 1016513 1890101 1890201 1890501	Pin, Dowel
1013760 1016432 1016513 1890101 1890201 1890501	Fill Plug Gasket, Drain Plug Washer, M6 Flat Lever, Change
1016432 1016513 1890101 1890201 1890501	Gasket, Drain Plug
1016513 1890101 1890201 1890501	Washer, M6 FlatLever, Change
1890101 1890201 1890501	Lever, Change
1890201 1890501	
1890501	Shaft - Change
	Gear Case (driver side)
1890601	Gear Case (passenger side)
1891301	Arm Pivot
1892901	Washer
1893801	Washer
1926901	Screw, M8-1.25 X 40mm Hex-Head
1927101	Seal, Oil
1927201	Seal, Oil
1927301	Snap Ring
1928601	Pin, Cotter
1928701	Liquid Gasket (Transaxle case)
1834801	Arm, Governor
1886101	Screw, 1/4-20 X 1.00 Square-Head
2515401	Lever, Transmission Shift
2526201	Stud, Thread, 1/4-28
183	Washer, #10 Type A Flat
8233	Locknut, 1/4-20 Nylon Insert
8717	Locknut, 1/4-28 Nylon Insert
	Note: Unitized transaxle component listings span several pages.
	1892901 1893801 1926901 1927101 1927201 1927301 1928601 1928701 1834801 1886101 2515401 2526201 183 8233

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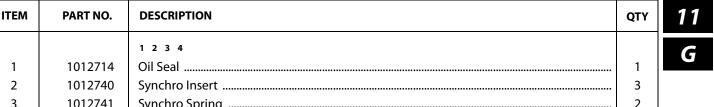




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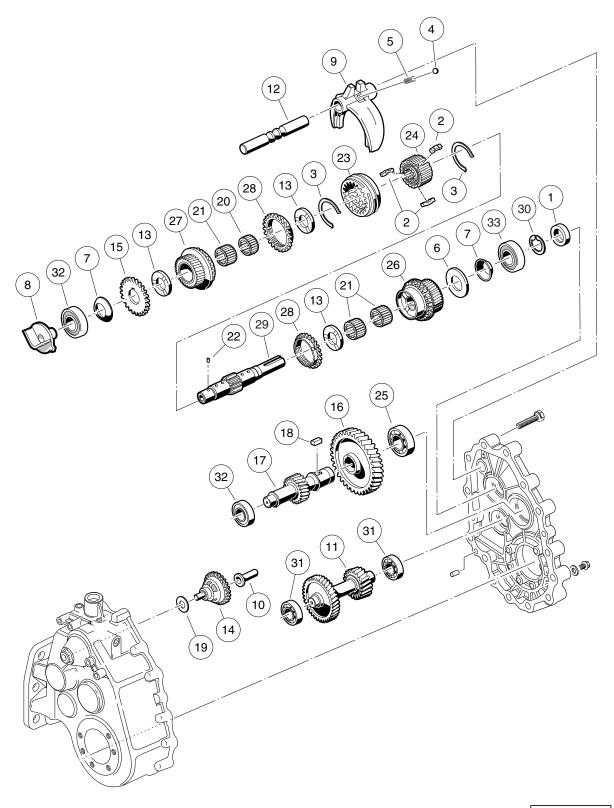
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#### INAINOILE SIND **GEAR REDUCTION – EARLIER VERSION**





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## GET STARTED\_

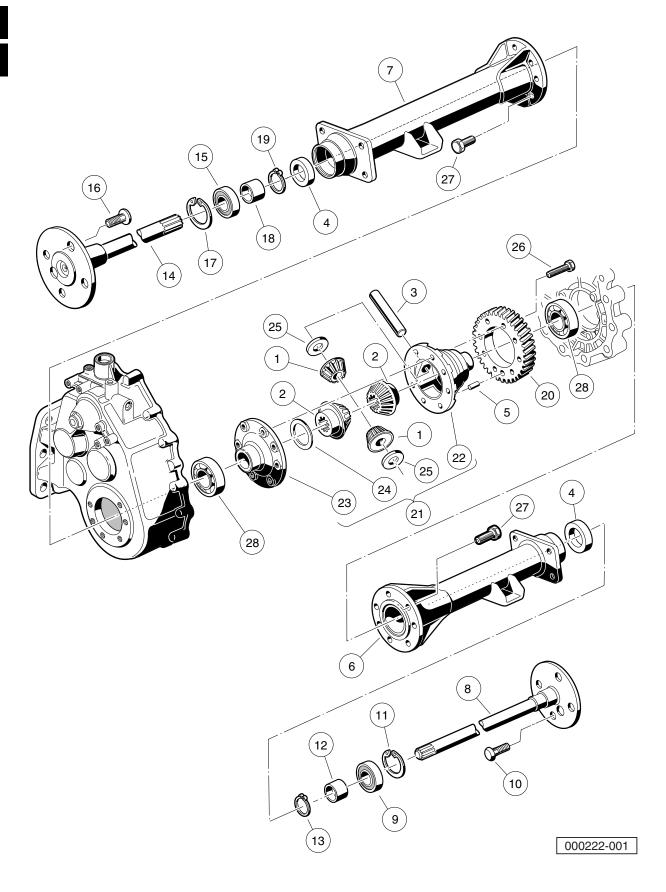


## numbers from this manual. Enter the part number into our search box and it will find the part you are looking for. HERE NUMBERS YOU GET STARTED https://CartPros.com/f.html **REDUCTION – LATER VERSION**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012714	Oil Seal	1
2	1012740	Synchro Insert	3
3	1012741	Synchro Spring	2
4	1012747	Shifter Ball	1
5	1012748	Shifter Spring	1
6	1016337	Washer, Thrust	1
7	1016338	Washer, Spring	2
8	101889401	Guide	1
9	101890001	Fork - Shift	1
10	101891601	Sleeve, Governor	1
11	101891901	Gear, Cluster	1
12	101892001	Rod, Shift	1
13	101892201	Plate, Thrust	3
14	101892301	Governor Assembly	1
15	101892401	Gear, Spur	1
16	101892501	Gear, Helical (61 Tooth)	1
17	101892601	Gear, Helical (17 Tooth)	1
18	101893201	Key Sunk	1
19	101893901	Washer	1
20	101927501	Needle Bearing	1
21	101927601	Needle Bearing	3
22	101927701	Pin, .116" Dia X 0.264 Dowel	1
23	101927901	Sleeve, Synchro	1
24	101928001	Hub, Synchro Clutch	1
25	101928101	Bearing, Ball	1
26	101980801	Gear Assembly, 16-Degree Synchro (25 Tooth)	1
27	101980901	Gear Assembly, 16-Degree Rear Synchro (28 Tooth)	1
28	101981001	Ring, 16-Degree Synchronizer	2
29	102453001	Shaft, Trans, with Circlip	1
30	102453101	Circlip	1
31	7335	Bearing	2
32	AM10080	Bearing, Ball, Sealed	2
33	AM10081	Bearing, Ball, Sealed	1

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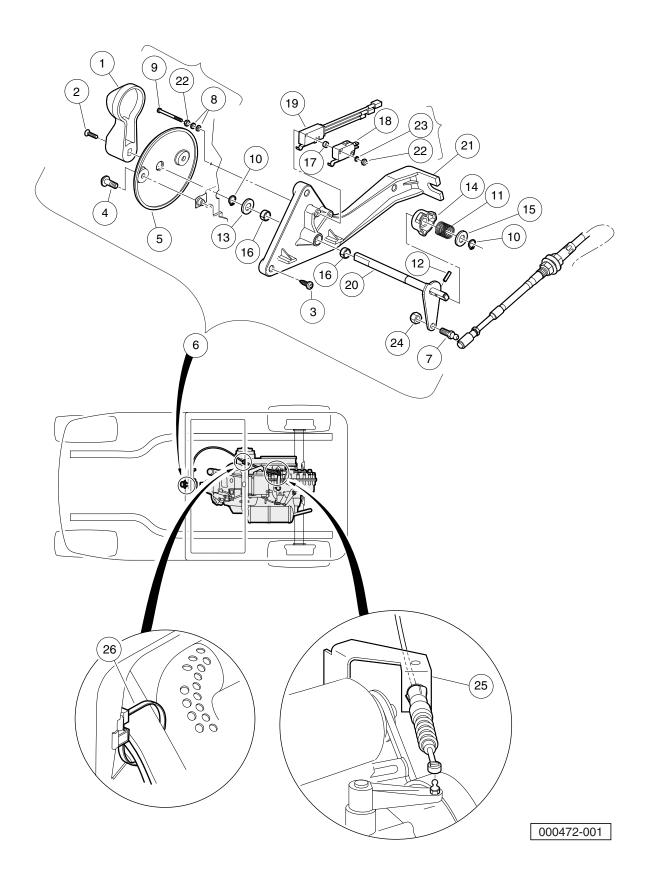






## **UNITIZED TRANSAXLE – DIFFERENTIAL AND AXLES**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013770	Differential Idler Gear	2
2	1013771	Gear, Differential	2
3	1013772	Pin, Differential	1
4	1013794	Axle Shaft Oil Seal	2
5	N/A	Dowel Pin	1
6	101890901	Pipe	1
7	101891001	Pipe	1
8	101891401	Axle Assembly, Passenger Side (includes items 9 through 13)	1
9	1011291	Outer Axle, Tube Bearing	1
10	1013787	Lug Stud	4
11	1013792	Circlip Type C	1
12	1014207	Bushing	1
13	1016672	Retaining Ring	1
14	101891501	Axle Assembly, Driver-Side (includes items 15 through 19)	1
15	1011291	Outer Axle, Tube Bearing	1
16	1013787	Lug Stud	4
17	1013792	Circlip Type C	1
18	1014207	Bushing	1
19	1016672	Retaining Ring	1
20	101892701	Gear, Helical	1
21	101910501	Kit, Differential Gear Case (includes items 22 through 25)	1
22	1013768	Differential Gear Case, Left-Hand	1
23	1013769	Differential Gear Case, Right-Hand	1
24	1013773	Plate, Thrust (Differential Gear)	1
25	1013774	Plate, Thrust (Idler Gear)	2
26	101928301	Screw, M8-1.25 X 35mm Hex Head	8
27	102031901	Bolt, M10 X 1.5 X 30mm	14
28	7330	Inner Axle Tube Bearing	2
		Note: Items listed on this page are components of the unitized transaxle.	







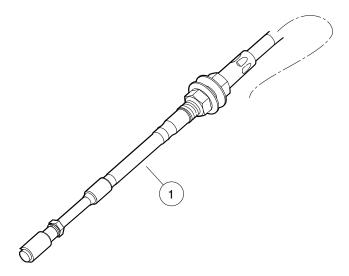


## FORWARD/REVERSE SHIFTER ASSEMBLY – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	Q
		1 2 3 4	
1	1012987	Handle, FNR	
2	1015064	Screw, #8-32 X 0.63 Machine	
3	102296040	Screw, Torx Pan Hd Pt, M6 X 40	
4	102296920	Screw, M6 Torx Bttn Hd Sems	
5	102512001	Bezel, FNR Gas	
6	102514601	Assembly - Gas F-n-r Shifter (includes items 7 through 24)	
7	1010954	Stud, 1/4-28 X 0.560 Ball	
8	1012431	Washer, #4 Flat	
9	1012594	Screw, #4-40 Machine	
10	1013589	Ring, 0.338" Internal Retaining	
11	1013590	Spring, FNR Cam	
12	1013591	Pin, 1/8 X 1/2 Roll	
13	1014065	Washer, 0.38" ID Delrin Flat	
14	1014089	Neutral Lockout Cam Kit (includes item 15)	
15	1014065	Washer, 0.38" ID Delrin Flat	
16	1014145	Bushing, Secondary Weight, Split	
17	1014727	Washer, #4 Nylon Flat	
18	1014807	Switch, Limit	
19	101979101	Assembly, Switch, Limit	
20	102515301	Weldment, F-n-r Gas	
21	102515601	Base, Gas FNR Shifter	
22	8057	Nut, #4-40 Hex Machine	
23	8058	Lockwasher, #4 Helical Split	
24	8717	Locknut, 1/4-28 Nylon Insert	
25	102515501	Bracket, Trans Cable Support	
26	102554901	Clip,edge,trans Shift Cable	



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## TRANSMISSSION CABLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102516001	Cable, Transmission	1



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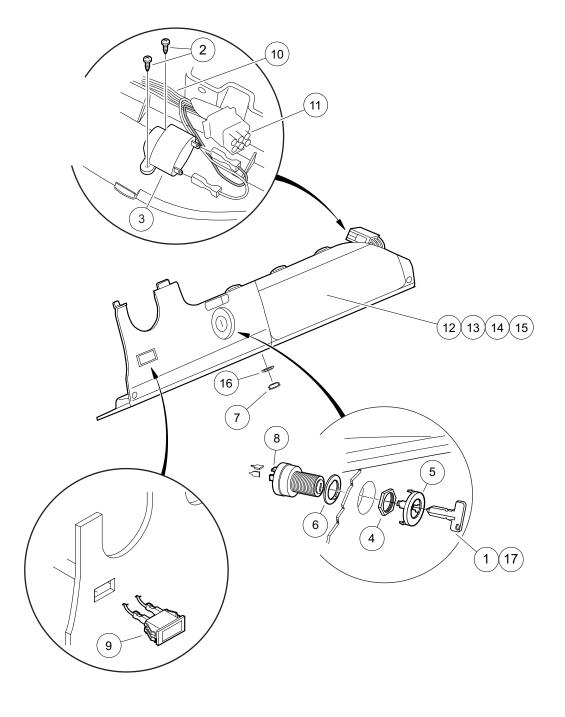
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## **ELECTRICAL COMPONENTS, FRONT BODY – ELECTRIC VEHICLE**

TEM PART NO.	DESCRIPTION	QT
	1 2 3 4	
1 1012505	Keys (set of 2)	1
2 1016849	Screw, #4-24 X 0.33 Pan-Head Machine	2
3 1016851	Buzzer, Reverse (9-48 VDC)	1
4 101830701	Nut, Key Switch	1
5 101834502	Cap, Black Key Switch	1
6 101851101	Washer, Key Switch	1
7 102196901	Dust Cap	1
8 102508601	Key Switch, Electric	1
9 102508701	Light, Battery	1
10 102510001	Ip Control Harness, Elec (includes item 11)	1
11 N/A	Connector, Cap 9-pin	1
12 102522901	Instrument Panel (standard)	1
13 102536601	Instrument Panel (with Hole for Headlight Switch)	
14 102536603	Instrument Panel (with Hole for Battery Condition Indicator)	1
15 102536605	Instrument Panel (with Hole for Headlight Switch and Battery Condition Indicator)	1
16 102572401	Nut, Diagnostic Port, Prec	1
17 AM10079	Bulk Std Keys (50) *	1

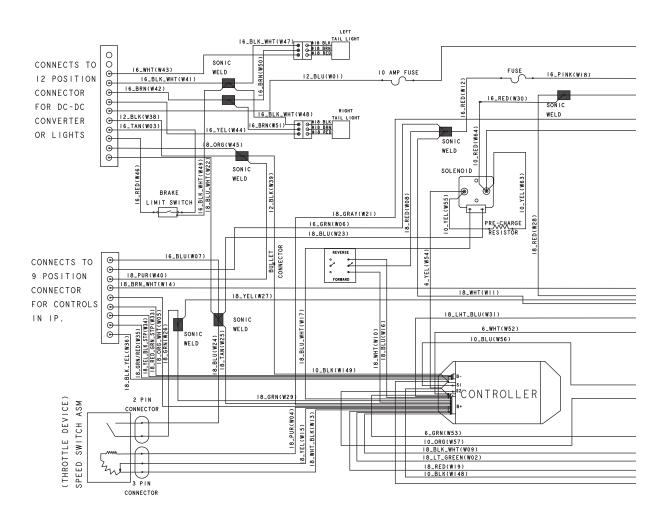


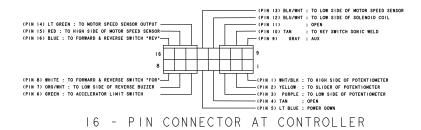


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## IQ SYSTEM VEHICLE - STYLE A BATTERY CONFIGURATION

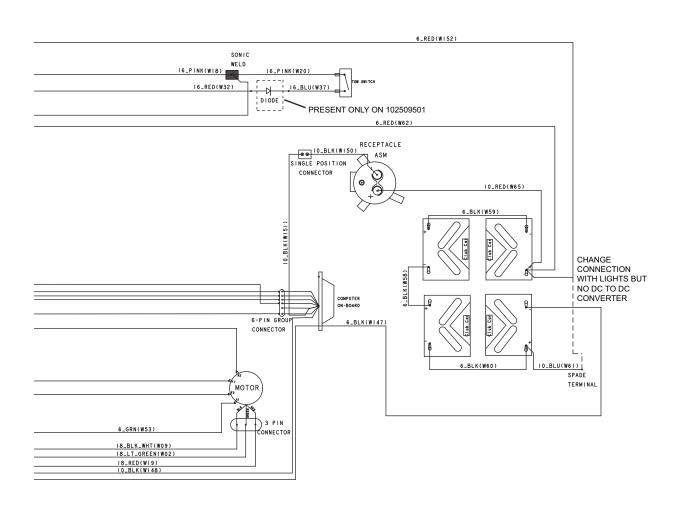
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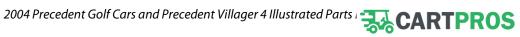








NOTE: SOME WIRING / COMPONENTS SHOWN ARE OPTIONAL ACCESSORIES





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See previous two pages for illustration.





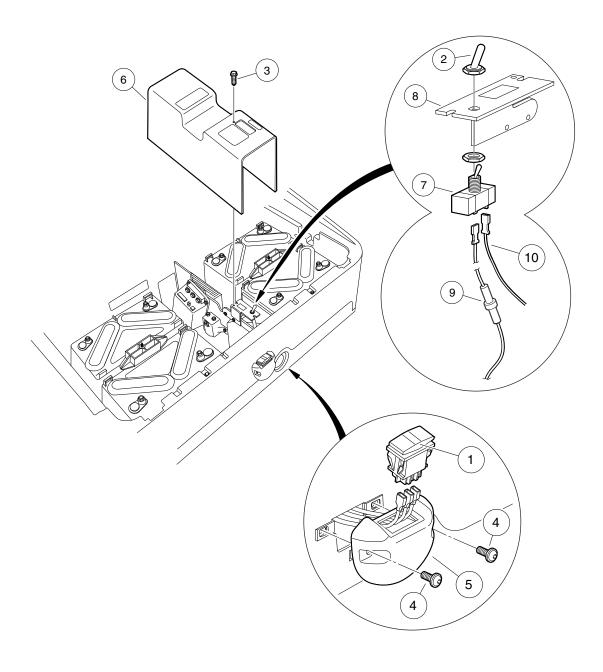


## **WIRING – ELECTRIC VEHICLE**

WINING - LLLCTMC VLIII				
ITEM	PART NO.	DESCRIPTION	QTY	1
		1 2 3 4		
1	102510101	Motor Sub-harness	1	
2	102550301	Sub Harness Charger, Prec	1	
3	102585801	Prec Elec Harness For 1510a	1	
4	102590001	Prec Ce Tow-switch Diode	1	
		Note: Item 4 is used on vehicles going to the European Union.		

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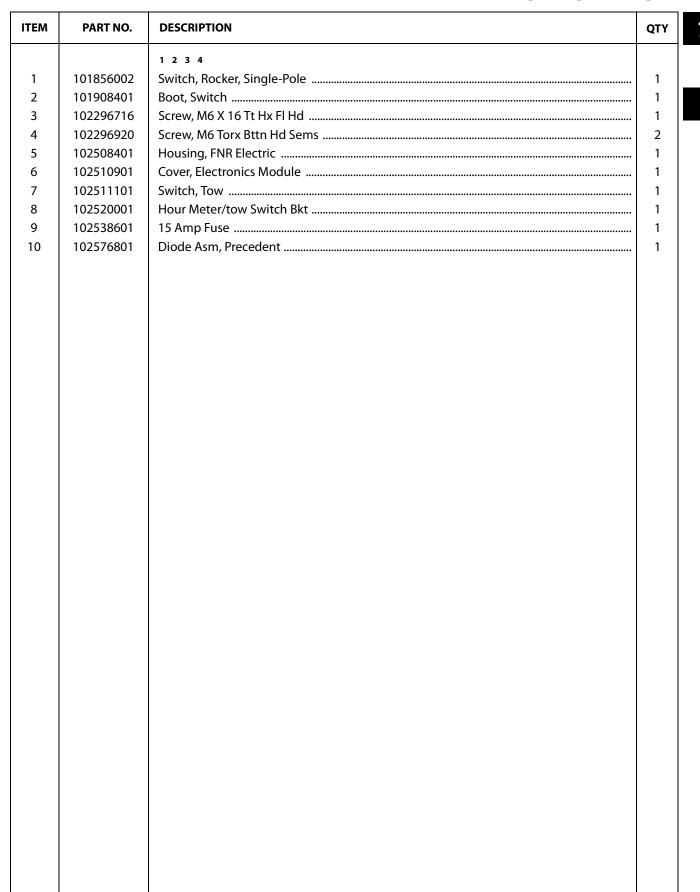


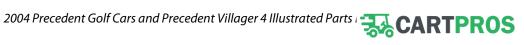


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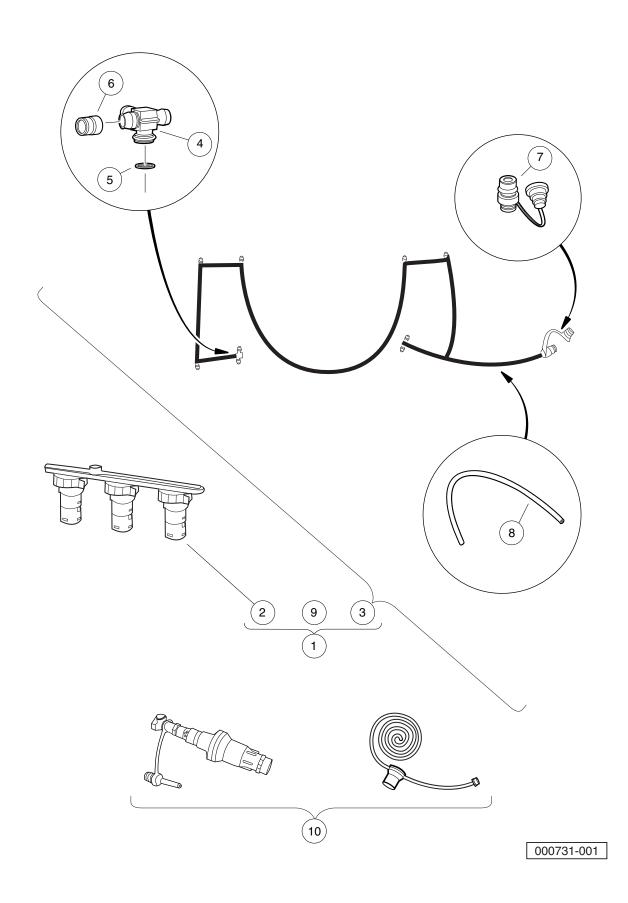
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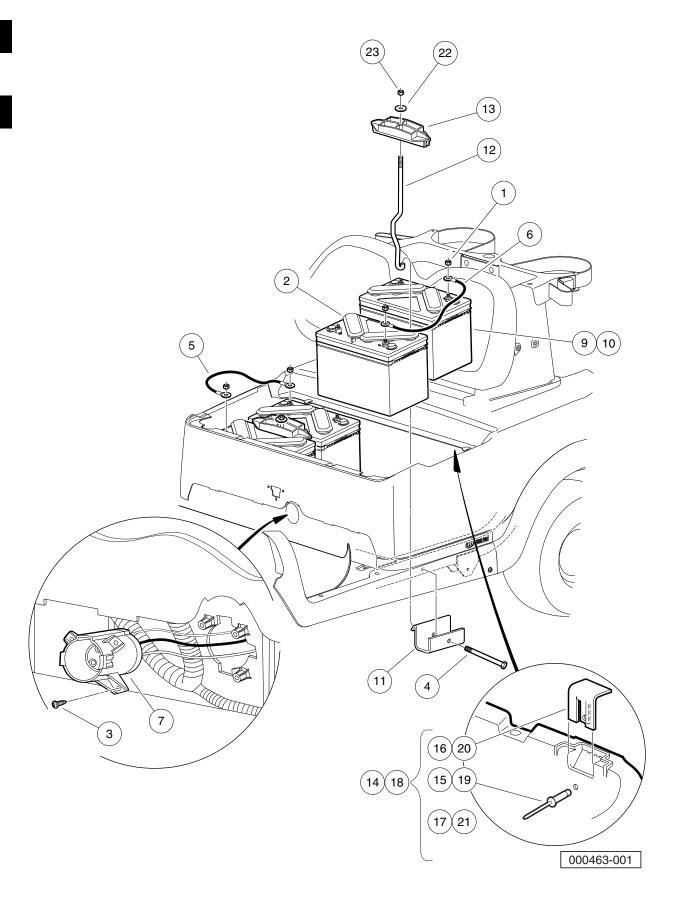




#### **SINGLE POINT WATERING SYSTEM**

ITEM	PART NO.	DESCRIPTION	QT\
		1 2 3 4	
1	102956301	Kit Spws Prec Fr (includes items 2 through 9)	1
2	102956401	Manifold, SPWS (Single-Point Watering System)	8
3	102956501	Assy Tube Single-Point Watering System, Precedent (includes items 4 through 8)	1
4	103226201	Fitting Spws Swivel T	8
5	103226301	O-ring Spws Swivel T	8
6	103226401	Cap Spws Swivel T Red	9
7	103226601	Coupler Male Spws Supply	1
8	103226701	Tubing Spws Bulk Roll	1
9	N/A	Instr Spws Kit Prec Ds Fr	1
10	102958001	Kit Regulated Hose Sply Spws	1

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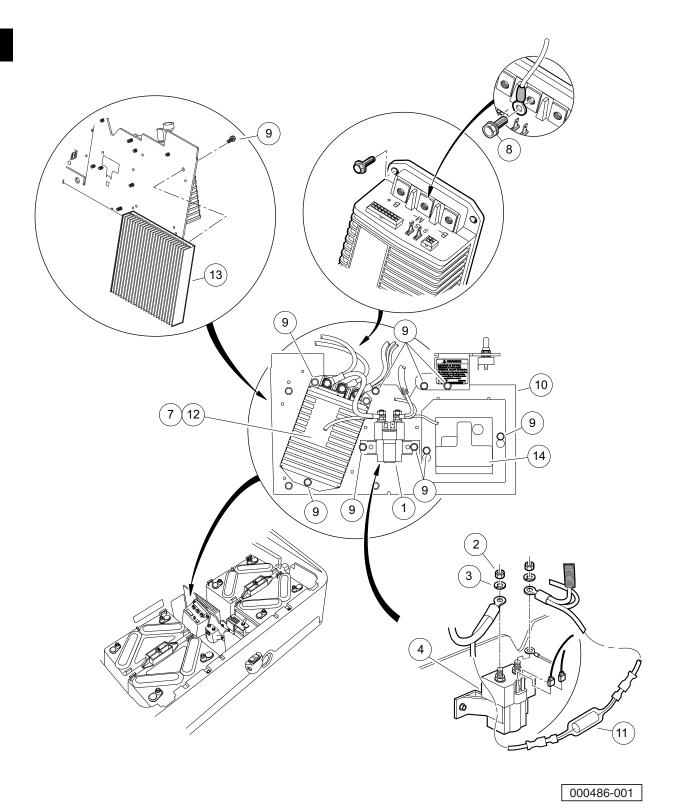


## **ELECTRIC VEHICLE**

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	1014304	Nut, 5/16-18 Stainless-Steel Hex	8	
2	101831401	Battery Cap 6 Volt	8	
3	102293512	Screw-k35 Torx Pan Head Pt	3	
4	102298770	M8-1.25x70 Taptite	2	
5	102509701	Cable - Ev Passenger Jumper	1	
6	102509801	Cable - Ev Rear Jumper	2	
7	102510201	Receptacle Asm	1	
8	102510601	Bucket-Electric Vehicle (not shown)	1	
9	102511301	Battery, Ventmaster 12-Volt (Wet)	4	
10	102511302	Battery, Ventmaster 12-Volt (Dry, also known as moist)	4	
11	102526401	Support - Battery Clamp	2	
12	102526801	Rod - Battery Clamp	2	
13	102534001	Clamp - Battery	2	
14	102577001	Kit, Bucket Closeout (includes items 15 through 17)	1	
15	1013357	Rivet, 5/32 Aluminum Pop	2	
16	N/A	Bracket, Bucket Closeout	2	
17	N/A	Instr. Bucket Closeout	1	
18	102577002	Kit, Bucket Closeout - 10 Sets (includes items 19 through 21)	1	
19	1013357	Rivet, 5/32 Aluminum Pop	20	
20	N/A	Bracket, Bucket Closeout	20	
21	N/A	Instr. Bucket Closeout	1	
22	808	Washer, 3/8 Type B Flat	2	
23	8754	Locknut, 3/8-16 Hex	2	
23	0734	LOCKITUT, 3/6-10 FIEX		











## **COMPUTER, CONTROLLER, AND SOLENOID – ELECTRIC VEHICLE**

TEM	PART NO.	DESCRIPTION	
		1 2 3 4	
1	101908701	Solenoid, 48-Volt (includes items 2 through 6)	
2	1012528	Nut, M8-1.25 Hex	
3	1013734	Lockwasher, 8mm Split	
4	N/A	Solenoid, 48-Volt	
5	N/A	Washer, Lock	
6	N/A	Nut	
7	101956503	Controller, 48-volt, IQ, CE Mark	
8	102240501	Bolt, Controller, Terminal	
9	102296716	Screw, M6 X 16 Tt Hx Fl Hd	
10	102510802	Plate - Heat Sink Mntg Solnd	
11	102522701	Asm, Pre-charge Resistor	
12	102806201	Controller, IQ, 48-volt	
13	103262001	Heat Sink Prec	
14	103403201	Precedent V3.0 Obc	



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# **ELECTRIC MOTOR**

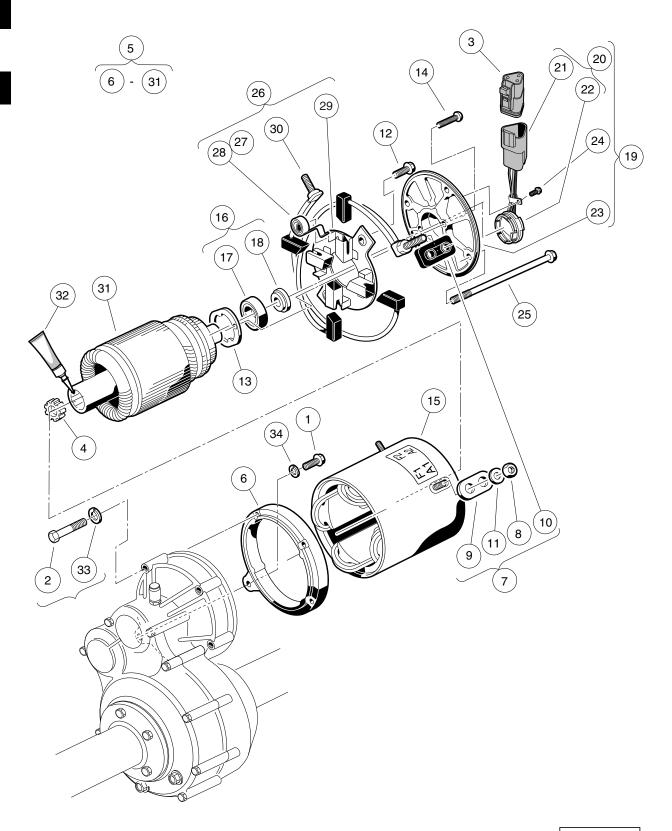
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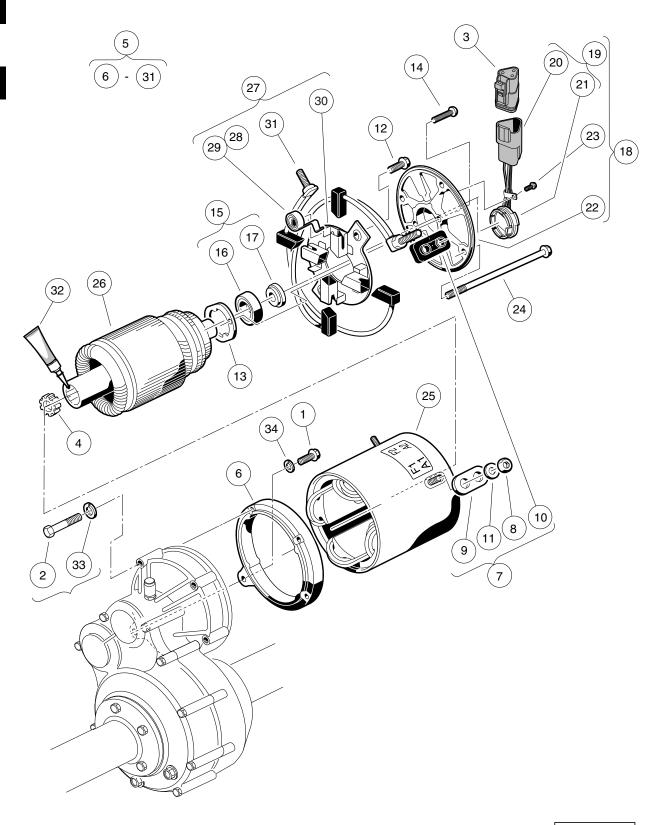


## **MOTOR (MODEL 5BC59JBS6365) – ELECTRIC VEHICLE**

TEM	PART NO.	DESCRIPTION
		1 2 3 4
1	1010934	Screw, 5/16-18 X 1.00 Hex Cap
2	1014201	Screw, 1/4-20 X 2.25 Hex Cap
3	101920101	Kit, 3-Pin Wedge Lock
4	102235201	Bumper, Drive Unit
5	N/A	Motor, 48-Volt Shunt-Wound * (includes items 6 through 31)
6	1017944	End Shield
7	1017947	Hardware Package (includes items 8 through 11)
8	1011280	Locknut, 5/16-18
9	N/A	Insulator Bushing
10	N/A	Insulated Bushing
11	1241	Washer, 5/16 Type A Flat
12	1017949	Screw, #6-32 X 0.480 Hex-Head
13	1017950	Bearing Retainer
14	1017953	Screw, Bearing Retainer
15	N/A	Stator Shell and Winding
16	102265701	Kit, Bearing and Magnet (includes items 17 and 18)
17	N/A	Ball Bearing
18	N/A	Magnet
19	102265901	Motor End Shield Asm (includes items 20 through 24)
20	102265601	Speed Sensor Assembly (includes items 21 and 22)
21	101942301	Kit, 3-Pin Wedge Lock
22	N/A	Sensor, Speed, without Connector
23	102266001	End Shield, Motor
24	102267001	Screw, #8-32 X 0.375 Hex-Head
25	102266101	Screw, #10 - 32 X 8.250
26	102327801	Brush Assembly, Beveled (includes items 27 through 30)
27	1011411	Kit, Brush Spring (ge Motor) (includes item 28)
28	N/A	Brush Spring
29	1017948	Brush Rigging
30	102251901	Brush Kit, Motor
31	N/A	Armature
32	102243403	Lubricant, Moly-Teflon (Single-Use Tube)
33	451	Lockwasher, 1/4 Helical Split
34	7174	Lockwasher, 5/16 Split
		* Note: The model 5BC59JBS6365 motor has been discontinued. To replace the motor, use motor model EJ8-4001A.

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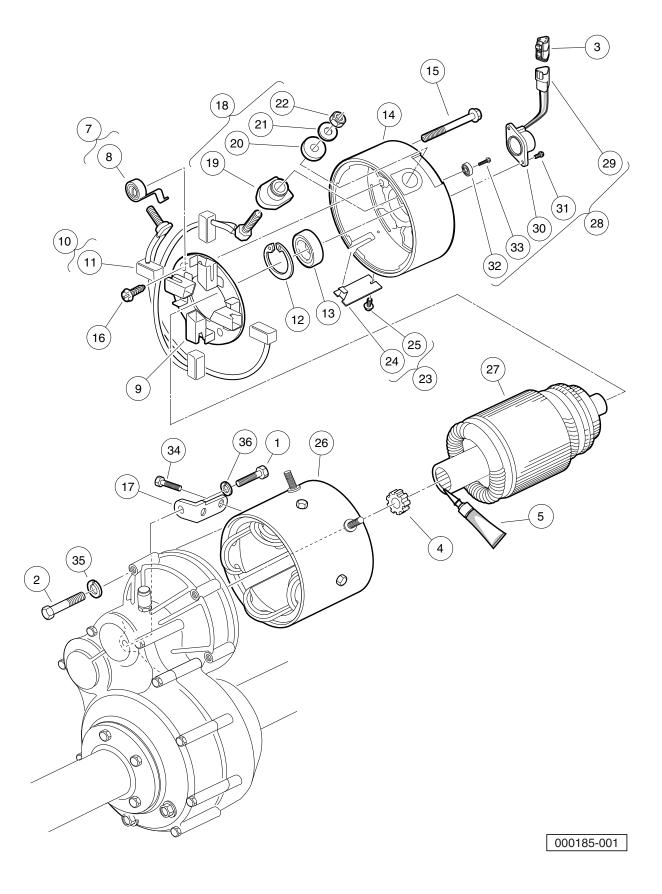






## **MOTOR (MODEL 5BC59JBS6390) – ELECTRIC VEHICLE**

1010934 1014201 101920101 102235201 N/A	1 2 3 4 Screw, 5/16-18 X 1.00 Hex Cap Screw, 1/4-20 X 2.25 Hex Cap Kit, 3-Pin Wedge Lock
1014201 101920101 102235201	Screw, 1/4-20 X 2.25 Hex Cap
101920101 102235201	·
102235201	Kit 2 Din Wadga Lock
	Kit, 3-Fill Wedge Lock
N/A	Bumper, Drive Unit
	Motor, 48-Volt Non-Skew IQ * (includes items 6 through 27)
1017944	End Shield
1017947	Hardware Package (includes items 8 through 11)
1011280	Locknut, 5/16-18
N/A	Insulator Bushing
N/A	Insulated Bushing
1241	Washer, 5/16 Type A Flat
1017949	Screw, #6-32 X 0.480 Hex-Head
1017950	Bearing Retainer
1017953	Screw, Bearing Retainer
102265701	Kit, Bearing and Magnet (includes items 16 and 17)
N/A	Ball Bearing
N/A	Magnet
102265901	Motor End Shield Asm (includes items 19 through 23)
102265601	Speed Sensor Assembly (includes items 20 and 21)
101942301	Kit, 3-Pin Wedge Lock
N/A	Sensor, Speed, without Connector
102266001	End Shield, Motor
102267001	Screw, #8-32 X 0.375 Hex-Head
102266101	Screw, #10 - 32 X 8.250
103325701	Stator Shell and Winding
N/A	Non Skew Armature
103337601	Brush Assembly, IQ Motor, Non-Skew (includes items 28 through 31)
1011411	Kit, Brush Spring (ge Motor) (includes item 29)
N/A	Brush Spring
103325501	Brush Rigging, Non-Skew Motor
103325601	Brush Set, Non-Skew
102243403	Lubricant, Moly-Teflon (Single-Use Tube)
451	Lockwasher, 1/4 Helical Split
7174	Lockwasher, 5/16 Split
	* Note: The model 5BC59JBS6390 motor has been discontinued. To replace the motor, use motor model EJ8-4001A.
	1017949 1017950 1017953 102265701 N/A N/A 102265901 102265601 101942301 N/A 102266001 102267001 102266101 103325701 N/A 103337601 1011411 N/A 103325501 103325601 102243403 451

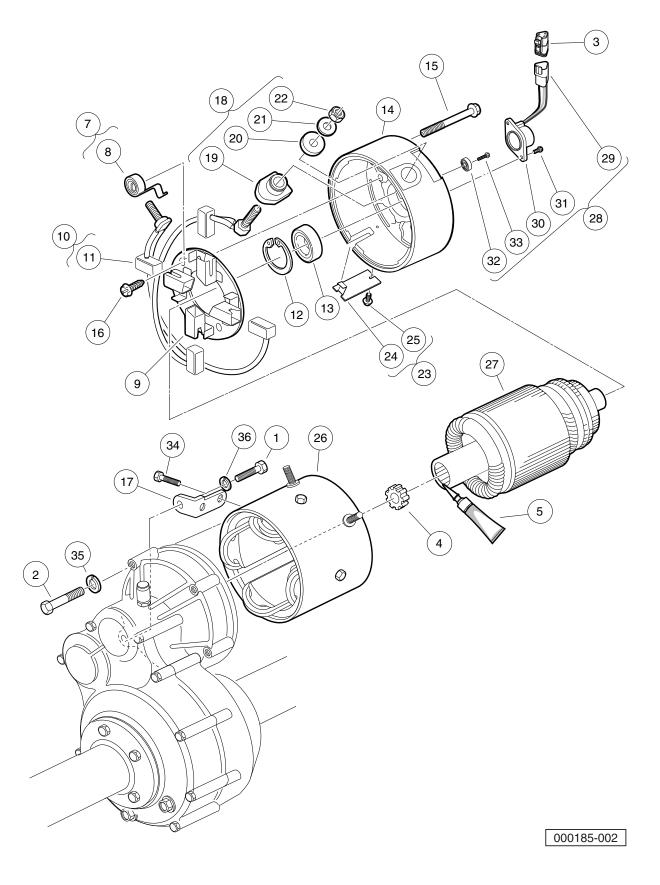






## **MOTOR (MODEL EJ4-4001) – ELECTRIC VEHICLE**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010934	Screw, 5/16-18 X 1.00 Hex Cap	
2	1014201	Screw, 1/4-20 X 2.25 Hex Cap	3
3	101920101	Kit, 3-Pin Wedge Lock	
4	102235201	Bumper, Drive Unit	
5	102243403	Lubricant, Moly-Teflon (Single-Use Tube)	
6	N/A	IQ Electric Motor, 48-VDC 3.3 hp * (includes items 7 through 34)	
7	102186001	Spring Kit, Motor Brush (includes item 8)	
8	N/A	Spring, Brush, S-g	
9	102186101	Brush Box Assembly	
10	102186201	Brush Kit, Motor (includes item 11)	
11	N/A	Assembly, Brush and Terminal	
12	N/A	Ring, 2.24" Internal Retaining	
13	102186401	Bearing, Ball	
14	102186701	End Cap, Motor	
15	N/A	Screw, 1/4-20 X 2.25 Hex-Head Washer	
16	102186901	Screw, #8-32 X .5 Hex-Head	
17	102187001	L-Bracket, Motor	
18	102187101	Hardware Kit, Motor Terminal (includes items 19 through 22)	. 2
19	N/A	Bushing, Nylon	
20	N/A	Washer, Nylon Flat	2
21	N/A	Washer, Flat, 5/16 Steel	2
22	N/A	Nut, Brass Hex, 5/16 - 18	2
23	N/A	Plate Kit, Motor Cover (includes items 24 and 25)	
24	N/A	Assembly, Cover Plate	1
25	N/A	Screw, #8-32 x 0.375, Taptite Thread	
26	N/A	Frame and Field Assembly	
27	102704801	Armature Assembly	
28	102704901	Kit, Speed Sensor (includes items 29 through 33)	
29	101942301	Kit, 3-Pin Wedge Lock	
30	N/A	Sensor, Motor Speed, ADC	
31	N/A	Screw, #8-32, Taptite Thread	
32	N/A	Magnet, ADC Motor	
33	N/A	Screw, 1/4-20 x 0.5	
	•	Bolt, 1/4 - 20 x 0.73 Thread-Forming	
35	451		
36	7174	Lockwasher, 5/16 Split	1
		* Note: The model EJ4-4001 motor has been discontinued. To replace the motor, use motor model EJ8-4001A.	
		Lockwasher, 1/4 Helical Split  Lockwasher, 5/16 Split  * Note: The model EJ4-4001 motor has been discontinued. To replace the	







## **MOTOR (MODEL EJ8-4001A) – ELECTRIC VEHICLE**

	PART NO.	DESCRIPTION	QT\
		1 2 3 4	
1	1010934	Screw, 5/16-18 X 1.00 Hex Cap	1
2	1014201	Screw, 1/4-20 X 2.25 Hex Cap	3
3	101920101	Kit, 3-Pin Wedge Lock	1
4	102235201	Bumper, Drive Unit	1
5	102243403	Lubricant, Moly-Teflon (Single-Use Tube)	1
6	103572501	IQ Electric Motor, 48-VDC 3.3 hp (includes items 7 through 34)	1
7	102186001	Spring Kit, Motor Brush (includes item 8)	1
8	N/A	Spring, Brush, S-g	4
9	102186101	Brush Box Assembly	1
10	102186201	Brush Kit, Motor (includes item 11)	1
11	N/A	Assembly, Brush and Terminal	2
12	N/A	Ring, 2.24" Internal Retaining	1
13	102186401	Bearing, Ball	1
14	102186701	End Cap, Motor	1
15	N/A	Screw, 1/4-20 X 2.25 Hex-Head Washer	2
16	102186901	Screw, #8-32 X .5 Hex-Head	2
17	102187001	L-Bracket, Motor	1
18	102187101	Hardware Kit, Motor Terminal (includes items 19 through 22)	2
19	N/A	Bushing, Nylon	2
20	N/A	Washer, Nylon Flat	2
21	N/A	Washer, Flat, 5/16 Steel	2
22	N/A	Nut, Brass Hex, 5/16 - 18	2
23	N/A	Plate Kit, Motor Cover (includes items 24 and 25)	1
24	N/A	Assembly, Cover Plate	1
25	N/A	Screw, #8-32 x 0.375, Taptite Thread	1
26	N/A	Frame and Field Assembly	1
27	102704801	Armature Assembly	1
28	102704901	Kit, Speed Sensor (includes items 29 through 33)	1
29	101942301	Kit, 3-Pin Wedge Lock	1
30	N/A	Sensor, Motor Speed, ADC	1
31	N/A	Screw, #8-32, Taptite Thread	2
32	N/A	Magnet, ADC Motor	1
33	N/A	Screw, 1/4-20 x 0.5	1
34	N/A	Bolt, 1/4 - 20 x 0.73 Thread-Forming	2
35	451	Lockwasher, 1/4 Helical Split	3
	7174	Lockwasher, 5/16 Split	1





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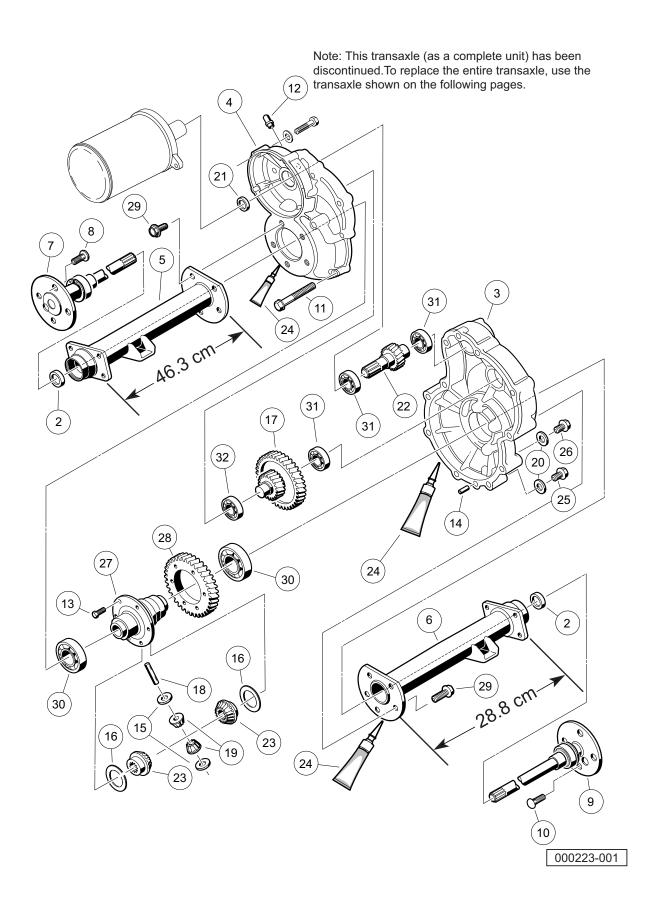
## TRANSAXLE - ELECTRIC VEHICLES

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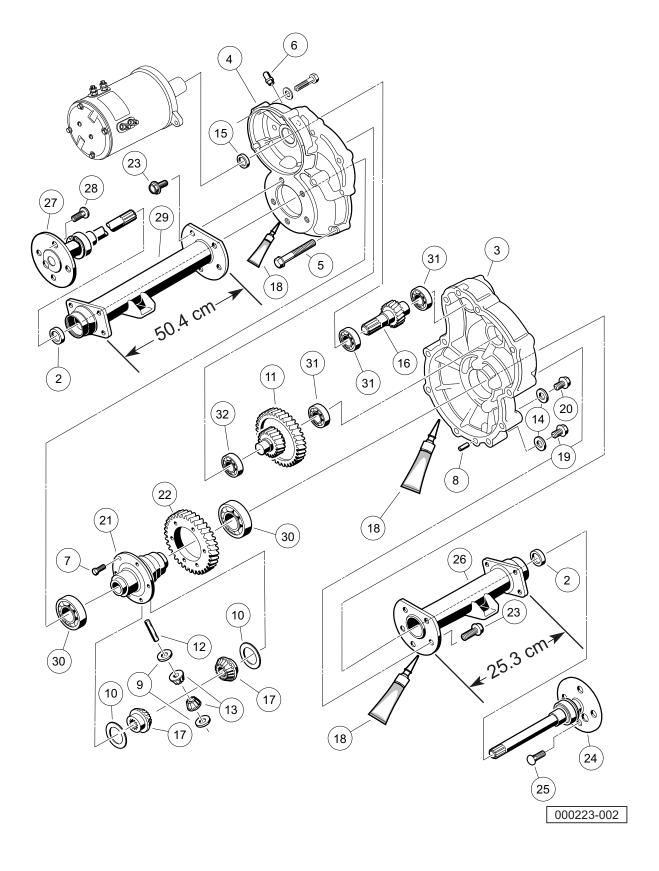




## **TRANSAXLE – ELECTRIC VEHICLE (EARLIER VERSION)**

ITEM	PART NO.	DESCRIPTION	Q
		1 2 3 4	
1	N/A	Transaxle -12.3 (includes items 2 through 32)	
2	1013794	Axle Shaft Oil Seal	
3	101895401	Gear Case, Left-Hand	
4	101895501	Gear Case, Passenger-Side	
5	101895601	Tube, Axle, Passenger-Side	
6	101895701	Tube, Axle, Driver-Side	
7	101895801	Axle Assembly, Passenger-Side (includes item 8)	
8	101922201	Lug Stud	
9	101895901	Axle Assembly, Driver-Side (includes item 10)	
10	101922201	Lug Stud	
11	101897001	Screw, M8-1.25 X 60mm Hex-Head	1
12	101897201	Breather	
13	101897401	Screw, M10-1.25 X 25mm	,
14	101897601	Pin, 11mm OD X 8.5mm ID X 10mm	
15	101903601	Washer, Thrust	
16	101903701	Washer, Thrust	
17	101906901	Intermediate Shaft Assembly	
18	101922101	Pin, 15.99mm X 88.7mm Dowel	
19	101923001	Gear, Differential Idler	
20	101923201	Gasket	
21	101923501	Seal, Lip	
22	101923701	Shaft, Input	
23	101923901	Gear, Differential	
24	101928701	Liquid Gasket (Transaxle case)	Α
25	101972101	Plug, M14-1.5 X 12mm Magnetic	
26	101972201	Plug, M14-1.5 X 12mm Hex	
27	102356601	Housing, Differential, 6 Bolt	
28	102356801	Gear, Differential Output, 6-Bolt	
29	102357001	Screw, Flg Hd M10 X 1.5 X 30	1
30	7330	Inner Axle Tube Bearing	
31	7335	Bearing	
32	7336	Bearing	ľ
		Note: If either the Differential Output Gear (item 28) or the Differential Housing (item 27) require replacement, both must be purchased at the same time. Items 27 and 28 are replacements for all gear and differential housing combinations in this transaxle.	

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## **TRANSAXLE – ELECTRIC VEHICLE (LATER VERSION)**

	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	102771701	Transaxle, Electric (includes items 2 through 32)	1
2	1013794	Axle Shaft Oil Seal	2
3	101895401	Gear Case, Left-Hand	1
4	101895501	Gear Case, Passenger-Side	1
5	101897001	Screw, M8-1.25 X 60mm Hex-Head	1
6	101897201	Breather	1
7	101897401	Screw, M10-1.25 X 25mm	6
8	101897601	Pin, 11mm OD X 8.5mm ID X 10mm	2
9	101903601	Washer, Thrust	2
10	101903701	Washer, Thrust	2
11	101906901	Intermediate Shaft Assembly	1
12	101922101	Pin, 15.99mm X 88.7mm Dowel	1
13	101923001	Gear, Differential Idler	2
14	101923201	Gasket	2
15	101923501	Seal, Lip	1
16	101923701	Shaft, Input	1
17	101923901	Gear, Differential	2
18	101928701	Liquid Gasket (Transaxle case)	A/
19	101972101	Plug, M14-1.5 X 12mm Magnetic	1
20	101972201	Plug, M14-1.5 X 12mm Hex	1
21	102356601	Housing, Differential, 6 Bolt	1
22	102356801	Gear, Differential Output, 6-Bolt	1
23	102357001	Screw, Flg Hd M10 X 1.5 X 30	10
24	102886301	Axle Assembly, Driver-Side (includes item 25)	1
25	101922201	Lug Stud	4
26	102886401	Tube, Axle, Driver-Side	1
27	102886501	Axle Assembly, Passenger-Side (includes item 28)	1
28	101922201	Lug Stud	4
29	102886601	Tube, Axle, Passenger-Side	1
30	7330	Inner Axle Tube Bearing	2
31	7335	Bearing	3
32	7336	Bearing	1



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## **BATTERY CHARGER**

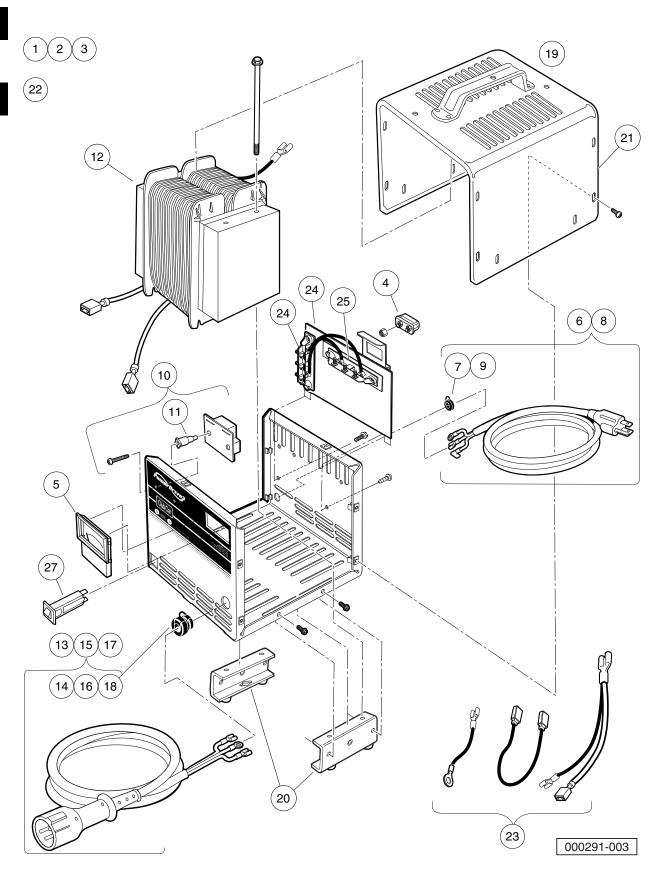
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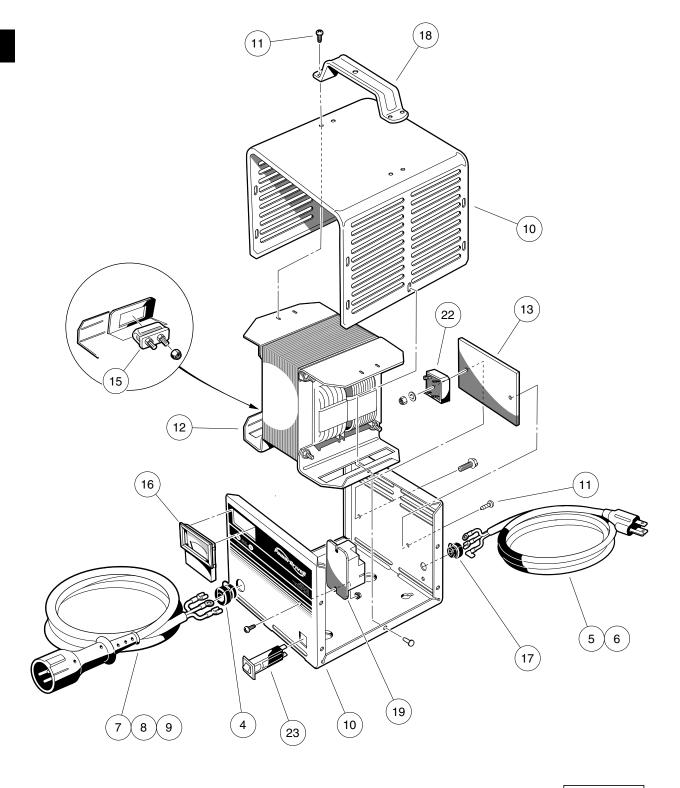




## **POWERDRIVE 3 BATTERY CHARGER, DOMESTIC**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	103499101	Chgr, Pd3 Stnry, 9Dc/6'Ac'	1
2	103499102	Chgr, Pd3 Stnry, 12Dc/9'Ac'	1
3	103499103	Chgr, Pd3 Stnry, 20Dc/9'Ac'(includes items 4 through 27)	1
4	102273701	PD2 Fuse Asm	1
5	102273801	PD2 Ammeter	1
6	103428501	Kit, PD3 Cordset - AC 80" (includes item 7)	1
7	102273901	PD2 AC Cord Bushing	1
8	103428601	Kit, PD3 Cordset, - AC 114" (includes item 9)	1
9	102273901	PD2 AC Cord Bushing	1
10	103428701	Asm, PD3 Board Relay (includes item 11)	1
11	103429701	PD3 Plastic Stand-Offs	2
12	103428801	PD3 Transformer	1
13	103429001	PD3 Cordset - DC 113" (includes item 14)	1
14	1012098	Bushing, DC Cord	1
15	103429101	PD3 Cordset - DC 154" (includes item 16)	1
16	1012098	Bushing, DC Cord	1
17	103429201	PD3 Cordset - DC 205" (includes item 18)	1
18	1012098	Bushing, DC Cord	1
19	103429301	Asm, PD3 Case (includes items 20 and 21)	1
20	103434001	Asm, PD3 Legs	1
21	103439901	PD3Case Top (Includes Handle)	1
22	103429501	Kit, PD3 Hardware	1
23	103429601	Kit, PD3 Wires	1
24	103517401	Kit Pd3 Button Diode (includes items 25 and 26)	1
25	103512801	Asm Diode Top	1
26	103512901	Asm Diode Side	1
27	CCX8506	Circuit Breaker, 15-Amp/120-Volt	1

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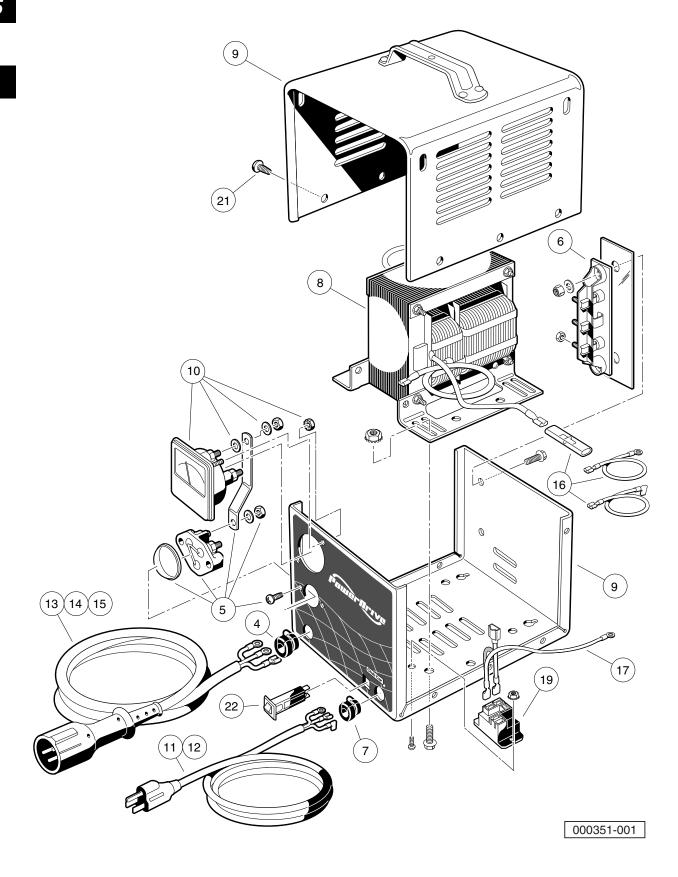


## **POWERDRIVE 2 BATTERY CHARGER (MODEL 22110), DOMESTIC**

1 N/A	1 2 3 4
1 NI/A	· · · · · · · · · · · · · · · · · · ·
1 11/7	48-V/13-A PowerDrive 2 (9-ft. DC, 6-ft. AC)
2 N/A	48-V/13-A PowerDrive 2 (12-ft. DC, 9-ft. AC)
3 N/A	48-V/13-A PowerDrive 2 (20-ft. DC, 9-ft. AC) (includes items 4 through 23)
4 1012098	Bushing, DC Cord
5 101828801	Cord, AC, 80-Inch (203 cm)
6 101828802	Cord, AC, 108-Inch (274 cm)
7 101828904	PD2 DC Cordset, 113-inch
8 101828905	PD2 DC Cordset, 154-inch
9 101828906	Pd2 Dc Cordset 250 Inch
10 102273201	PD2 Case (includes item 11)
11 7577	Screw, #10 X 0.50 Phillips Pan-Head
12 102273301	PD2 Transformer Asm
13 102273401	PD2 Heatsink
14 102273601	PD2 Wire Asm
15 102273701	PD2 Fuse Asm
16 102273801	PD2 Ammeter
17 102273901	PD2 AC Cord Bushing
18 102274001	PD2 Handle
19 103414901	Kit, Relay, 48v 30a W/instr (includes items 20 and 21)
20 103397901	Relay, Spst No, 48v 30a, Pmt
21 N/A	Kit, Relay, 48v 30a Instrns
22 103517601	Pd2 Rectifier Kit
23 CCX8506	Circuit Breaker, 15-Amp/120-Volt
	Note: Item 16 not shown. Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.

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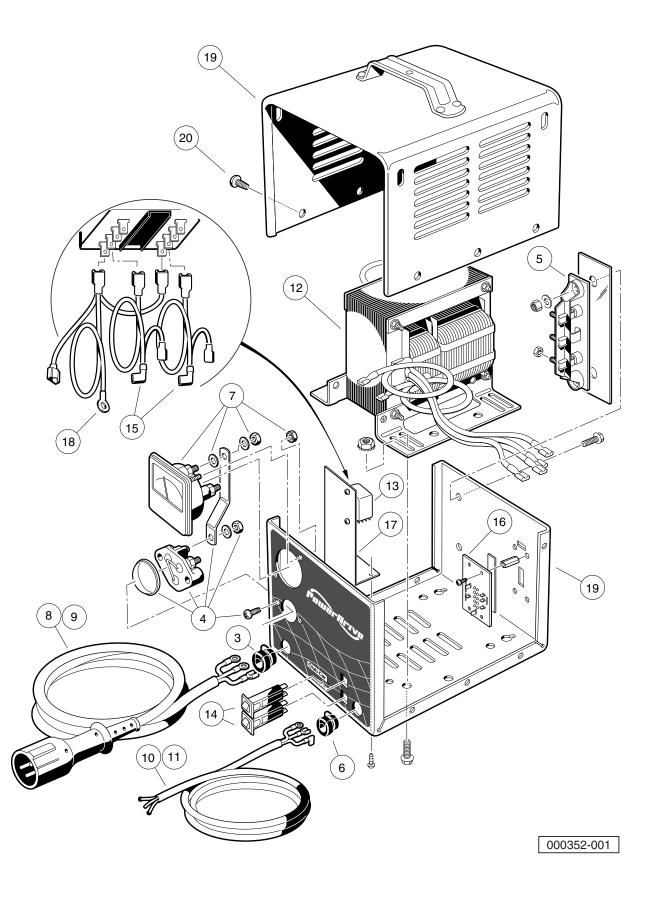




## **POWERDRIVE BATTERY CHARGER (MODEL 17930), DOMESTIC**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	101802201	48V/17A PowerDrive (9-ft DC, 6-ft AC Cord)	1
2	101802202	48V/17A PowerDrive (12-ft DC, 9-ft AC Cord)	1
3	101802203	48V/17A PowerDrive (20-ft DC, 9-ft AC Cord) (includes items 4 through 22)	1
4	1012098	Bushing, DC Cord	1
5	1012101	Fuse Assembly	1
6	N/A	Rectifier with Heatsink Assembly	1
7	1015917	Bushing, AC Cord	1
8	***	Transformer, Battery Charger	1
9	101828301	Case Assembly	1
10	101828501	Ammeter	1
11	101828801	Cord, AC, 80-Inch (203 cm)	1
12	101828802	Cord, AC, 108-Inch (274 cm)	1
13	101828901	Cord, DC, 113-Inch (287 cm)	
14	101828902	Cord, DC, 154-Inch (391 cm)	
15	101828903	Cord, DC, 250-Inch (635 cm)	
16	101831101	Wire Assembly Kit	
17	101914401	Assembly, Voltage Suppressor	
18	103414901	Kit, Relay, 48v 30a W/instr (includes items 19 and 20)	
19	103397901	Relay, Spst No, 48v 30a, Pmt	
20	N/A	Kit, Relay, 48v 30a Instrns	
21	7577	Screw, #10 X 0.50 Phillips Pan-Head	
22	CCX8506	Circuit Breaker, 15-Amp/120-Volt	1
		**** Special order item available upon request.	
		Note: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.	

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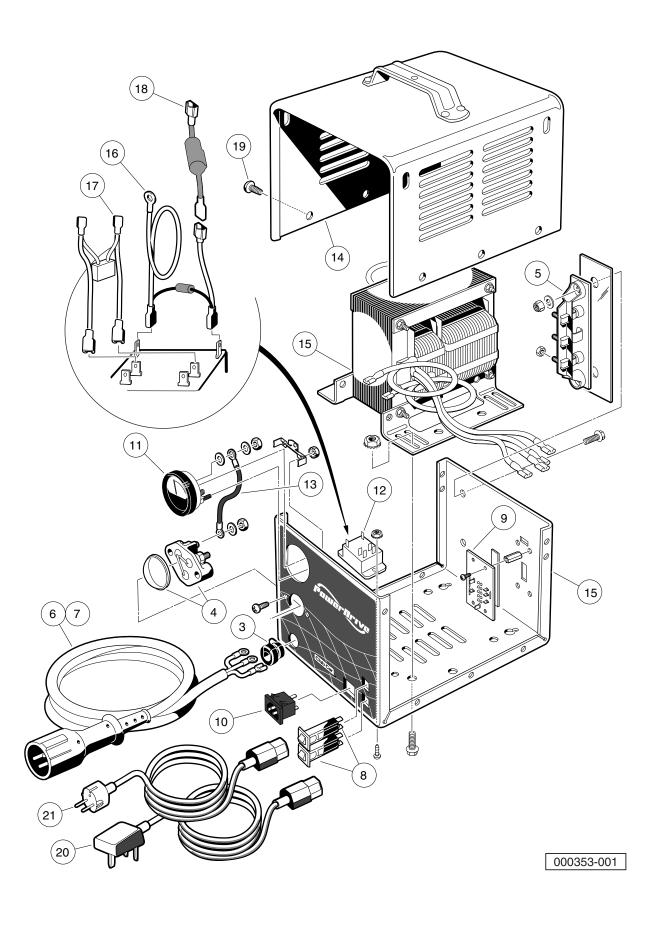


## **POWERDRIVE BATTERY CHARGER (MODEL 18780), EXPORT**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	N/A	Battery Charger, 48-Volt DC (8.5-ft DC, 6-ft AC)	1
2	N/A	Battery Charger, 48-Volt DC (12-ft DC, 9-ft AC) (includes items 3 through 20)	1
3	1012098	Bushing, DC Cord	1
4	1012101	Fuse Assembly	1
5	N/A	Rectifier with Heatsink Assembly	1
6	1015917	Bushing, AC Cord	1
7	101828501	Ammeter	1
8	101828901	Cord, DC, 113-Inch (287 cm)	1
9	101828902	Cord, DC, 154-Inch (391 cm)	1
10	101831701	Cord, AC, 80-Inch (203 cm), without Plug	1
11	***	Cord, AC, 118-Inch (203 cm), without Plug	1
12	101838201	Transformer, Export Battery Charger	1
13	101838301	Relay, Export Charger	1
14	101838401	Circuit Breaker	
15	101838501	Kit, Wire Assembly	
16	101838601	Four-Position Switch	
17	***	Mounting Bracket, Relay	
18	101914401	Assembly, Voltage Suppressor	
19	N/A	Case, Charger	
20	7577	Screw, #10 X 0.50 Phillips Pan-Head	
		Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  They do not include all of the level 2 cords listed.	

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## **POWERDRIVE BATTERY CHARGER (MODEL 20310), EUROPEAN**

ITEM	PART NO.	DESCRIPTION	QT
		1 2 3 4	
1	N/A	Battery Charger, 48-Volt w/ 4-Position Switch (8.5-ft DC)	1
2	N/A	Battery Charger, 48-Volt w/ 4-Pos. Switch (12-ft DC) (includes items 3 through 19)	1
3	1012098	Bushing, DC Cord	1
4	1012101	Fuse Assembly	1
5	N/A	Rectifier with Heatsink Assembly	
6	101828901	Cord, DC, 113-Inch (287 cm)	1
7	101828902	Cord, DC, 154-Inch (391 cm)	1
8	101838401	Circuit Breaker	2
9	101838601	Four-Position Switch	1
10	101973501	Receptacle, AC Cord	1
11	101976601	Ammeter with Mounting Bracket	1
12	101987501	Relay	1
13	N/A	Wire, Jumper	1
14	N/A	Case, Charger	1
15	***	Transformer, European Battery Charger	
16	***	Suppressor, AC Voltage	
17	***	Assembly, Wire	1
18	***	Limiter, Current	1
19	7577	Screw, #10 X 0.50 Phillips Pan-Head	10
20	101958201	Cord, UK, AC, Battery Charger	1
21	101958301	Cord, European AC, Battery Charger	1
		**** Special order item available upon request.	
		Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  They do not include all of the level 2 cords listed.	





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## **MAINTENANCE AND SERVICE TOOLS**

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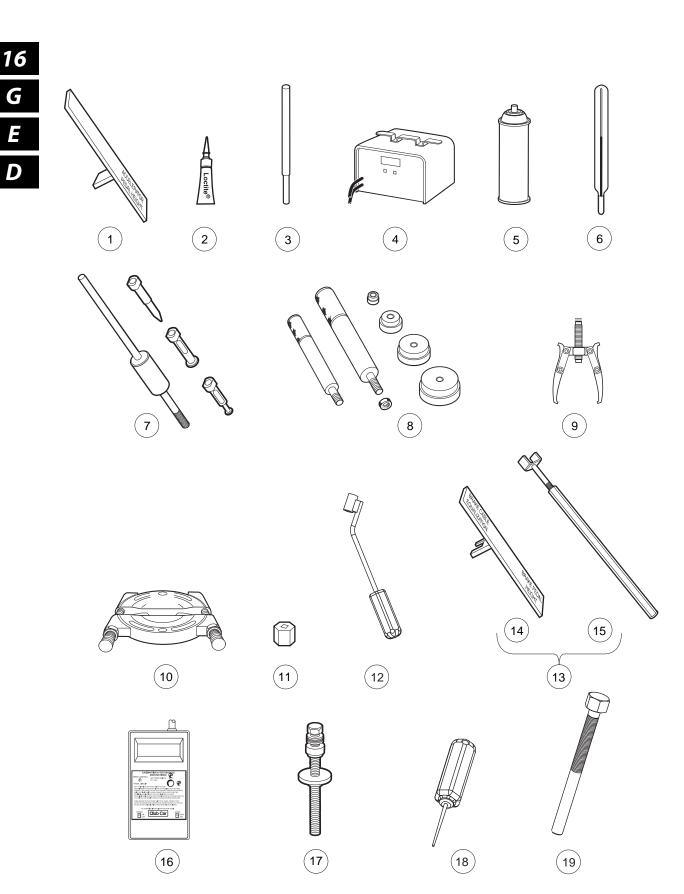
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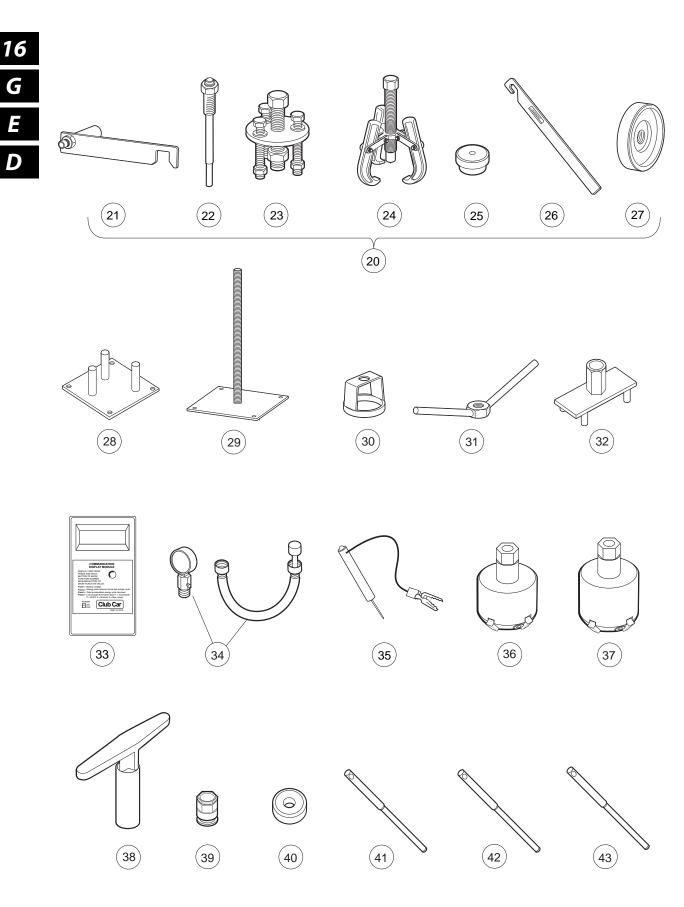






## **MAINTENANCE AND SERVICE TOOLS**

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC
		1 2 3 4			
		The following tool list includes all tools available from Club Car for			
		maintenance and service procedures for gasoline, electric, and/or			
		diesel vehicles, both past and present models. Be sure to carefully			
		examine the tool list for applicability to your vehicle before ordering.			
1	101871001	Accelerator Pedal Adjustment Tool		1	1
2	101813202	Adhesive, Guide Ring, 3-Gram Tube			1
3	101641202	Arbor		1	
4	101831901	Battery Discharge Machine, 36/48 Volt			1
5	1014305	Battery Terminal Protector Spray	1	1	1
6	1011767	Battery Thermometer	1	1	1
7	1016417	Bearing and Oil Seal Remover Assembly	1	1	1
8	1016416	Bearing Driver Set	1	1	1
9	1012811	Bearing Puller	1	1	1
10	1012812	Bearing Puller Wedge Attachment	1	1	1
11	1013582	Brake Adjustment Tool (used only on vehicles with			
		manually adjusted mechanical brakes)		1	1
12	102555501	Brake Cable Release Tool	1	1	1
13	102249901	Brake Pedal Adjustment Tool Kit (used for the Carryall Electric			
		Industrial Truck only) (includes items 14 and 15)			1
14	***	Brake Pedal Adjustment Tool			1
15	***	Brake Pedal Tension Tool			1
16	101887101	Calibration Test Module			1
17	101808401	Cam Installation Tool		1	
18	102562401	Charger Bezel Tool			1
19	102686101	Clutch Removal Tool (for 4x4 vehicles)	1	1	
		Please refer to the maintenance and service manual for proper tool application.			
	***	Special order item available upon request			

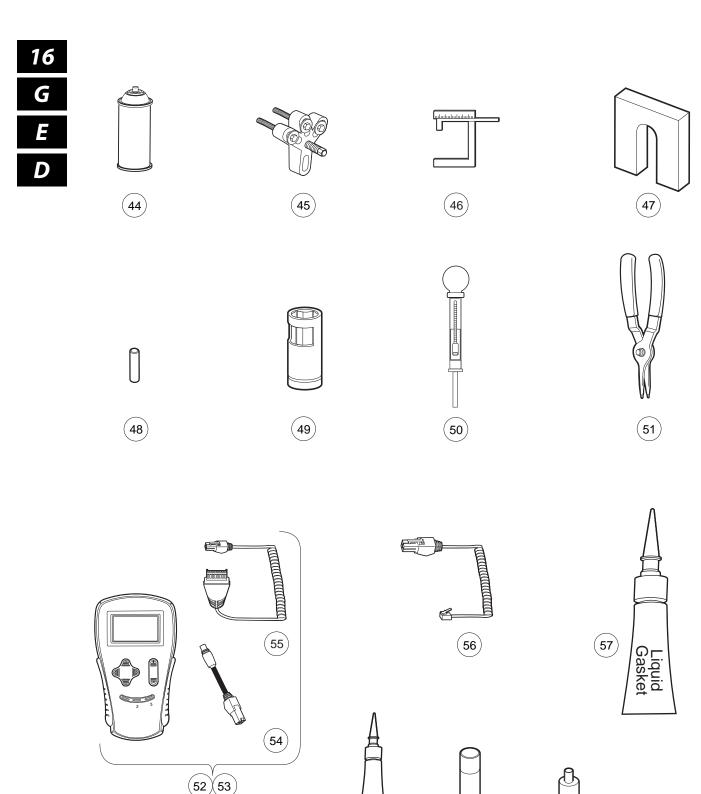






## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				
20	1014510	Clutch Tool Kit (includes items 21 - 27)		1		
21	1014498	Clutch Alignment Tool (for pre-unitized transaxle		-		
		vehicles built prior to 1997 model year)		1		
22	1014496	Drive Clutch Puller (for Kawasaki engines only)		1		
23	1014497	Drive Clutch Hub Puller (for Kawasaki engines only)		1		
24	1014508	Driven Clutch Cam Puller (for Kawasaki engines only)		1		
25	1014507	Driven Clutch Puller Plug (for Kawasaki engines only)		1		
26	1015524	Drive Clutch Holder Tool Assembly (for Kawasaki engines only)		1		
27	101809101	Press Weldment (for Kawasaki engines only)		1		
28	102601501	Drive ClutchFixed Sheave Tool				
		(for 4x4 vehicles)	1	1		
29	102603501	Driven Clutch Spring Compression Base (for use with items 30				
		and 31) (for 4x4 vehicles)	1	1		
30	102605201	Driven Clutch Spring Compression Collar (for use with items 29				
		and 31) (for 4x4 vehicles)	1	1		
31	102606101	Driven Clutch Spring Compression Nut (for use with items 29				
22	102607501	and 30) (for 4x4 vehicles)	1	1		
32	102607501	Drive Clutch Spider Removal Tool (for 4x4 vehicles)	1	1		
33	101831801	Communication Display Module		'	1	
34	101641002	Compression Gauge and Adapter		1		
35	1011273	Continuity Tester		1	1	
36	102773801	Cutter, Valve Seat, #122		1		
37	102773901	Cutter, Valve Seat #115		1		
38	102774101	Wrench, T, #505		1		
39	102774101	Adapter, T-Wrench		1		
40	102675401	Cutter, Valve Seat, 60 Degree (requires item 51)				
		(for Honda GX620 Gasoline Engines)		1		
41	102774201	Pilot, 6.6 MM		1		
42	102774301	Pilot, 6.62 MM		1		
43	102774401	Pilot, 6.65 MM		1		
		Please refer to the maintenance and service manual				
		for proper tool application.				



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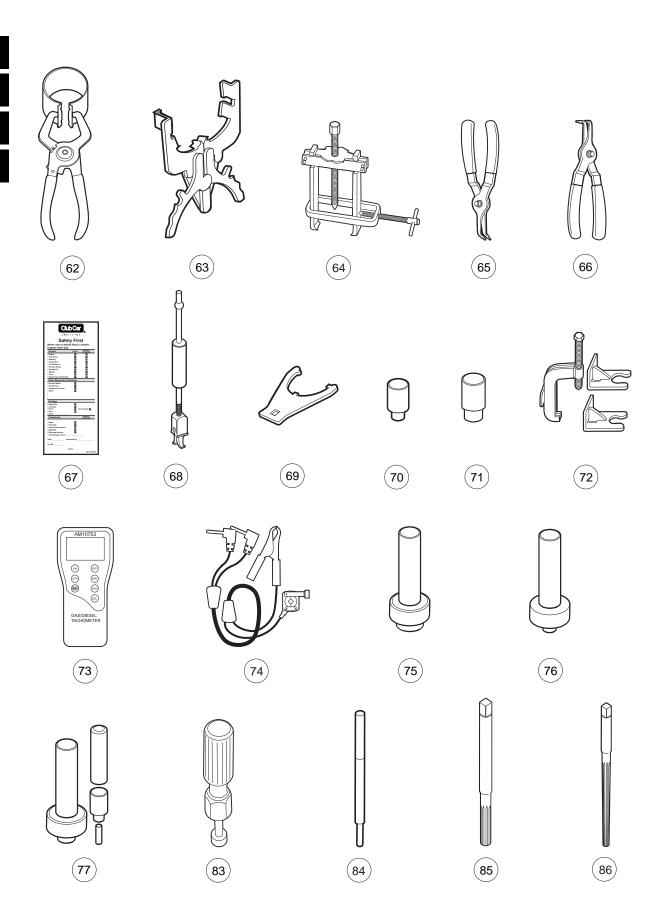
## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC
		1 2 3 4			
44	1012151	Dry Moly Lubricant	1	1	1
45	1016627	Flywheel Puller Kit (for Kawasaki Engines)	-	1	
46	102669901	Gauge, Carburetor Float Level			
		(for Honda GX620 Gasoline Engines)		1	
47	1016418	Gear Yoke	1	1	1
48	101933101	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles)		1	
49	102169401	Hydraulic Brake Adjuster (for Turf/CA 272/472, Pioneer/XRT 1200,			
		Bobcat 2100, HUV 4213)			1
50	1011478	Hydrometer	1	1	1
51	1013593	Internal Retaining Ring Pliers	1	1	1
52	102248803	IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) (includes items 54 and 55)			1
53	102248804	IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles)(includes items 54 and 55)			1
54	102251501	Adaptor, Cable			1
55	102241502	IQDM Series 2 Cable			1
56	102241501	IQDM Series 1 Cable (replacement)			1
57	101928701	Liquid Gasket (transaxle case)	1	1	1
58	102243402	Moly-Teflon Lubricant (4-oz. (113-gram) tube)			1
59	101997201	Paint, Touch-Up – Beige*		1	1
59	101997207	Paint, Touch-Up – Black*		1	1
59	101997212	Paint, Touch-Up – Burgundy*		1	1
59	101997211	Paint, Touch-Up – Classic Blue (Navy)*		1	1
59	101997205	Paint, Touch-Up – Dark Gray*	1	1	1
59	101997209	Paint, Touch-Up – Dark Green*	1	1	1
59	101997204	Paint, Touch-Up – Gray*	1	1	1
59	101997203	Paint, Touch-Up – Red*	1	1	1
59	101997206	Paint, Touch-Up – Royal Blue (Pacific Blue)*		1	1
59	101997202	Paint, Touch-Up – White*	1	1	1
60	102562301	Paint, Precedent Underbody – Gray		1	1
61	102587201	Paint Pen, Touch-Up, Precedent Underbody – Black		1	1
		Please refer to the maintenance and service manual for proper tool application.  * Item 59 is not for use on Surlyn® body material, which is used on Precedent vehicles.			

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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

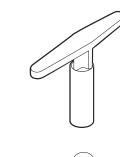
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC
		1 2 3 4			
62	1016414	Piston Ring Compressor Kit (FE290, FE350 and FE400 engines)		1	
63	1016415	Piston Ring Pliers (for Kawasaki Engines)		1	
64	102668801	Puller, Special Use (for Kubota D722 Diesel Engines)	1	'	
65	1012549	Retaining Ring Pliers, 45° External	1	1	1
66	1012560	Retaining Ring Pliers, 90° Internal	1	1	1
67	101823101	Safety First Card (50 per pack)	1	1	1
68	1012809	Seal Puller	1	1	1
69	102330901	Spanner Wrench (for coil over shock front suspension vehicles only)	1	1	
70	1014264	Steering Column Bearing Press Tool		1	1
71	1014259	Steering Column Retaining Ring Tool		1	1
72	102061201	Steering Wheel Puller Tool	1	1	1
73	AM10753	Tachometer (includes gasoline engine pick up lead only)	1	1	
74	AM10771	Tachometer Diesel Probe (for use with item 73)	1		
75	1014162	Transaxle Axle Seal Tool		1	
76	1014161	Transaxle Pinion Seal Tool		1	
77	1014115	Transmission Tool Kit		1	
78	101611003	Tune-Up Kit, All OHV (for FE290, FE350, FE400 only) (includes			
		air filter, spark plug, oil filter, fuel filters) (not shown)		1	
79	AM11804	Tune-Up Kit, Gx620 (for Honda Engines) (includes air filter,			
		spark plug, oil filter, fuel filters) (not shown)		1	
80	AM11805	Tune-Up Kit, D722 (for Kubota Engines) (includes air filter,			
		oil filter, fuel filters, water separator filter) (not shown)	1		
81	AM1220301	Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air			
00	A N A 1 2 2 2 4 0 1	filter, spark plug, oil filter, fuel filters) (not shown)		1	
82	AM1232401	Tune-Up Kit, FH680D (for Kawasaki V-Twin Engines) (includes oil		1	
02	1016412	filter, fuel filter, air filter, and spark plugs) (not shown)		1	
83 84	1016413 102674601	Valve Clearance Adjuster Screw Holder (for FE290 engines only)		1	
04	102074001	(for Honda GX620 Gasoline Engines)		1	
85	101641201	Valve Guide Reamer (FE290, FE350, and FE400 only)		1	
86	102674401	Valve Guide Reamer, 6.6 mm			
	102074401	(for Honda GX620 Gasoline Engines)		1	

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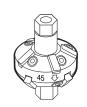
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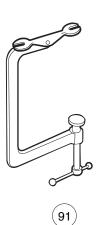




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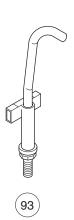


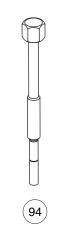


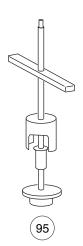




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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	16
		1 2 3 4				G
87	1016552	Valve Seat Cutter Guide		1		
88	1016551	Valve Seat Cutter T-Wrench		1		F
89	1016553	Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only)		1		
90	1016554	Valve Seat Cutter, 45°/30° (35 mm diameter)		1		D
91 92	101641101	Valve Spring Compressor	1	1	1	
92 93	1011480 102570401	Volt Ohm Meter	1	1 1	1	
94	103601401	Puller, Drive Clutch, XRT 950*		1 1		
95	103601701	Tool, Disassembly, Driven Clutch, XRT 950		1		
96	103600501	Screw, Driven Clutch Disassembly, M6, XRT 950		1		
		*Note: The XRT 950 Drive Clutch Puller requires the use of Screw, Driven Clutch Disassembly, CCI Part Number 103600501.				









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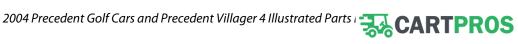
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